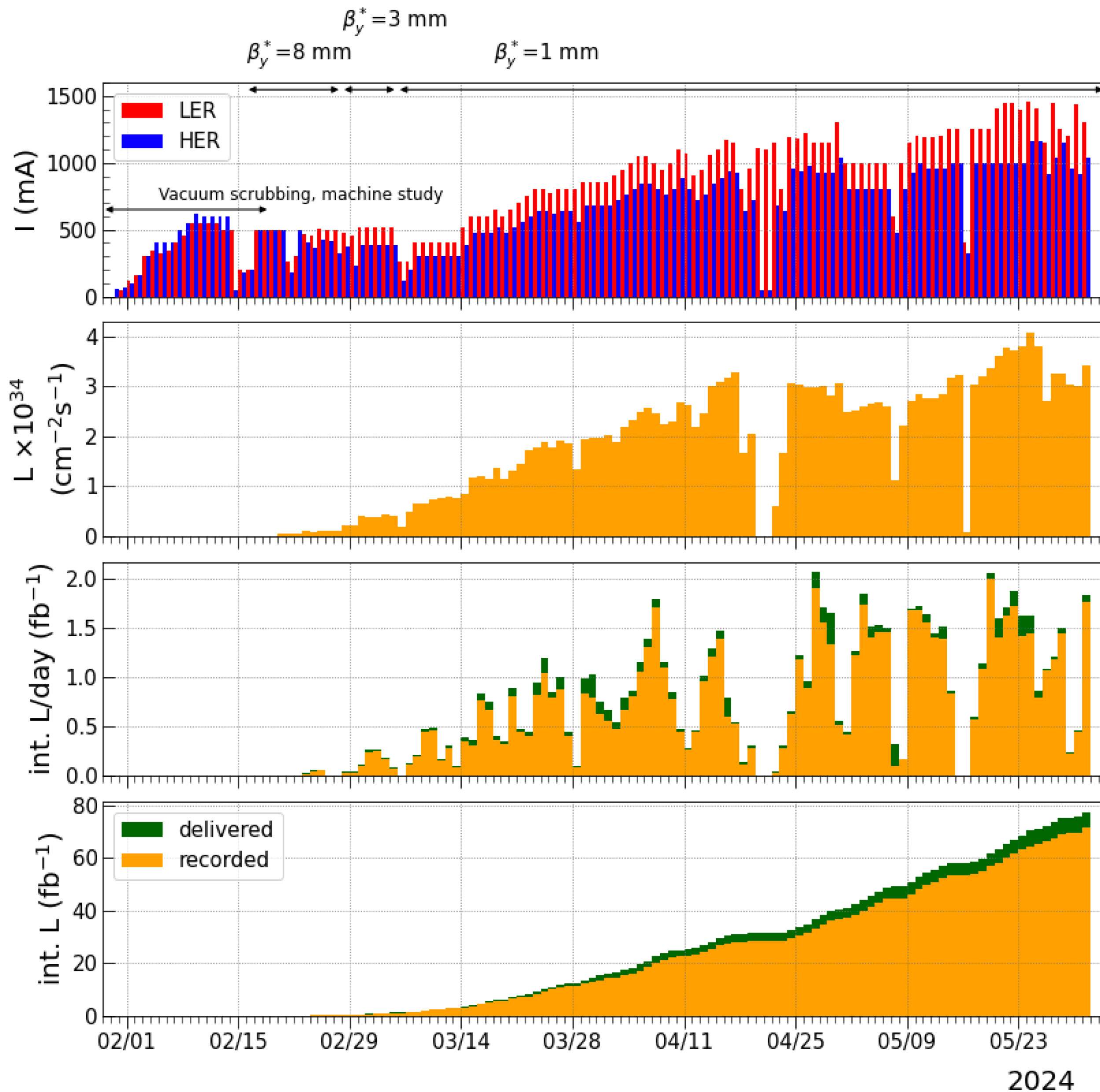


SuperKEKB during 2024a/b

Y. Ohnishi

48th B2GM
June 3 - 7, 2024 at KEK



- Achievements until May 31
 - LER Current: 1450 mA
 - HER Current: 1160 mA
 - Number of Bunches: 2346
 - Peak Luminosity: $4.08 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
 - Integrated Luminosity: $71.4 \text{ fb}^{-1} / 77.4 \text{ fb}^{-1}$
- Issues
 - Sudden Beam Loss (SBL)
 - Short Lifetime in LER
 - Beam Pipe Deformation due to SR Heating
 - Poor Injection Efficiency in HER

1. Sudden Beam Loss

➔ Copper Coating of Collimator Head, Additional Monitors (Acoustic Sensors, Loss Monitors, Specific TBT BPM)

2. Beam-Size Blowup due to Beam-Beam Interactions

➔ Chromatic X-Y Coupling Correction, Reduction of Machine Error in IR

3. Beam-Related Background

➔ More IR Radiation Shields

4. Injection Efficiency and Emittance Blowup in the Beam Transport Line

➔ Wider Aperture at Injection Point, Suppression of CSR by using Beam Pipe Offset (Shielding Effect) in BTp

5. Difficulties to Keep Beam Orbit Stable

➔ Beam Pipe Deformation due to SR Heating, BPMs Push Quadrupole Magnets. Isolation of BPM Is Tested.

6. Short Lifetime and Narrow Dynamic Aperture with β_y^* Squeezing

➔ Sextupole and Octupole Optimization

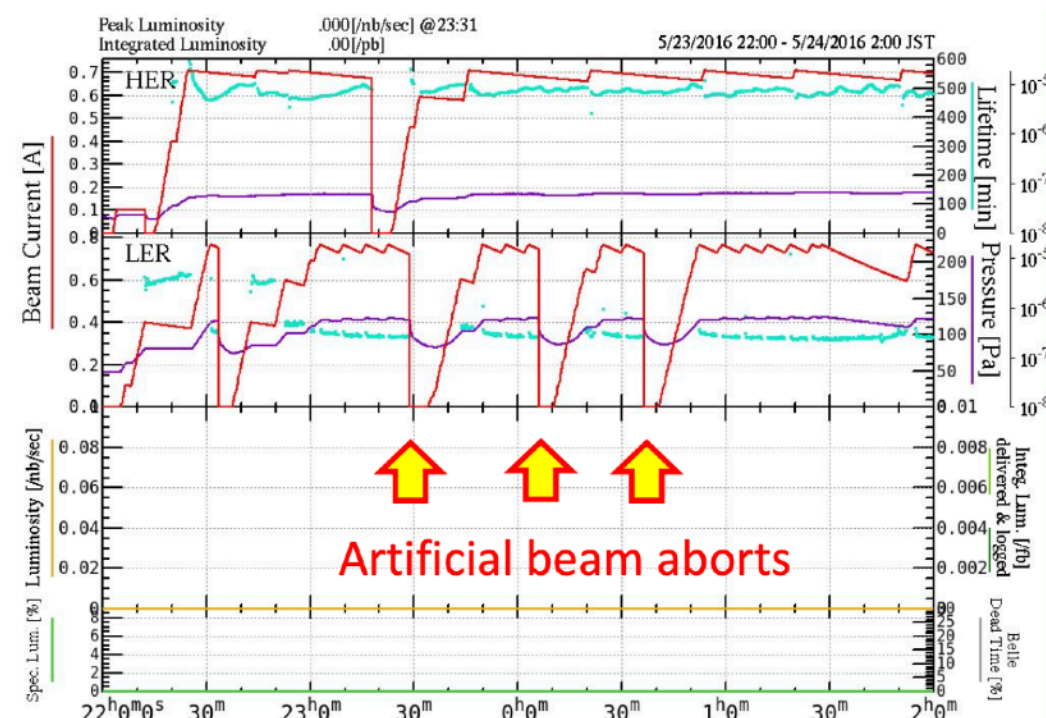
7. Beam-Size Blowup due to -1 Mode Instability in LER → Reduce Impedance and BxB FB Optimization

SBL → the Next Talk

Sections	L [m]	L [%]	Countermeasure	Material
Total	3016	100		
Drift space (arc)	1629 m	54	TiN coating + Solenoid	Al (arc)
Steering mag.	316 m	10	TiN coating + Solenoid	Al
Bending mag.	519 m	17	TiN coating + Grooved surface	Al
Wiggler mag.	154 m	5	Clearing Electrode New	Cu
Q & SX mag.	254 m	9	TiN coating	Al (arc)
RF section	124 m	4	(TiN coating +) Solenoid	Cu
IR section	20 m	0.7	(TiN coating +) Solenoid	Cu or ?

- Pressure bursts accompanying beam loss in LER - 7
- Knocking test
 - A "knocker" was set at a beam pipe in a bending magnet, where the burst had been observed frequently.
 - We succeeded in reproducing the phenomena three times by knocking the beam pipe!

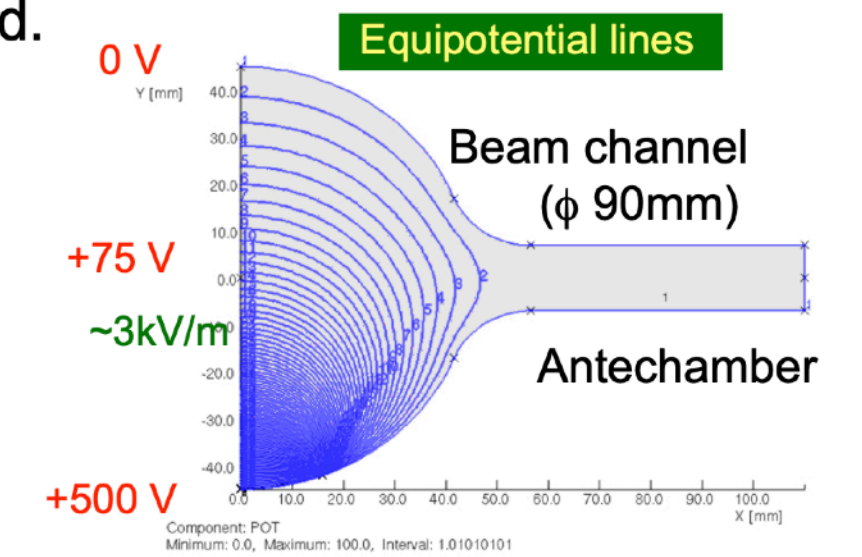
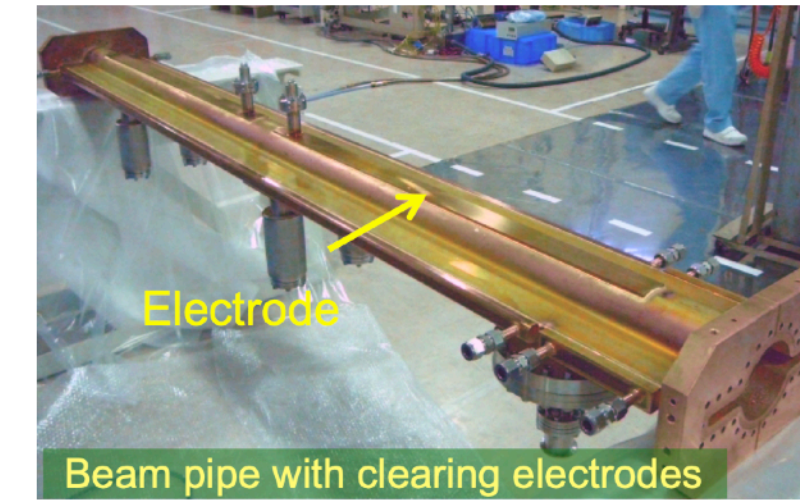
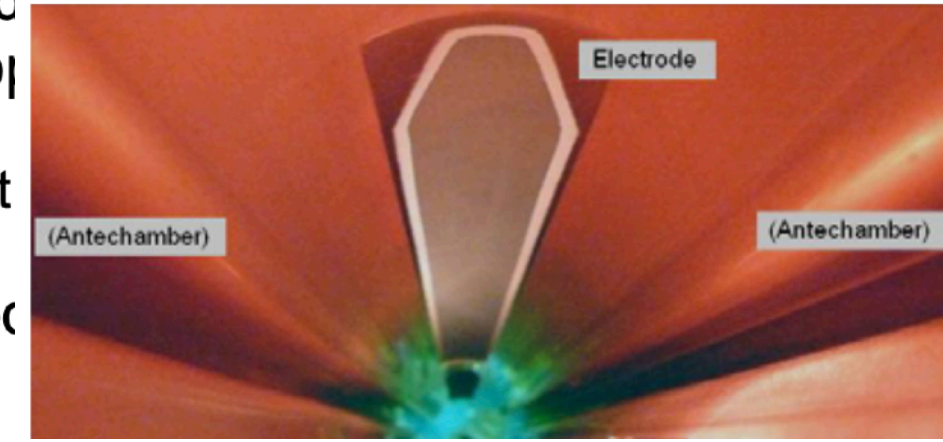
Knocker Study in 2016



Knocker at the Dipole Magnet

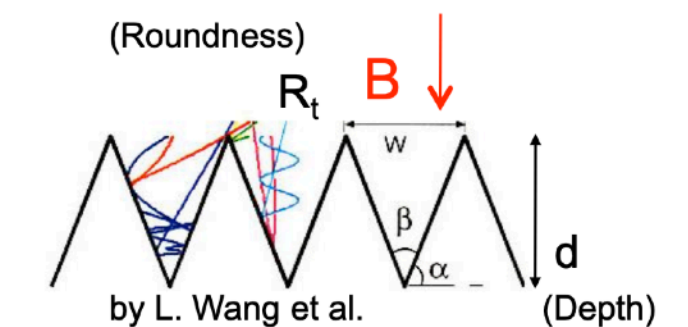
Clearing electrode for wiggler section.

- Attract electrons by electrostatic field
- Very thin electrode has been developed
 - 0.1 mm tungsten on 0.2 mm Al_2O_3
 - Small impedance and effective heat transfer
- Have been tested in KEKB developer
- Expected reduction ratio: 1/100
- Also demonstrated in CsrTA
- Manufacturing has already started.

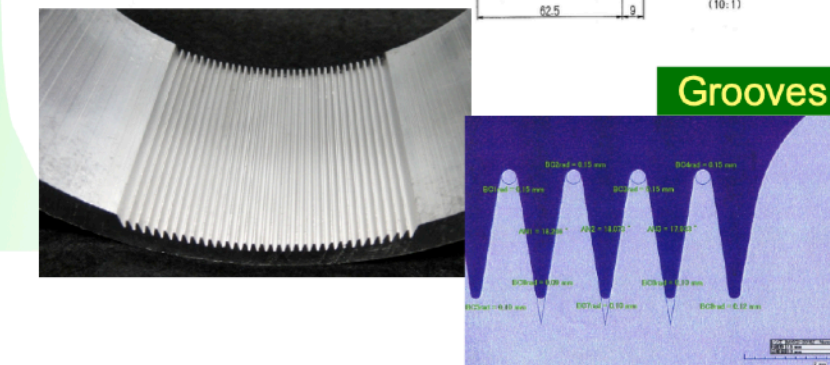
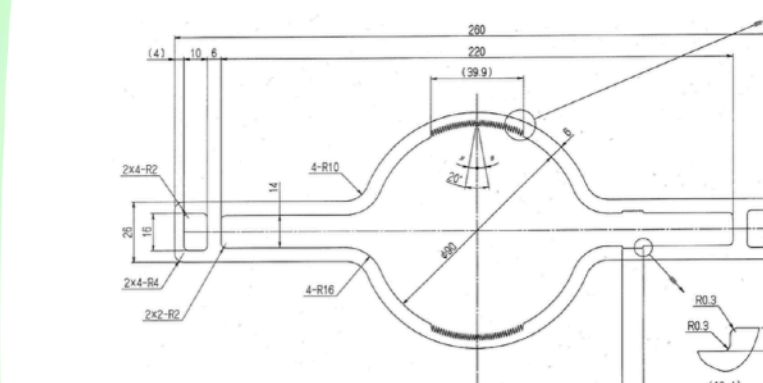


Grooved surface for bending magnets section

- Reduce effective SEY structurally
- Have been tested in KEKB, and also in CsrTA
- Extrusion test of aluminum beam pipe was successful.
- With TiN coating



Aluminum beam pipe with grooves

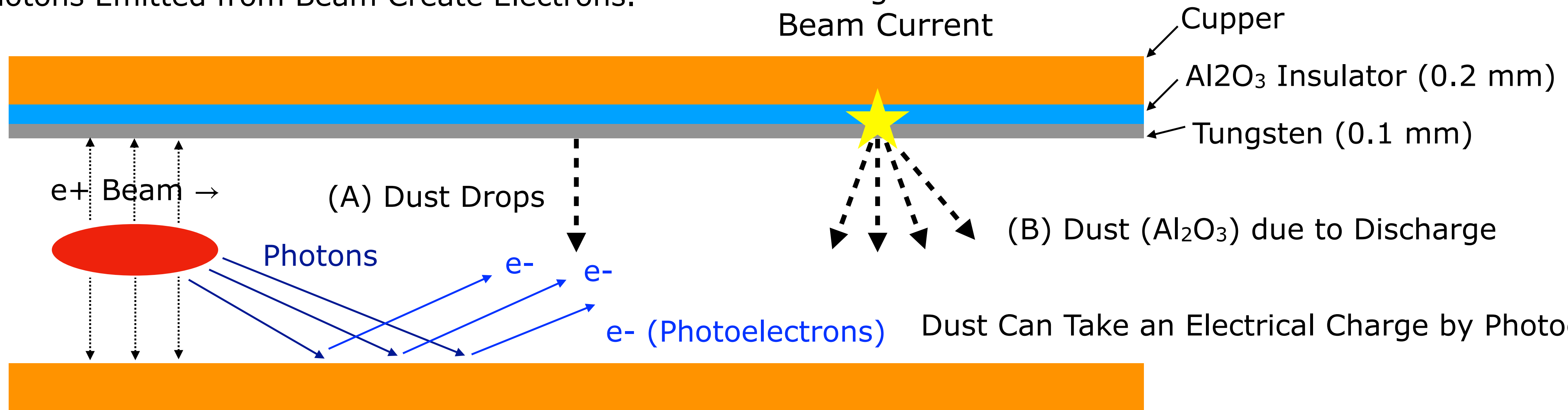


Valley : R0.1~0.12
Top : R0.15
Angle : 18~18.3°

Wiggler Section

Photons Emitted from Beam Create Electrons.

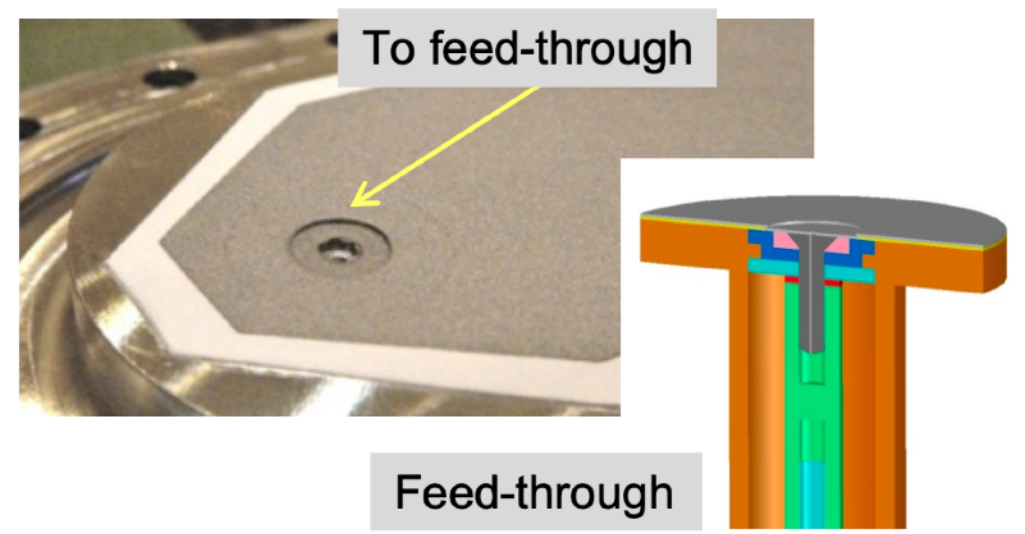
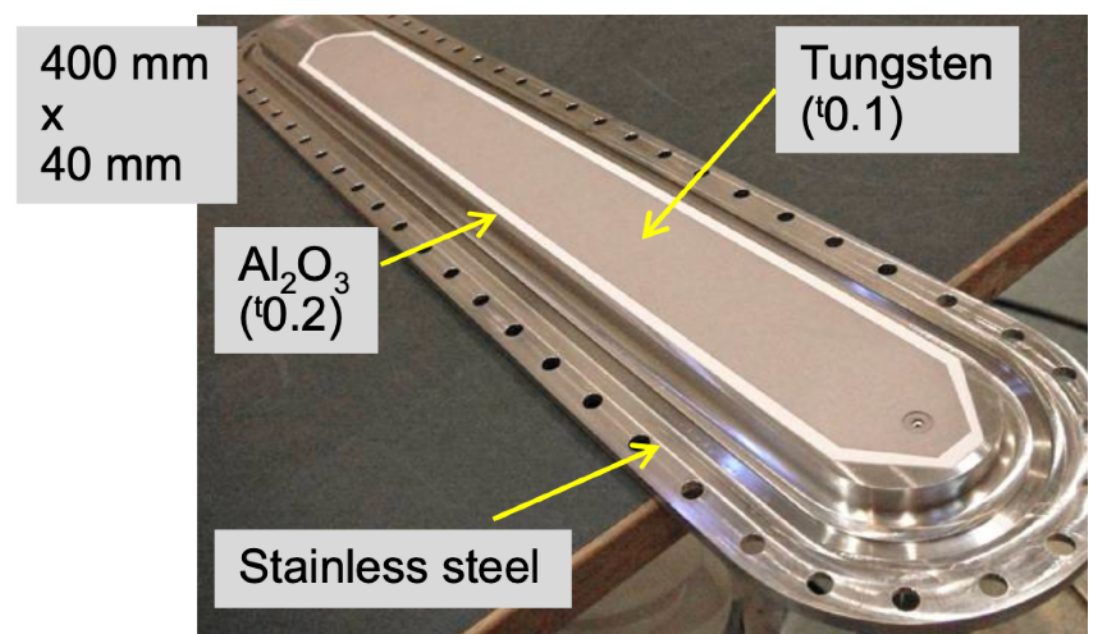
Discharge due to Beam Current



Dust Can Take an Electrical Charge by Photoelectrons.

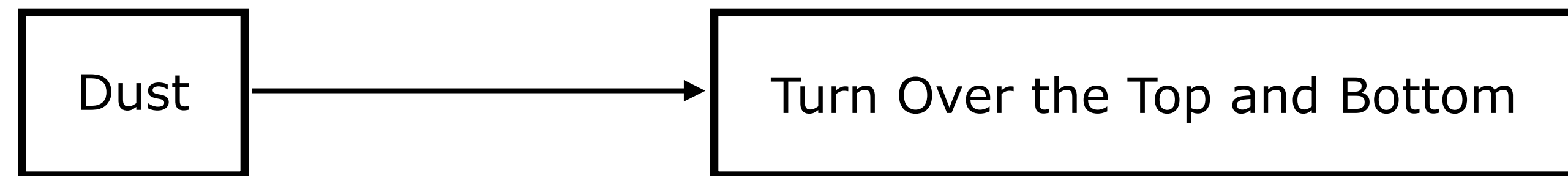
Clearing Electrode (Prototype)

Low Beam Impedance

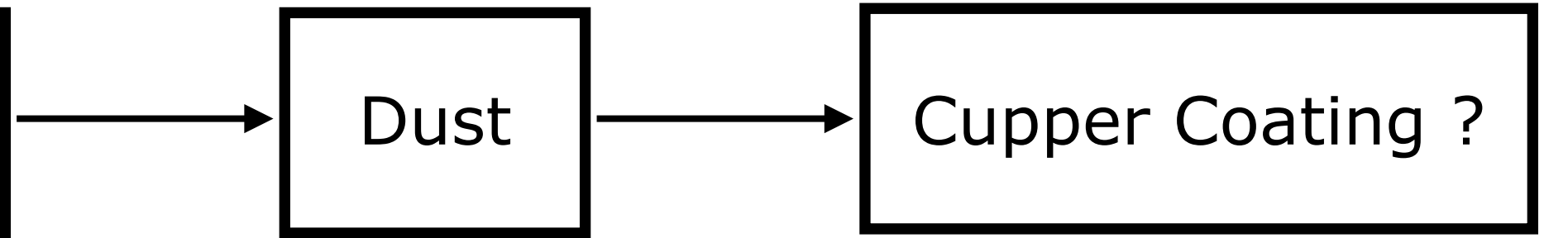


Y. Suetsugu, H. Fukuma, M. Pivi and L. Wang, NIM-PR-A, 598 (2008) 372

(A) Drop due to Gravity



(B) Discharge



Dust in the Vacuum

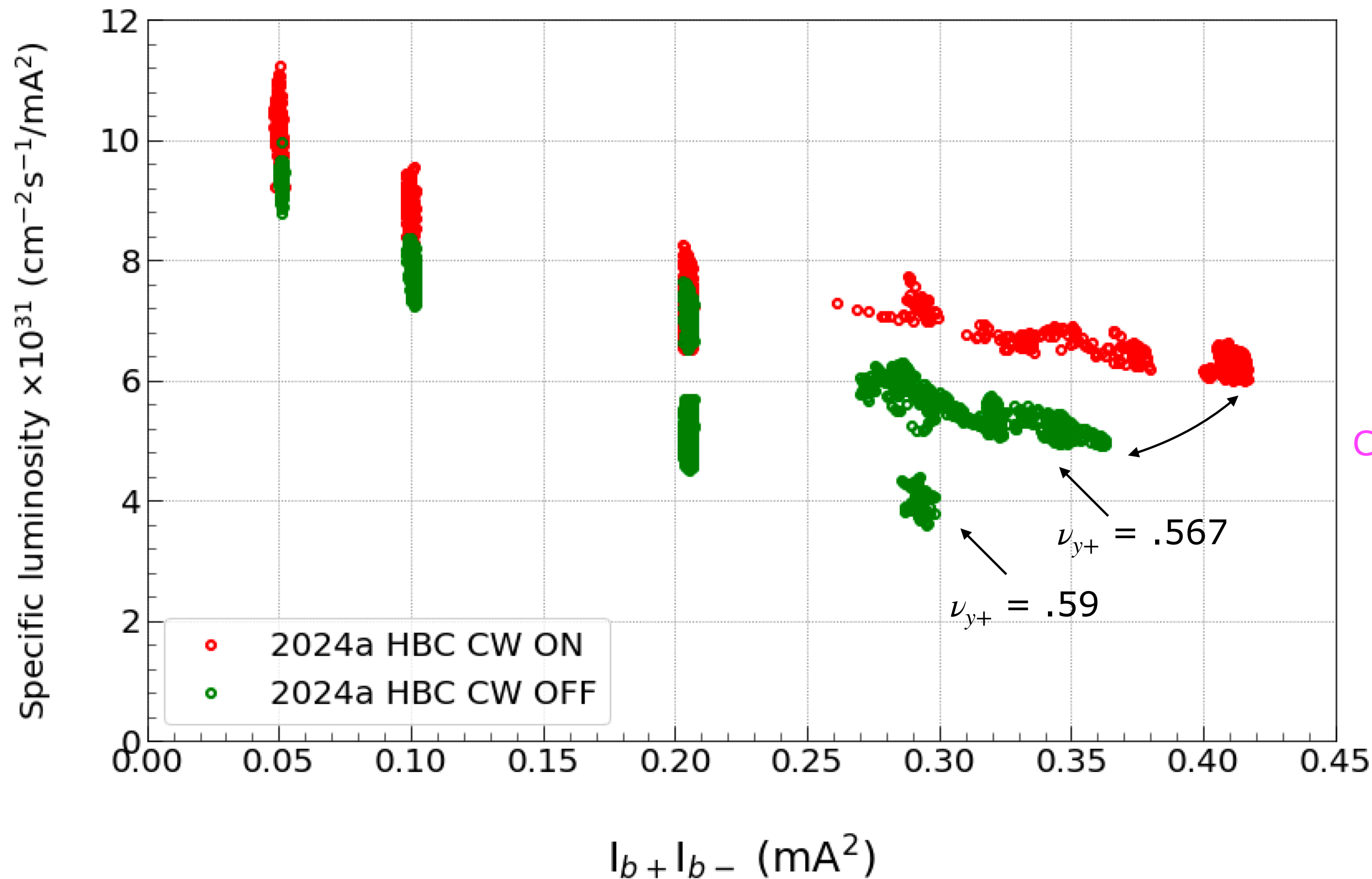


"Dust in the Wind" is a song recorded by American progressive rock band Kansas and written by band member Kerry Livgren, first released on their 1977 album "Point of Know Return".

Beam-Beam Performance

LER: CW 80 % / HER: CW 40 %

Try HER → 60 %



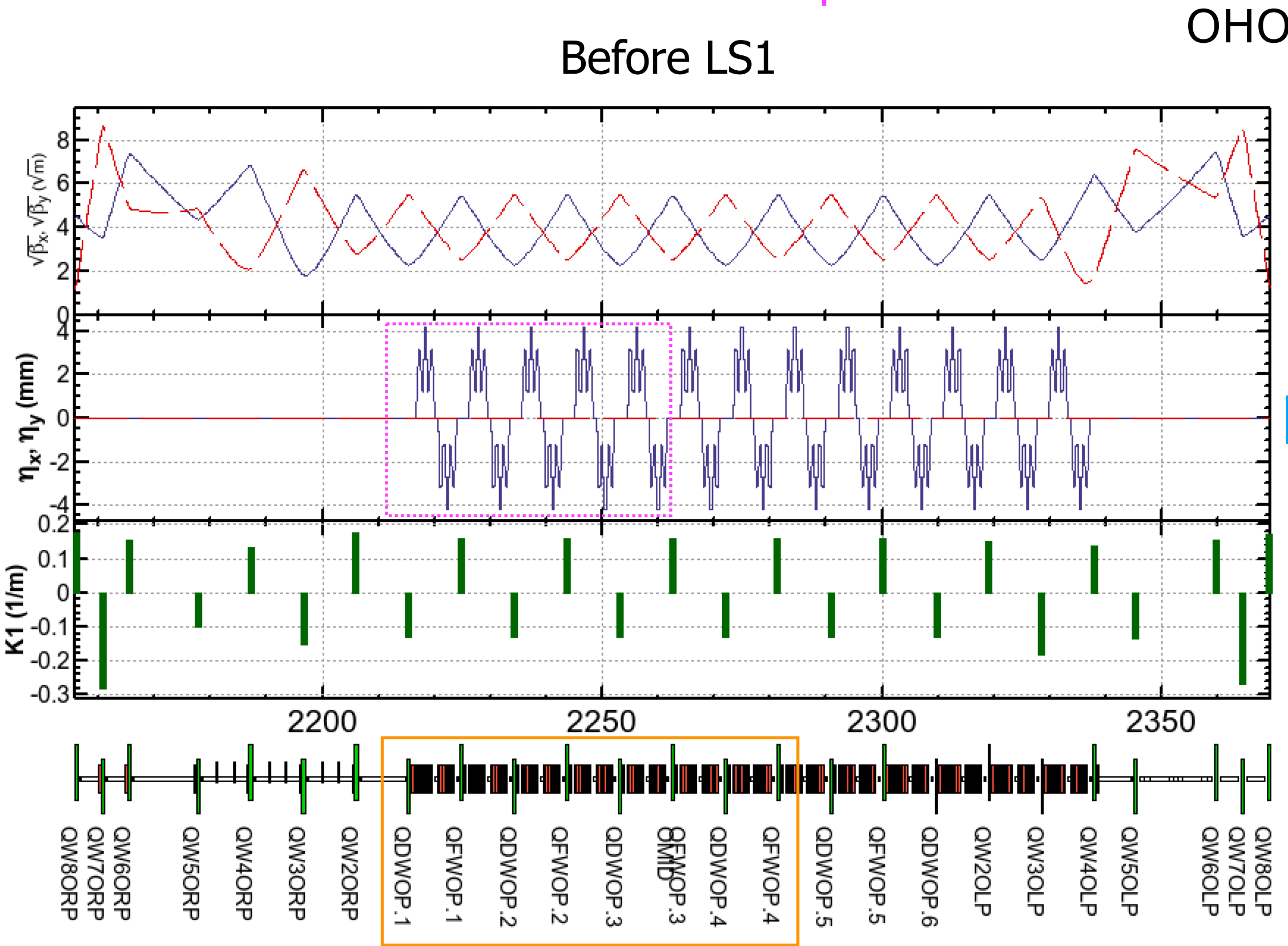
Crab Waist Is Effective.

* HBC = High Bunch Current (393 Bunches)

Nonlinear Collimator

Nonlinear Collimator (D05V1) to Reduce Impedance (vertical) Drop Beam Halo with Larger Aperture. → Low Impedance

About 60 % Improvement for BG Reduction
20 % Reduction of Impedance

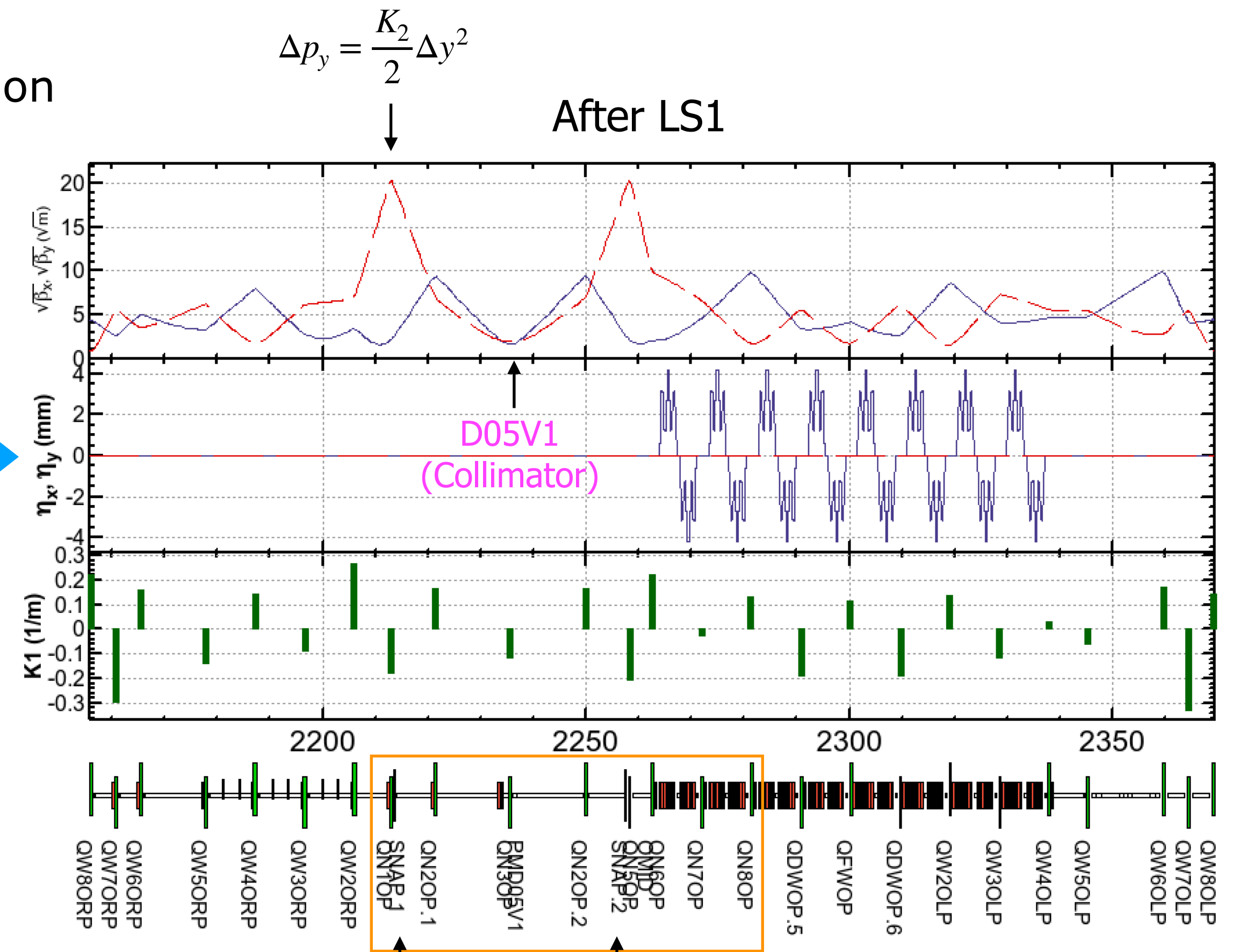


wiggler Section

Positron →

Damping time (msec):
X : 45.67757 Y : 45.68328 Z : 22.84954

OHO Section



$$\Delta p_y = \frac{K_2}{2} \Delta y^2$$

D05V1
(Collimator)

Skew Sextupole
Pair (SNAP)

$\Delta\psi_y = 2\pi$ to QC1RP

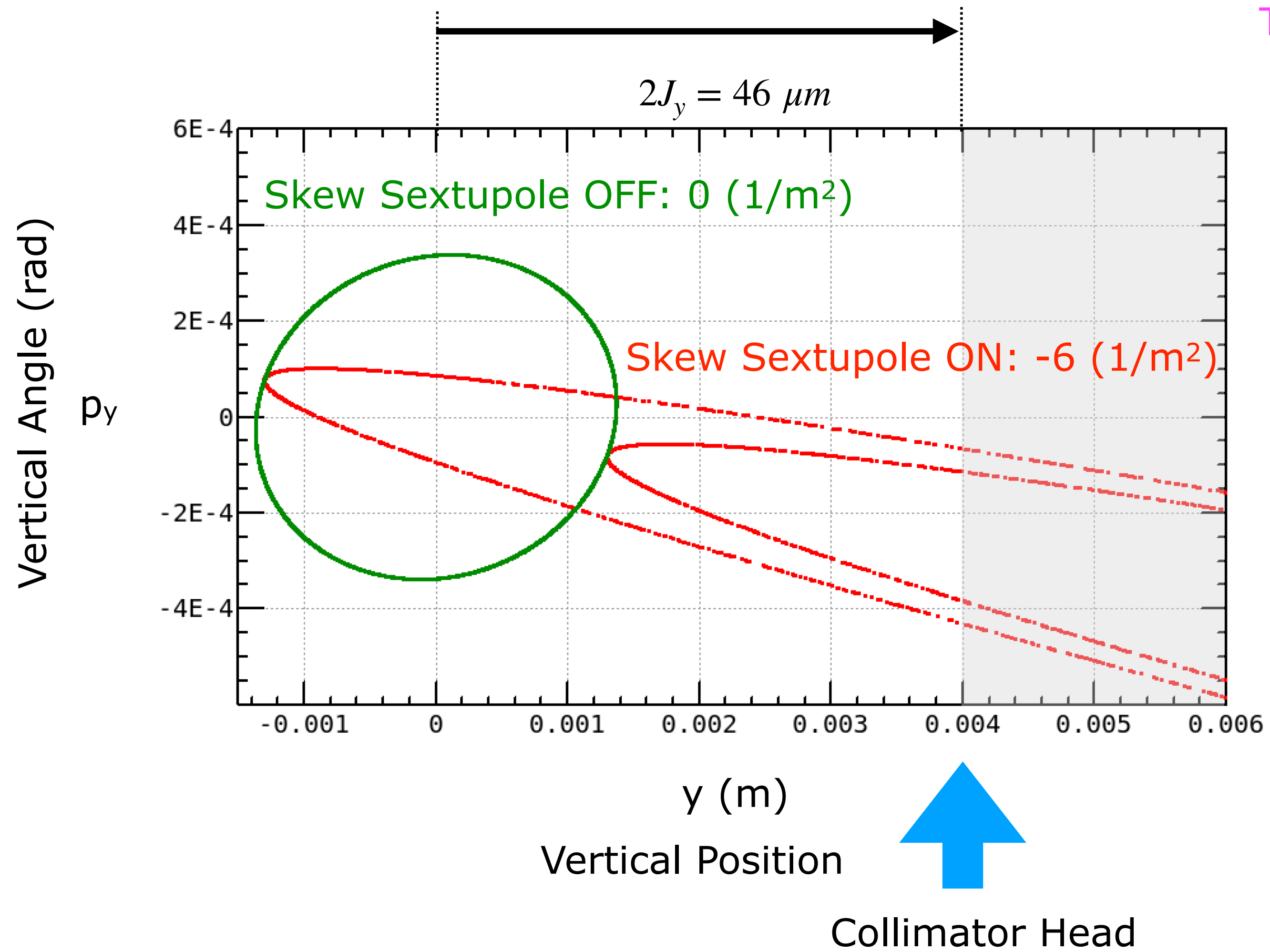
$$M = -I'$$

Positron →

Damping time (msec):
X : 52.99557 Y : 53.00312 Z : 26.50934

Beam Halo Can Be Scraped by Larger Collimator Aperture.

This Can Reduce Impedance.



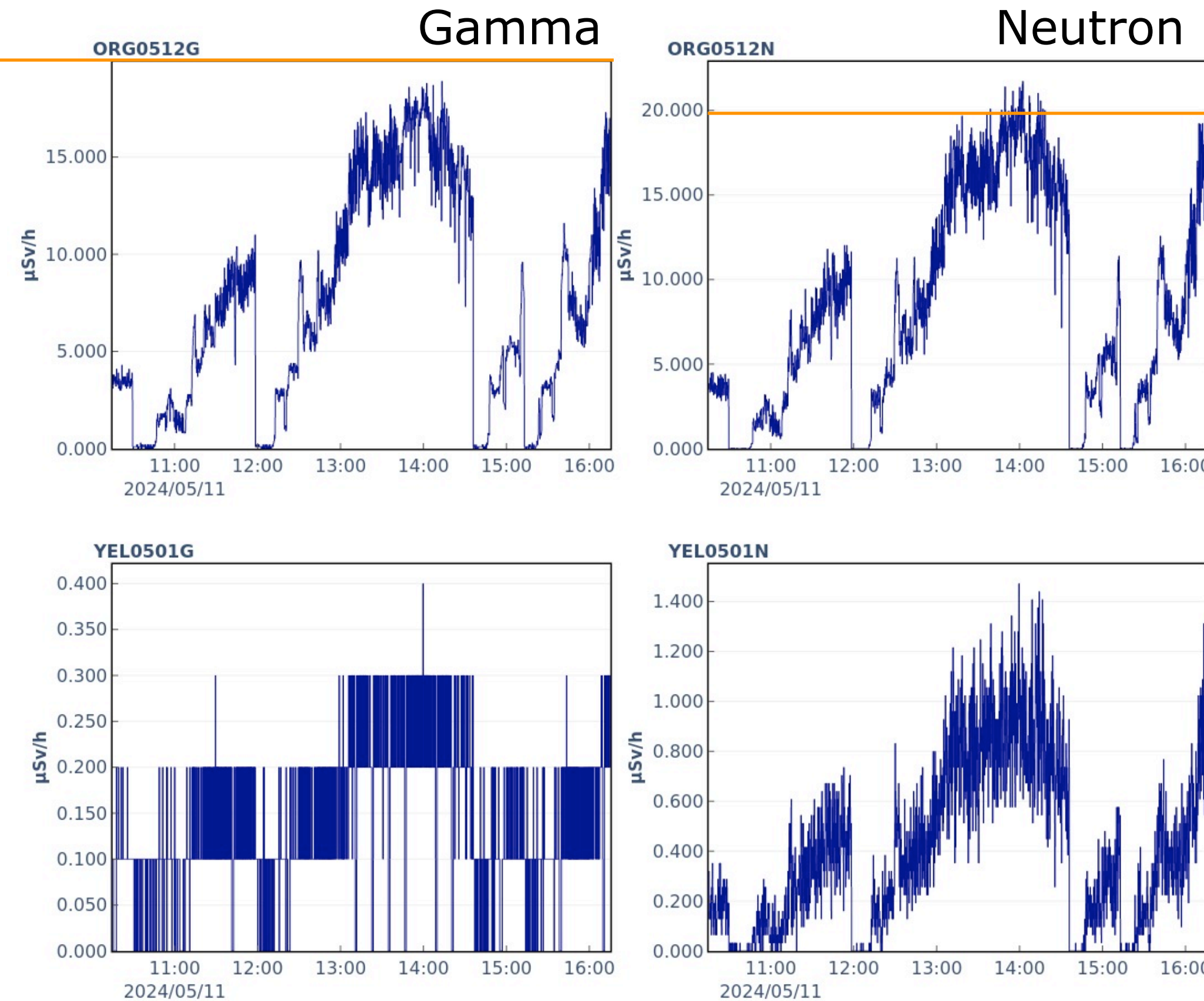
D05V1 Works to Reduce Stored Beam Background.

Nonlinear Collimator (D05V1) Can Not Be Closed Very much due to High Radiation Dose at OHO Experimental Area.

We have to Use D06V1 to Reduce Radiation Dose. We Consider More Radiation Shield.

20 $\mu\text{Sv/h}$

Larger than What We Expected !

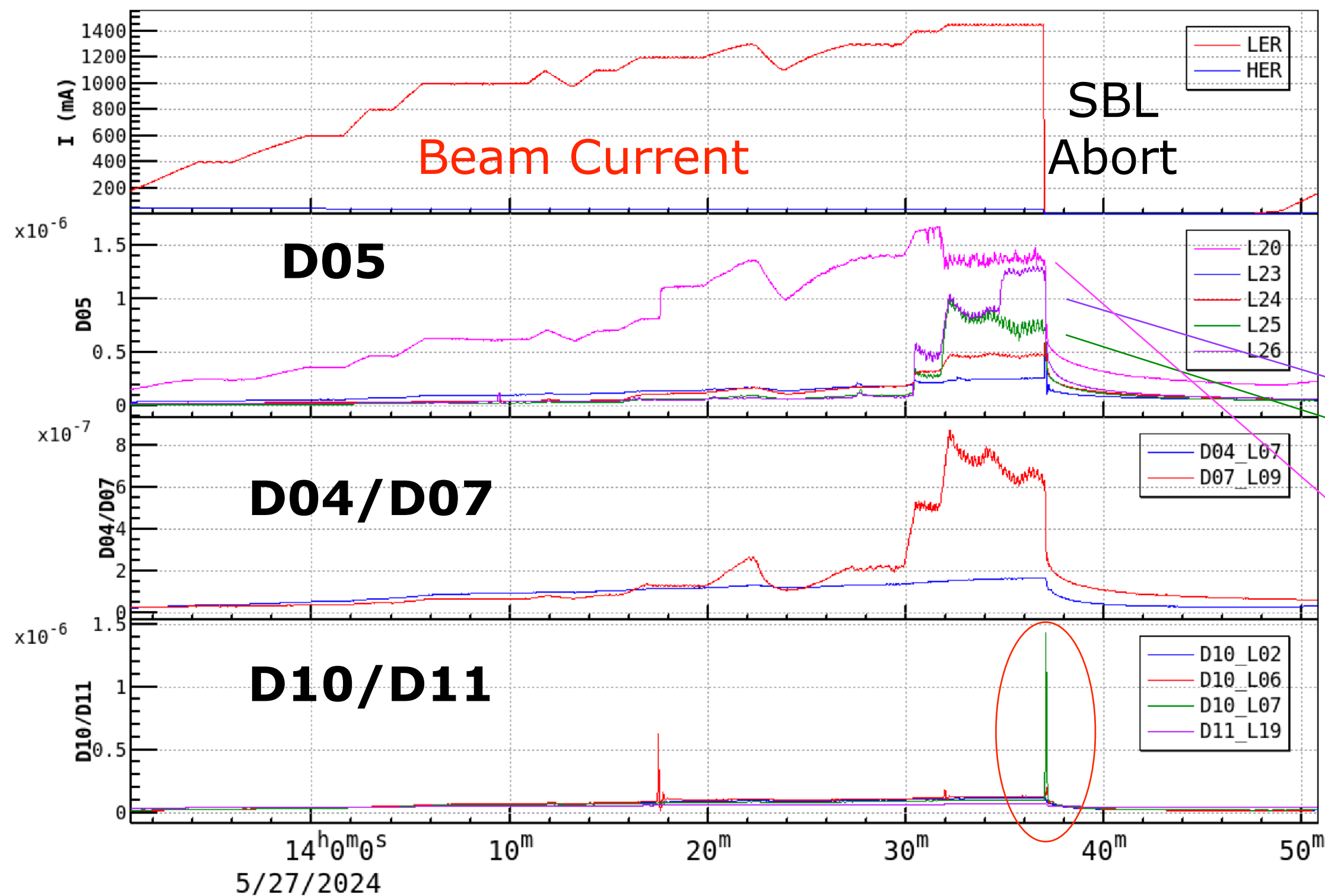


20 $\mu\text{Sv/h}$

Radiation Dose Rate < 20 $\mu\text{Sv/h}$

LER

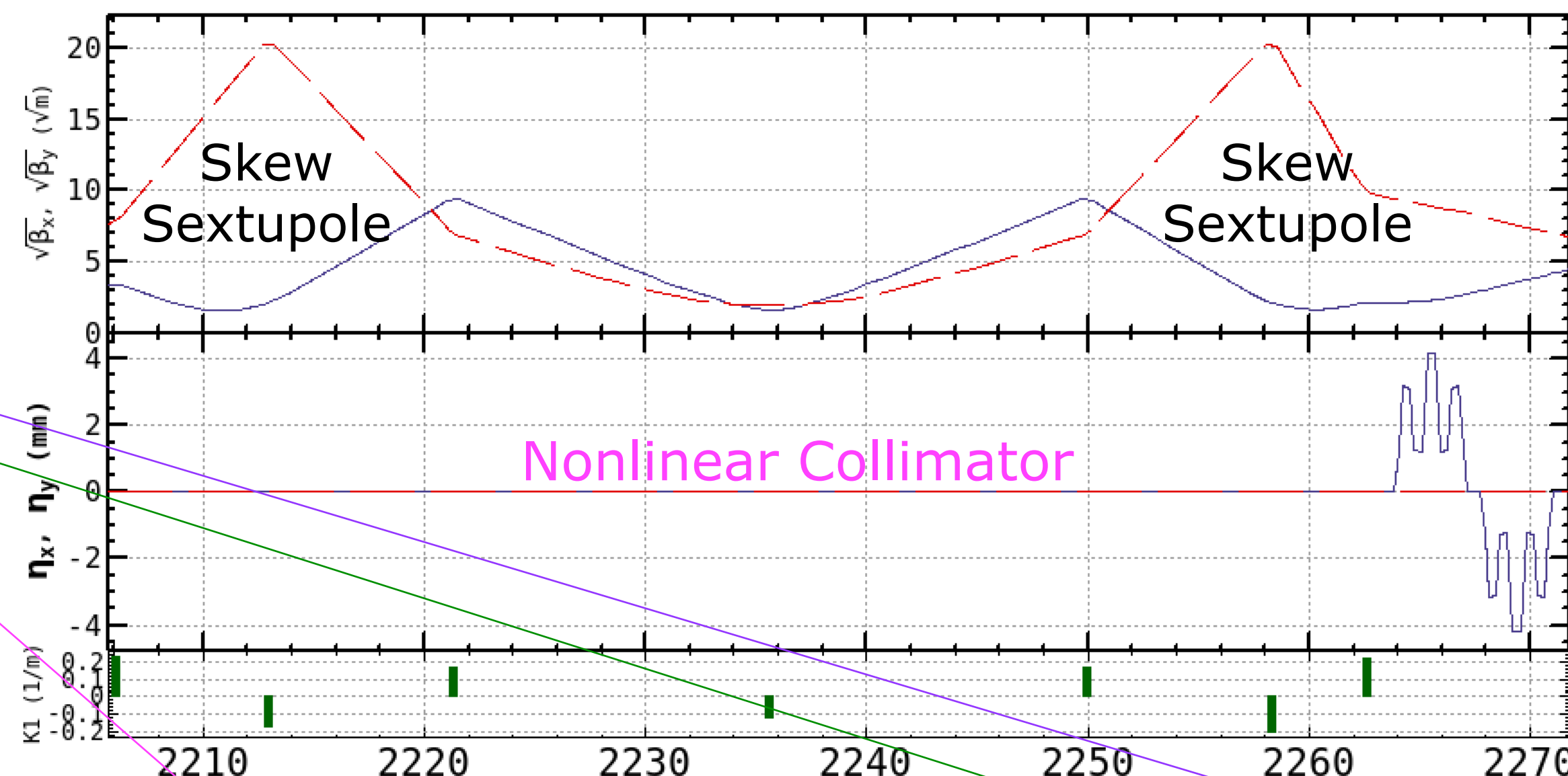
Vacuum Sensors (CCG)



5/27/2024
D07 L09: $s = 1614$ m (Injection Kicker K1)

D10 L06: $s = 811$ m (QW2NLP, Wiggler Section)

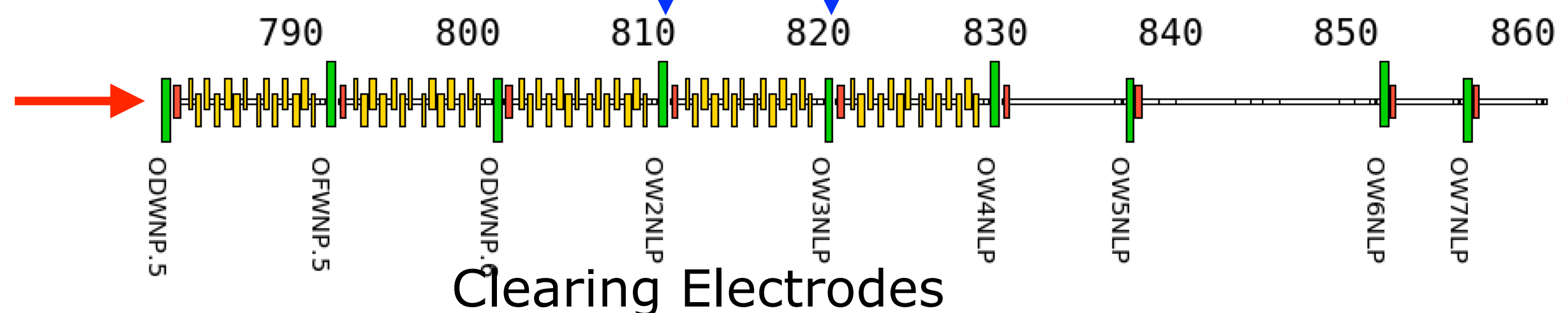
D10 L07: $s = 820$ m (QW3NLP, Wiggler Section)



L20 L23 L24 L25 L26

Positron Beam →

Higher Order Mode Effect due to Pipe Structure ?



Clearing Electrodes

Positron Beam →

- D05 L23: $s = 2213$ m
- D05 L23: $s = 2234$ m
- D05 L24: $s = 2246$ m
- D05 L25: $s = 2252$ m
- D05 L26: $s = 2259$ m

Beam Pipe Deformation due to SR Heating

Isolation Between BPM Block and Quadrupole Magnet

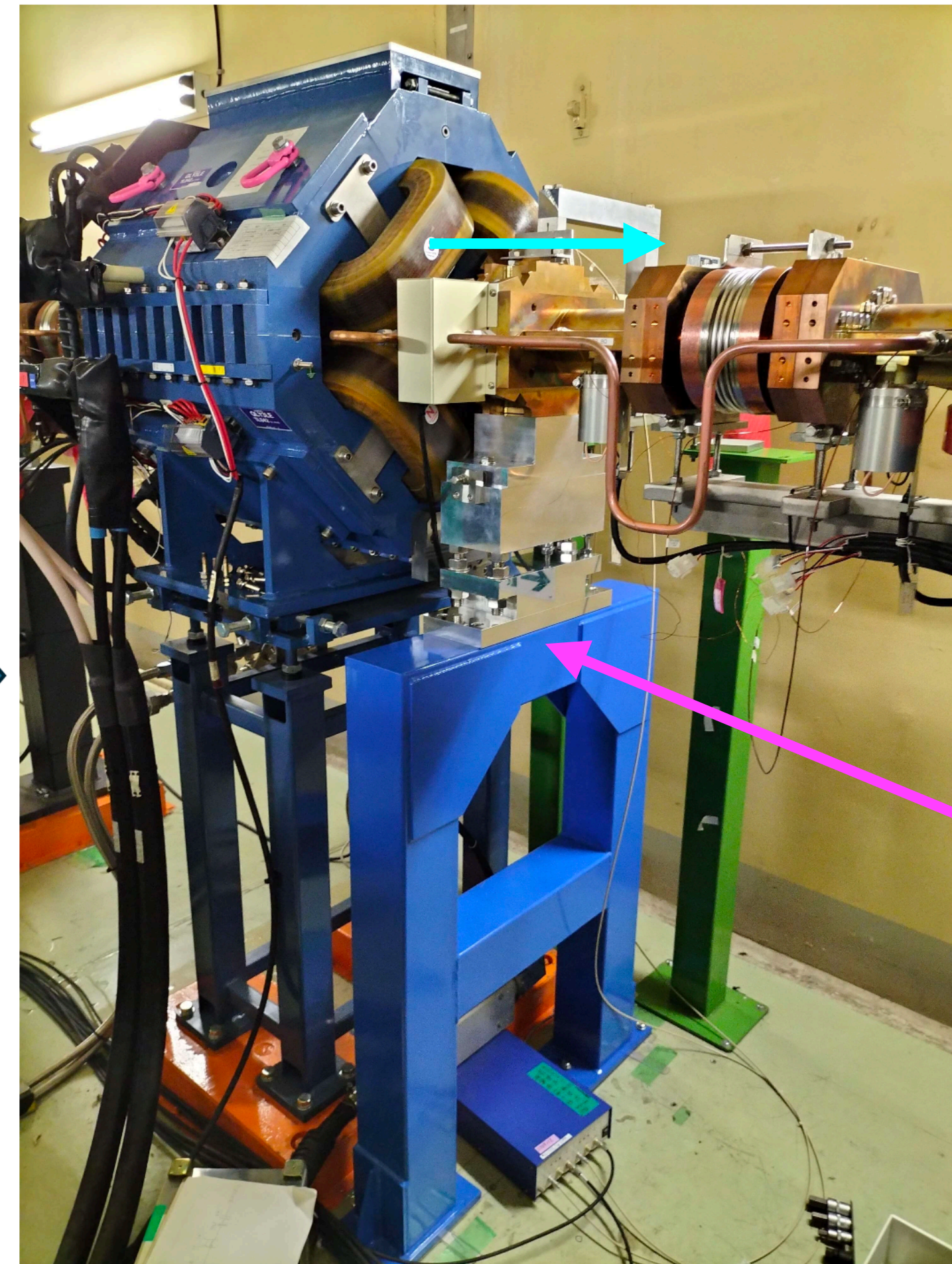
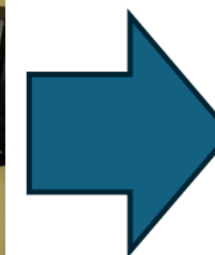
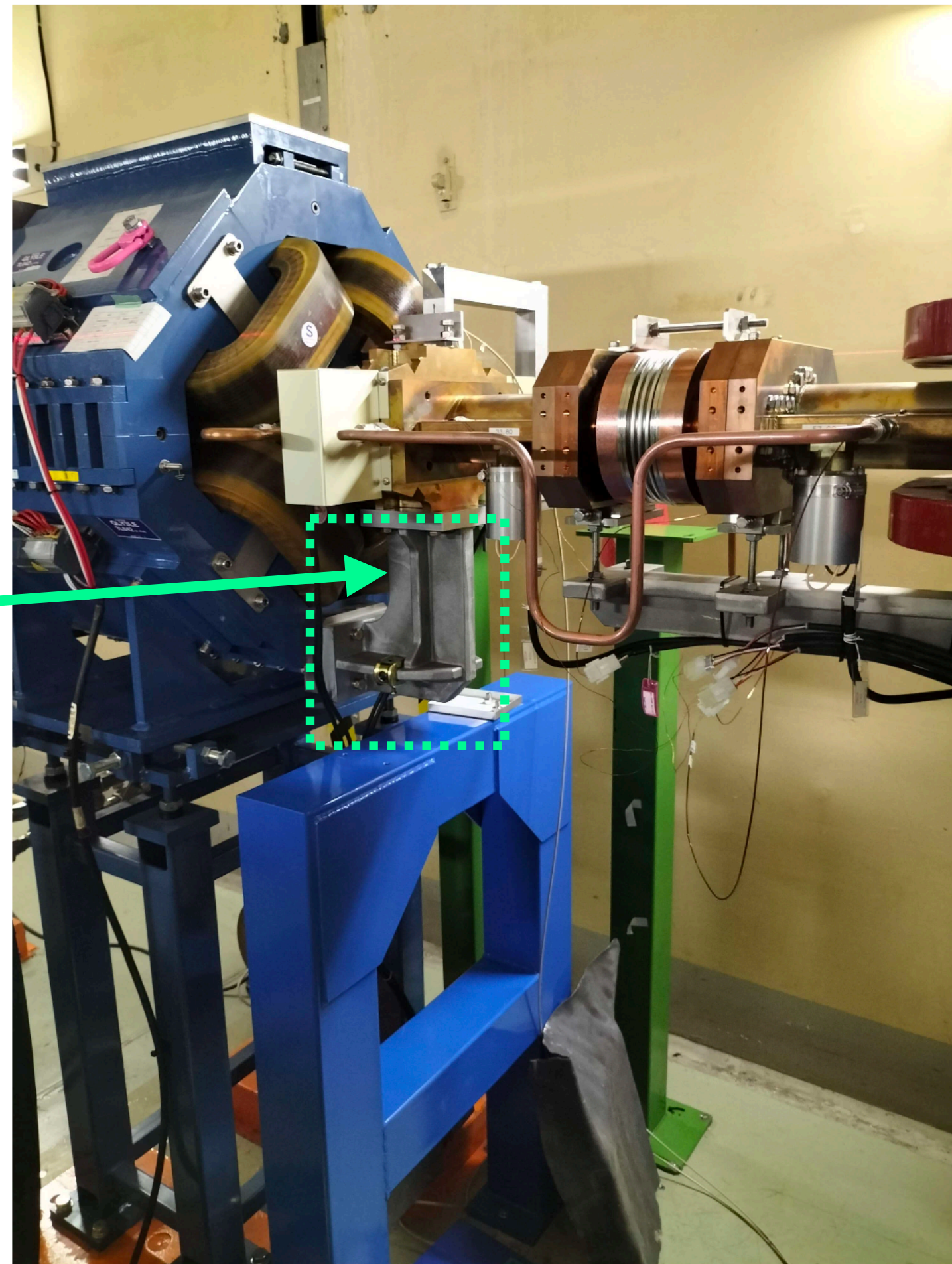
BPM Block (Beam Pipe) Moves in the Horizontal Direction due to SR Heating.

HER

BPM Block (Beam Pipe) Pushes Quad.

BPM Block (Beam Pipe) Doesn't Touch Quad.

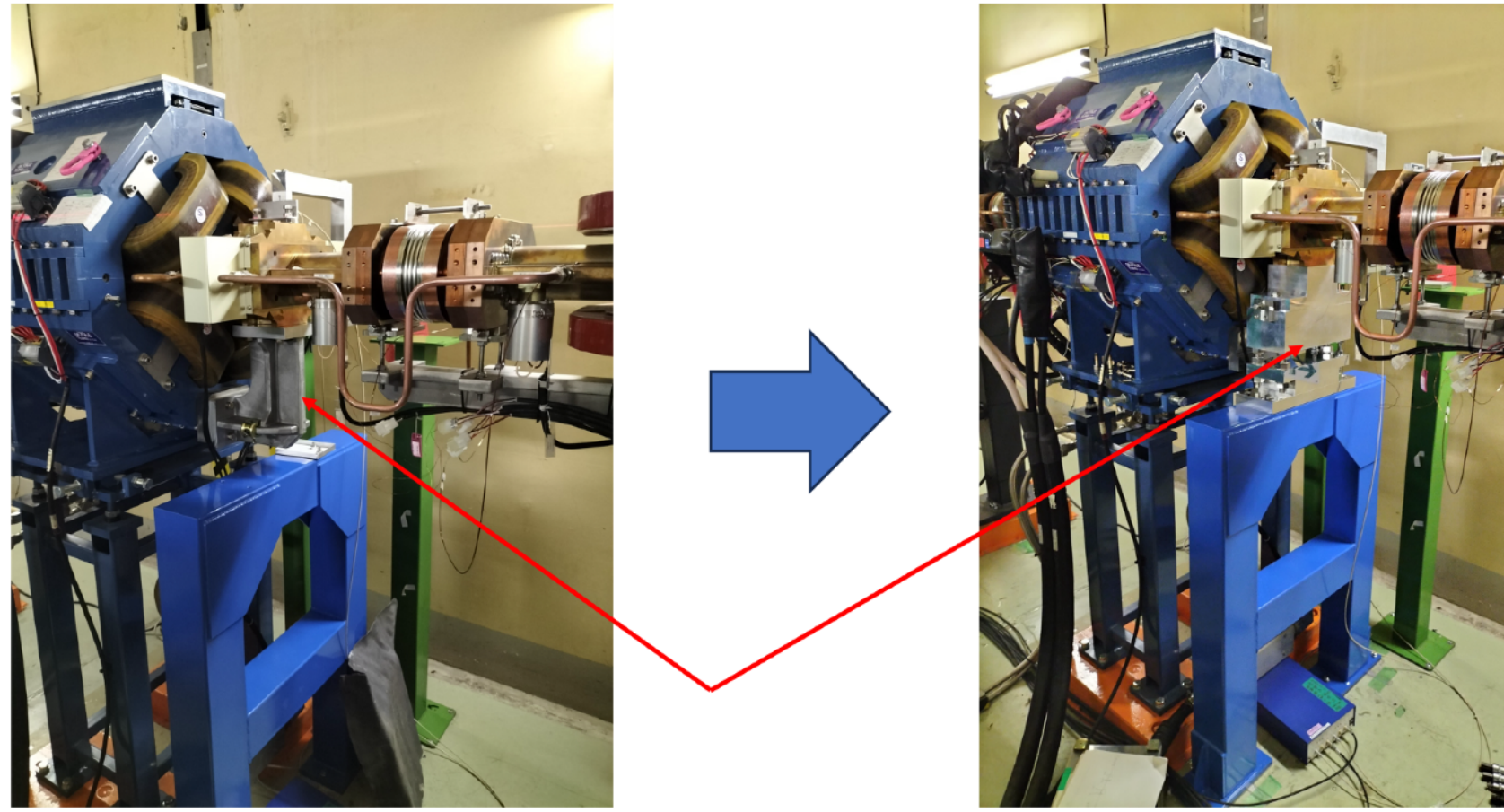
BPM Block is supported by Quadrupole Magnet.



New Support

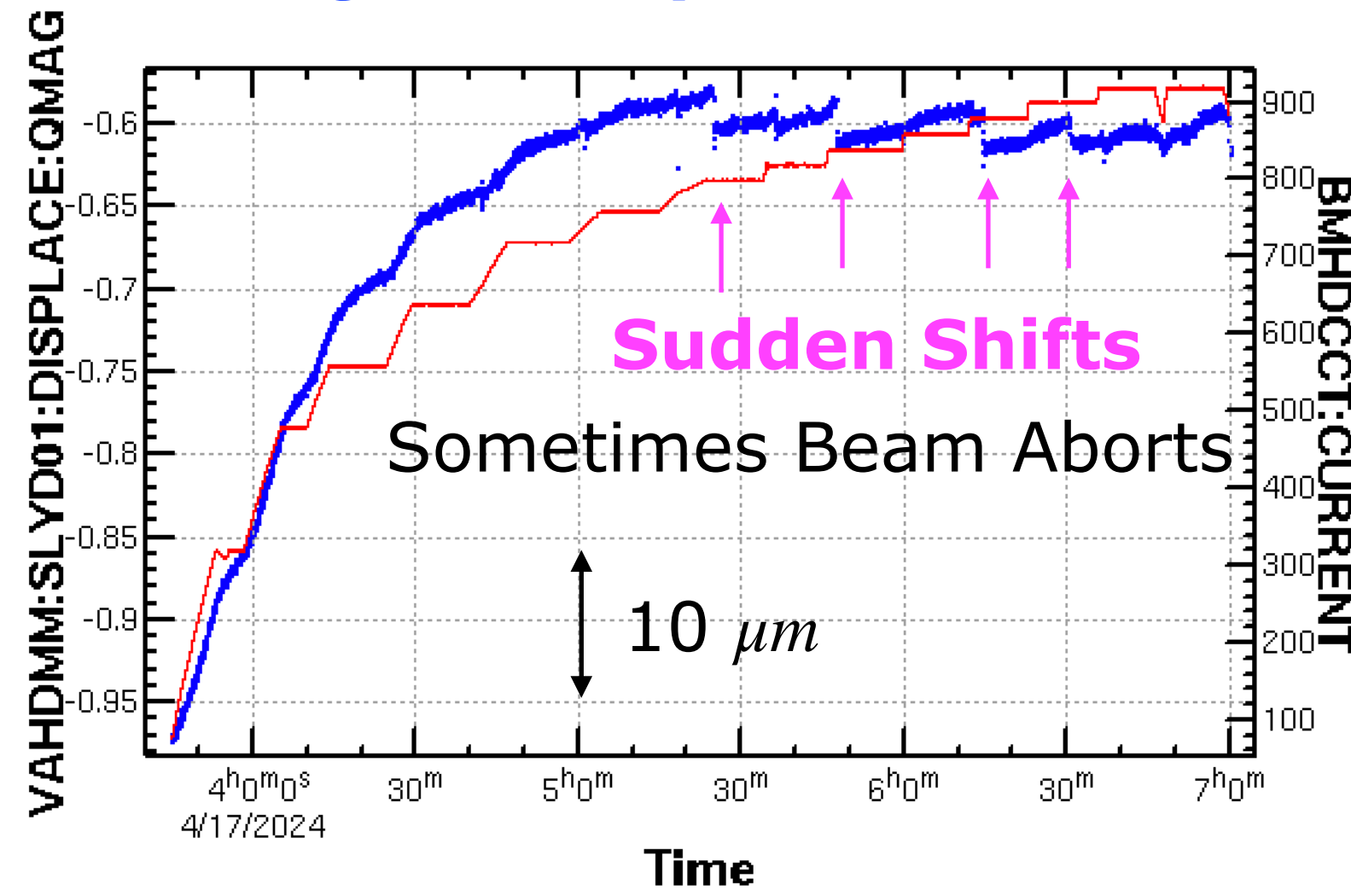
Before

After

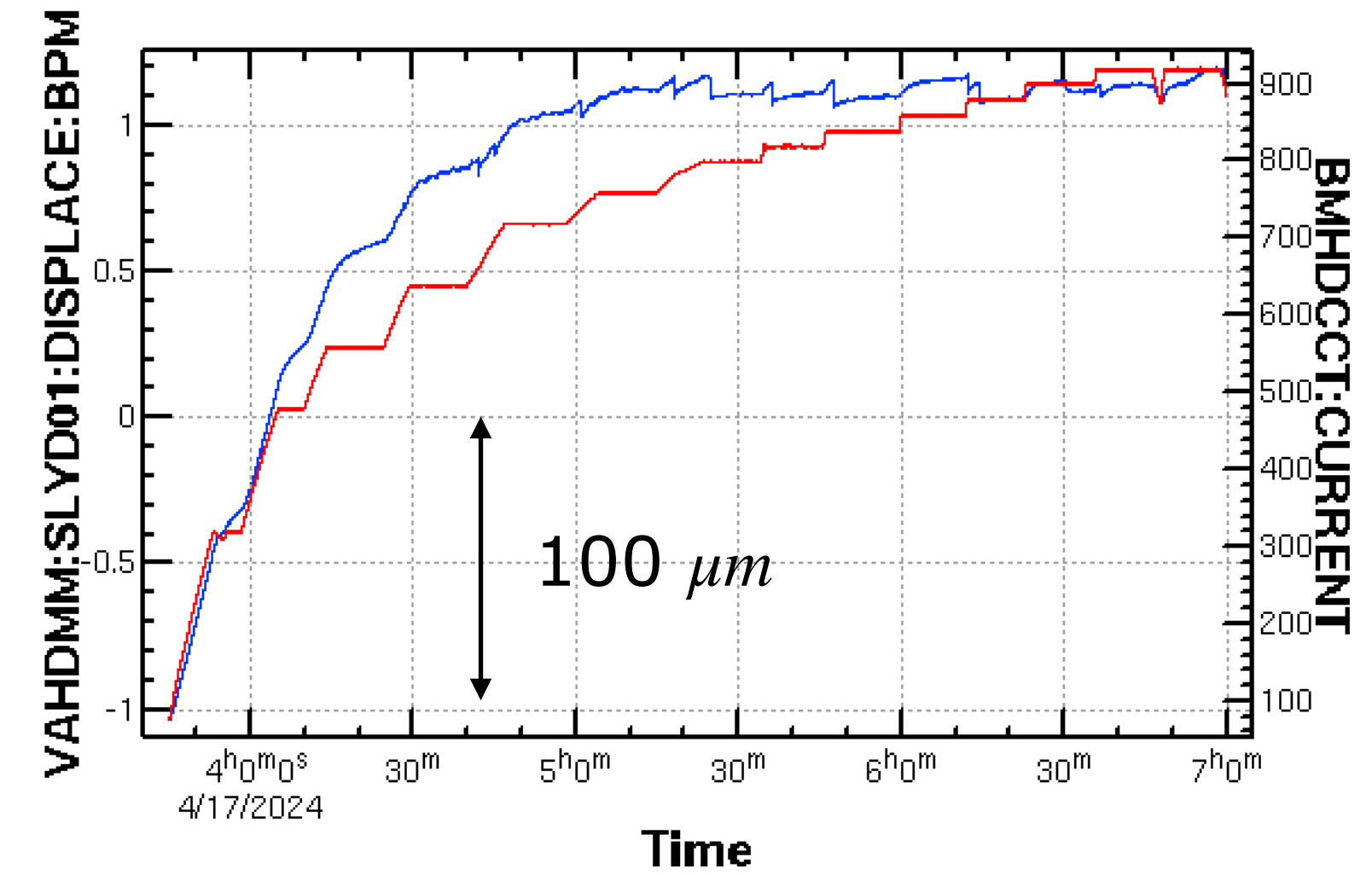


BPM Support Was Separated from Quadrupole Magnet.

Quad. Displacement



BPM Block Displacement

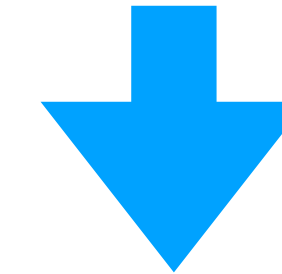


HER

Isolation Works Very Well.

In addition,
Optics Feedback Systems Are Working.
Orbit Offset Induces Optics Degradation.

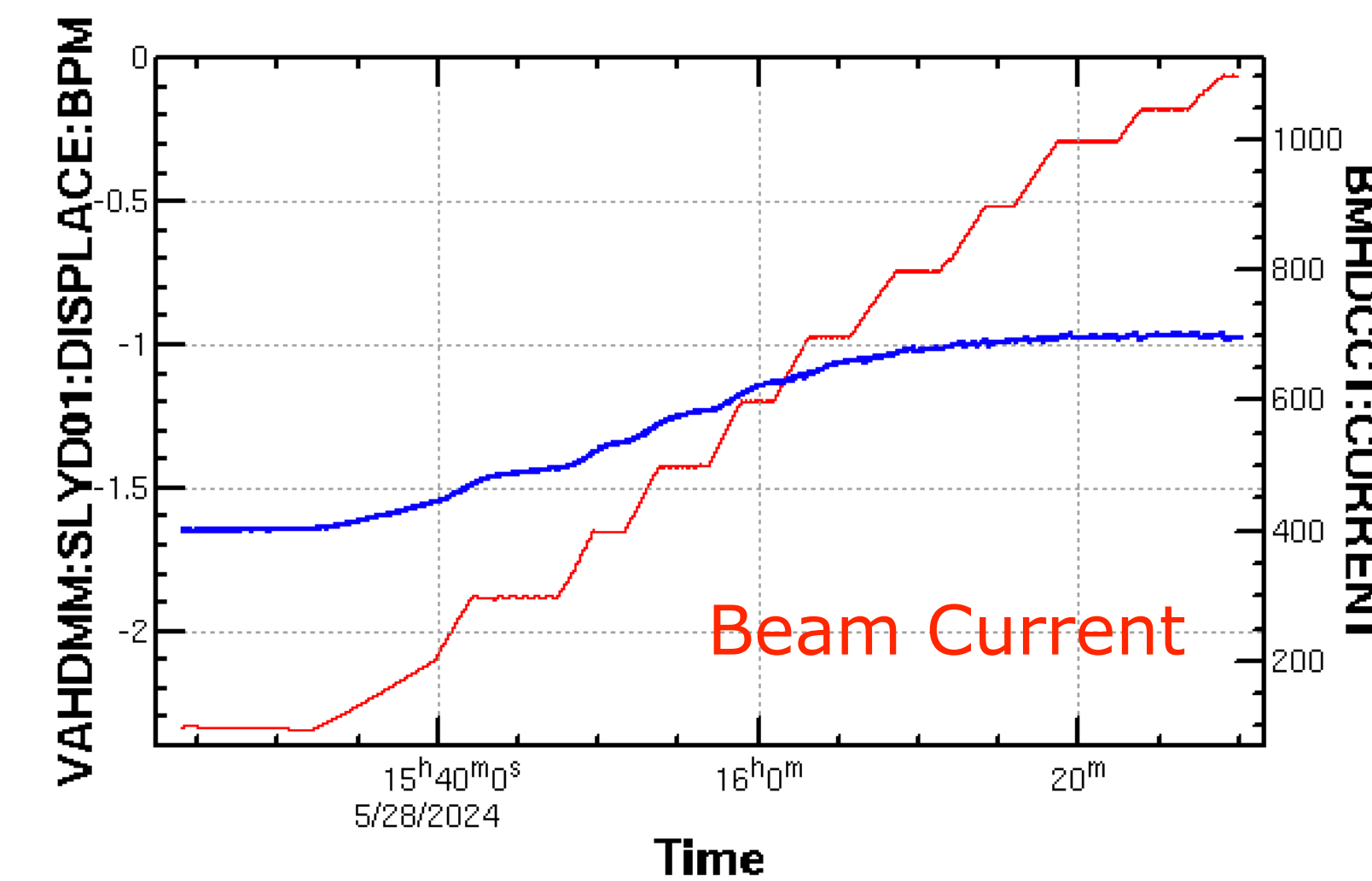
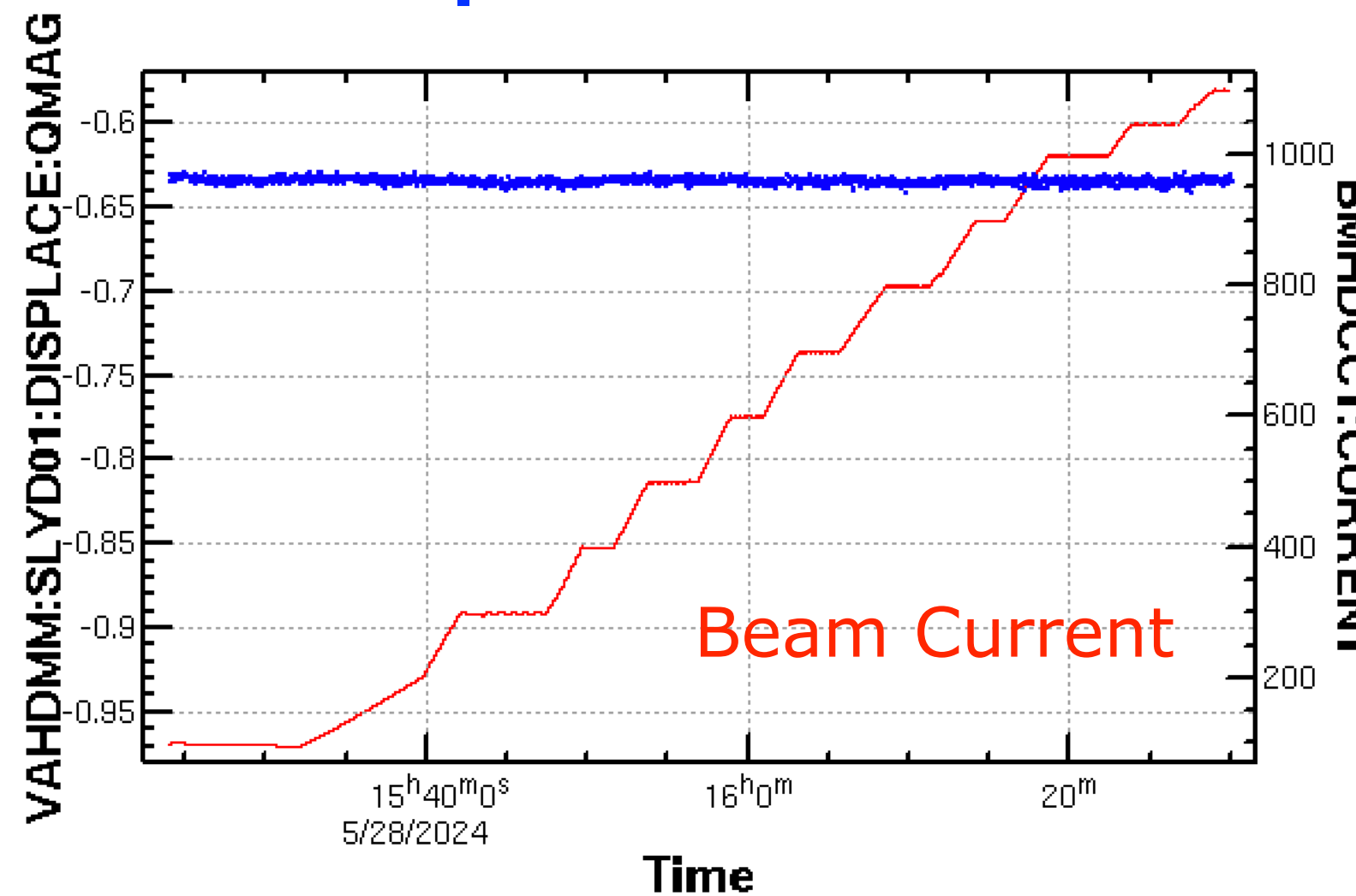
LER also Has Similar Problem.



After Modification

1 V = 100 μm

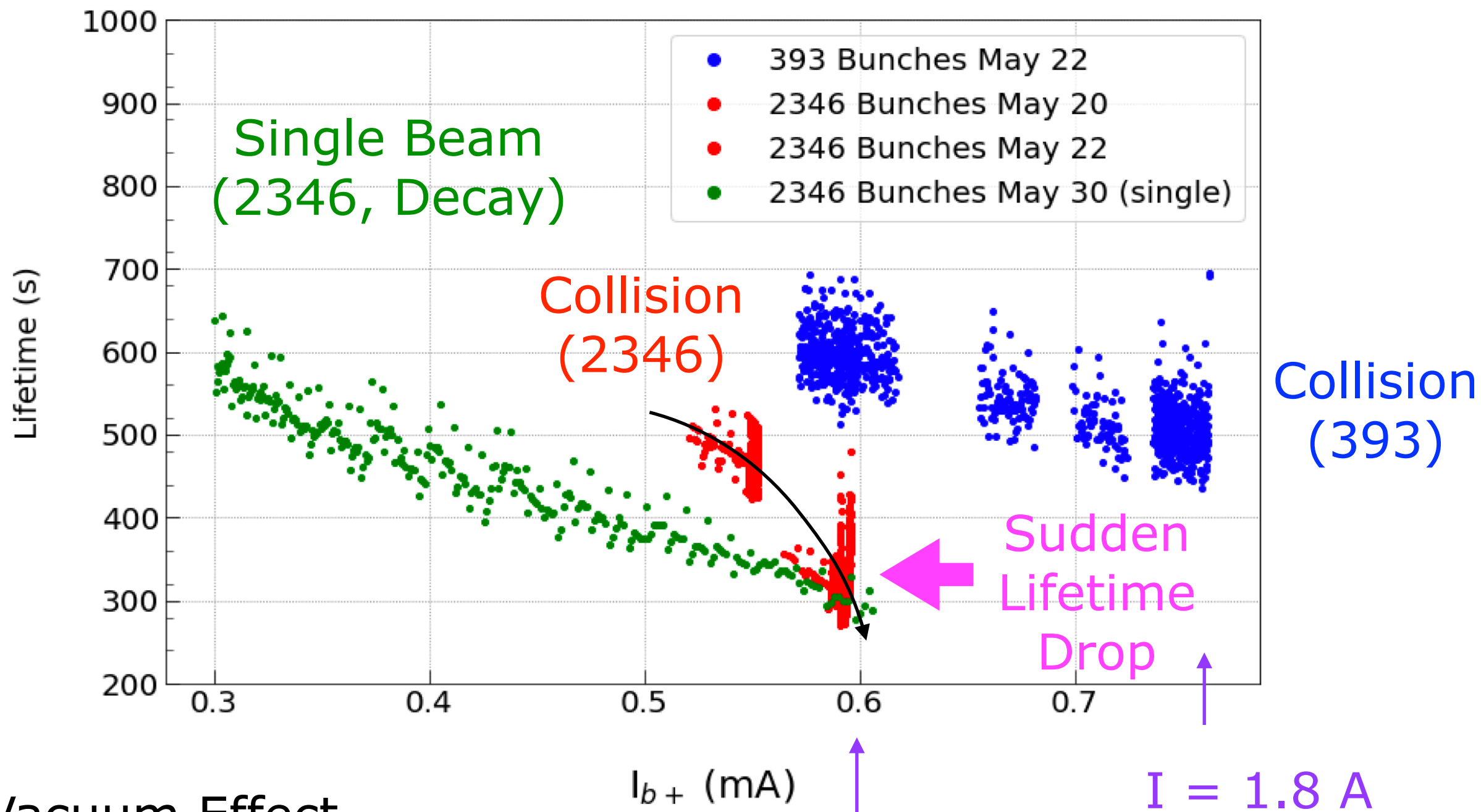
No Displacement at I > 1 A



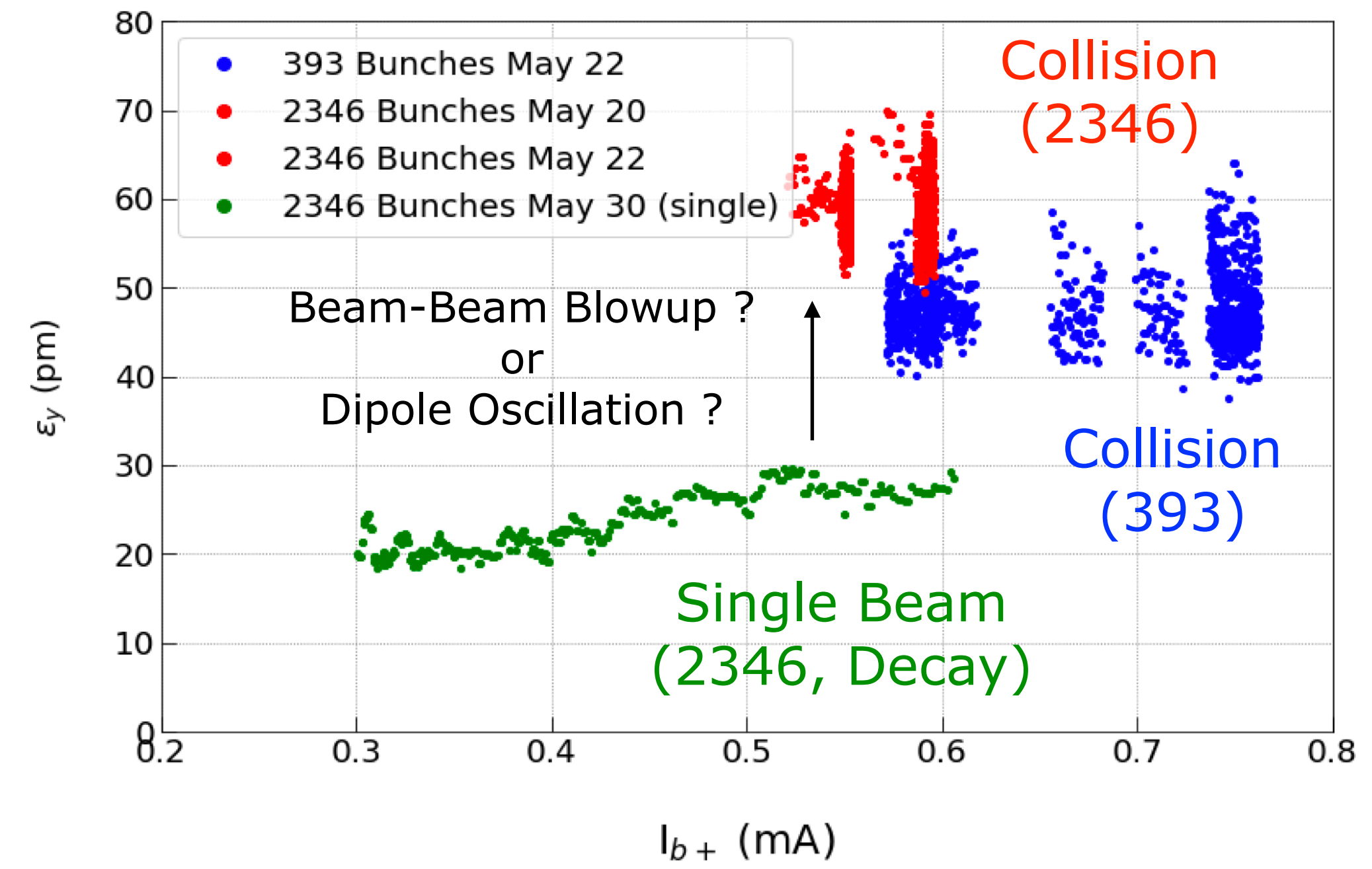
Lifetime

LER

Lifetime VS Bunch Current



Vertical Emittance VS Bunch Current



Vacuum Effect

$$\tau_V \propto \frac{1}{n_b I_{b+}}$$

$I_{b+} = 1.4 \text{ A}$
(2346 Bunches)

$I = 1.8 \text{ A}$

Lifetime at 1.4 A for Collision (2346) is about 300 s
(Sudden Lifetime Drop) even though Beam Blowup. Beam-Beam ?

Lifetime: 300 s = Loss Rate: -4.7 mA/s at 1.4 A.

Touschek Effect

$$\tau_T \propto \frac{\sqrt{\epsilon_y}}{I_{b+}}$$

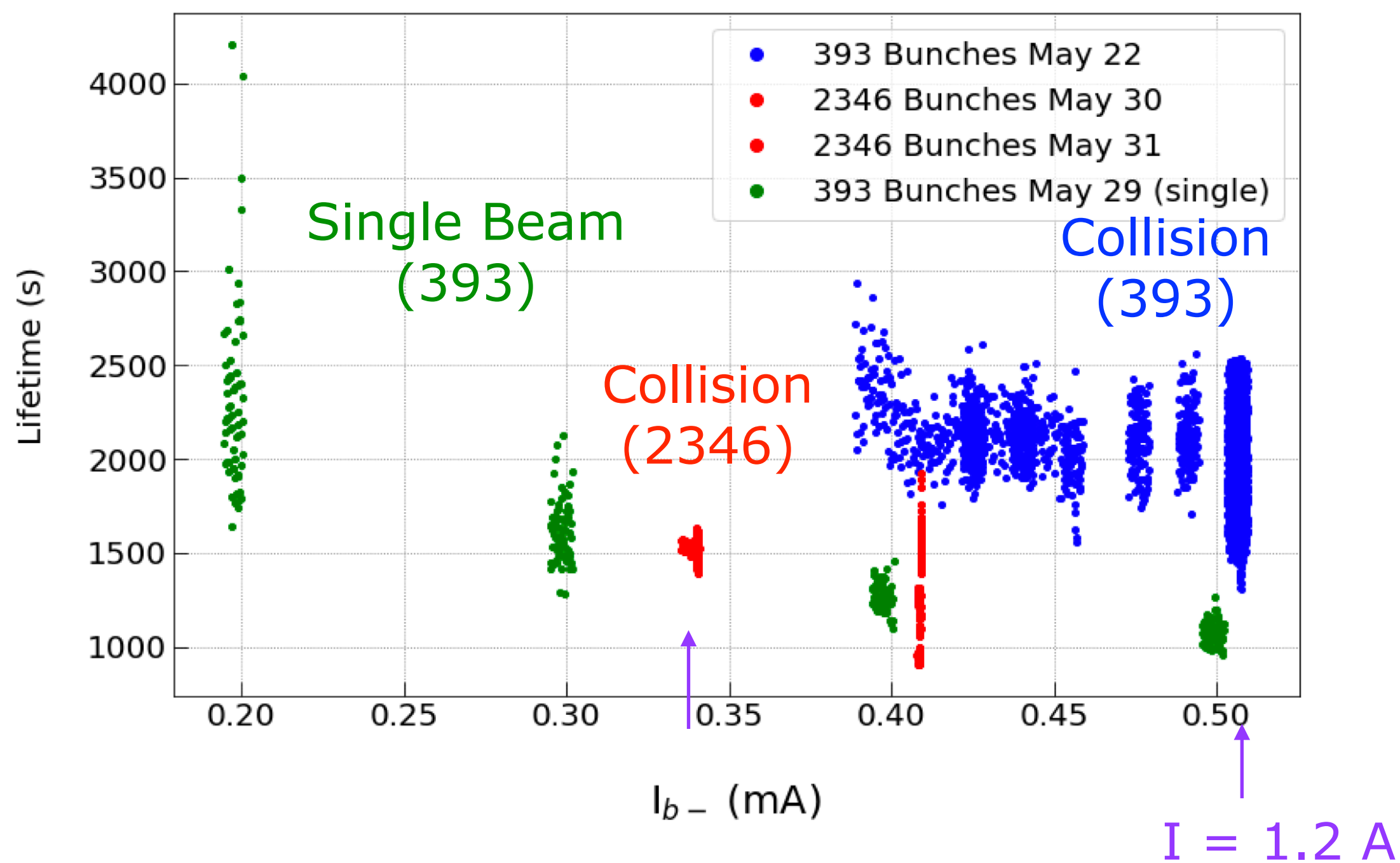
6.9 mA/s Can Be Provided by Linac > 4.7 mA/s

2-Bunch Injection: 2.7 nC (80% eff.) and 1.8 nC (60% eff.) with 23 Hz Repetition (BCE: -5 %)

But It is Difficult to Increase Beam Current Larger than 1.4 A. The Reason is Unclear.

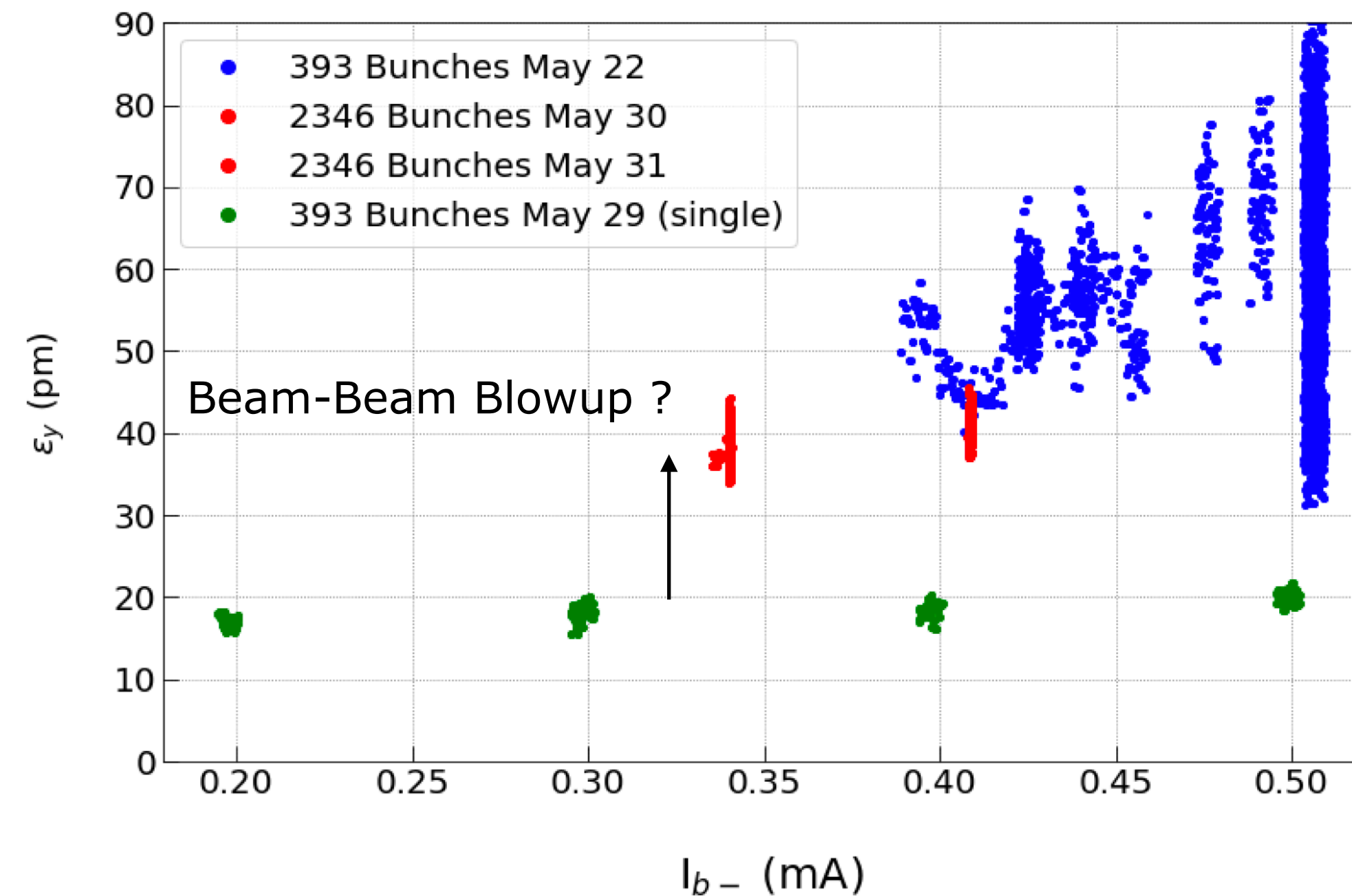
HER

Lifetime VS Bunch Current



$I = 0.8 \text{ A}$ with 2346 Bunches

Vertical Emittance VS Bunch Current



Lifetime at 1.2 A is about 1000 s.
Loss Rate is -1.2 mA/s.

Vacuum Effect

$$\tau_V \propto \frac{1}{n_b I_{b+}}$$

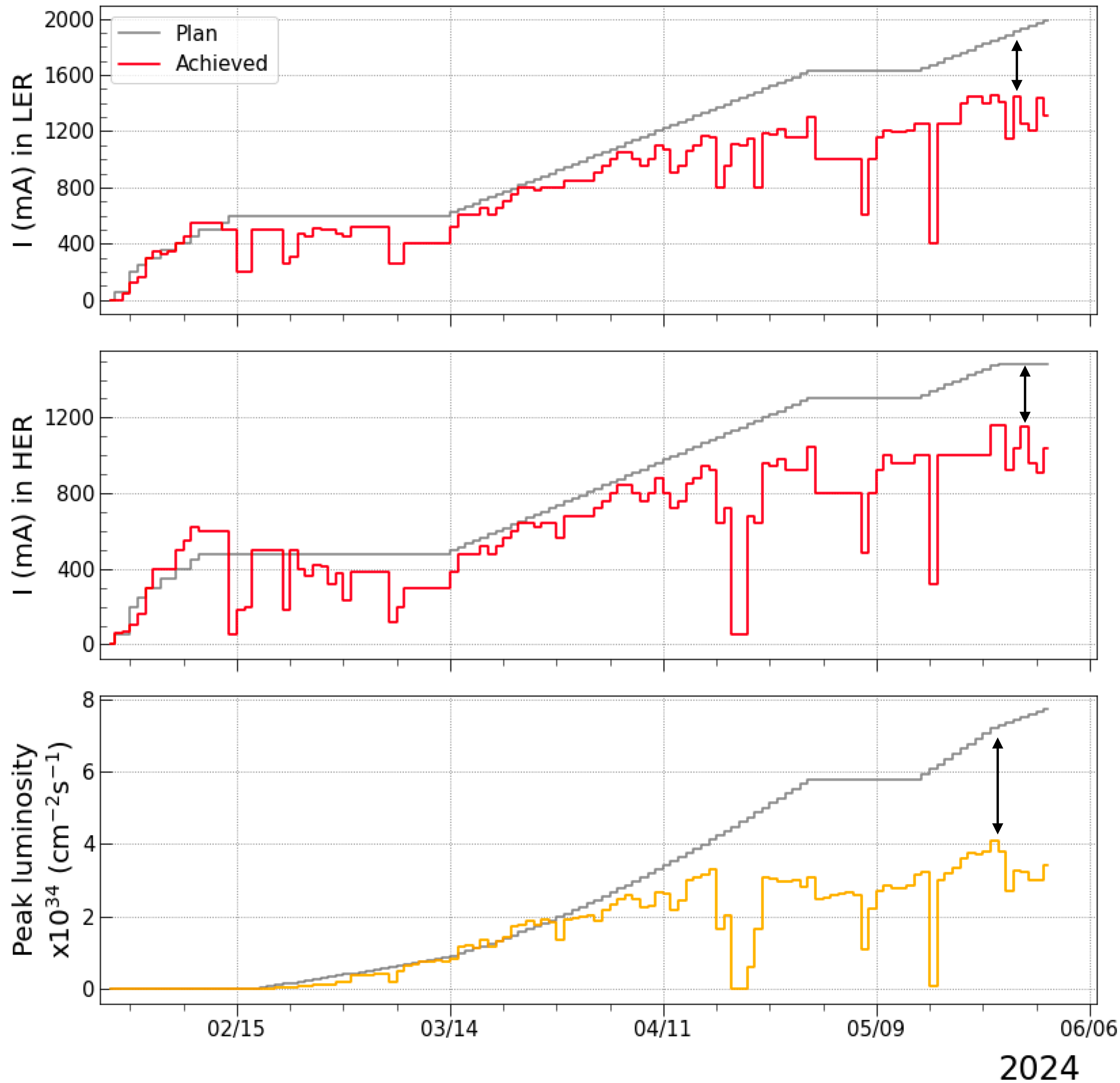
Touschek Effect

$$\tau_T \propto \frac{\sqrt{\epsilon_y}}{I_{b+}}$$

1.8 nC, 2-Bunch Injection with 23 Hz Repetition
→ 15 % Injection Efficiency

Linac: 1st Bunch 1.9 nC, 35 % eff. 2nd Bunch 1.4 nC 20 % eff.
23 Hz Repetition → 2 mA/s

Plan



A) High Current Plan
 LER: 1.8 - 2.0 A / HER: 1.2 - 1.4 A

B) Beta Squeezing Plan → 2nd Week until End
 $\beta_y^* = 0.8 \text{ mm}$ (includes Adiabatic Squeezing)

First Week in June

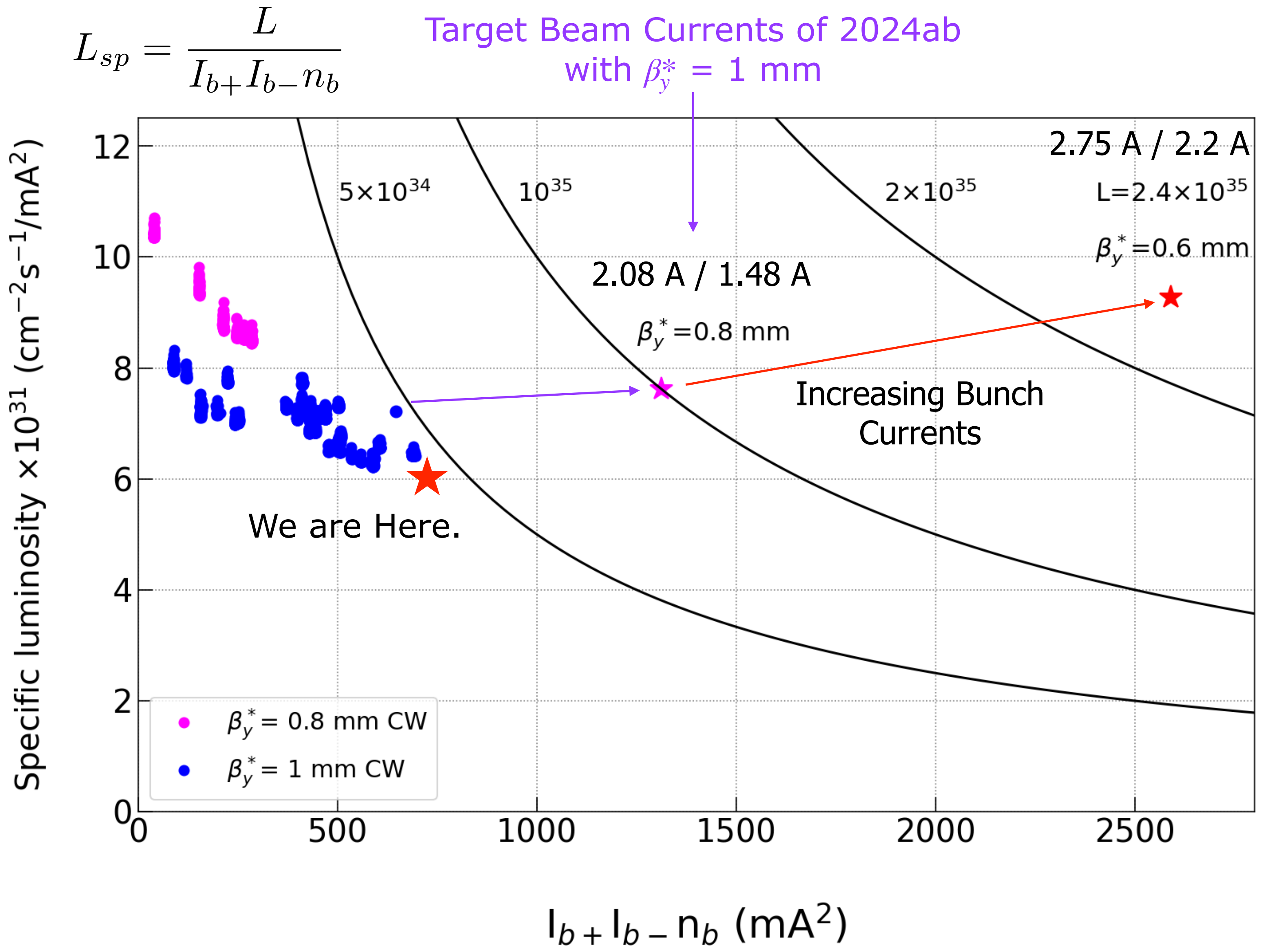
We Need to Investigate the Reason
 that We Can't Increase Currents
 Larger than 1.4 A in LER.

Dynamic Aperture, Physical Aperture, Beam-Beam,
 Vacuum, Instabilities, etc.

Poor Injection Efficiency in HER
 Dynamic Aperture, Physical Aperture

Improve Luminosity Performance
 Vertical Angle Scan in LER, CW 60 % in HER

+ SBL Study

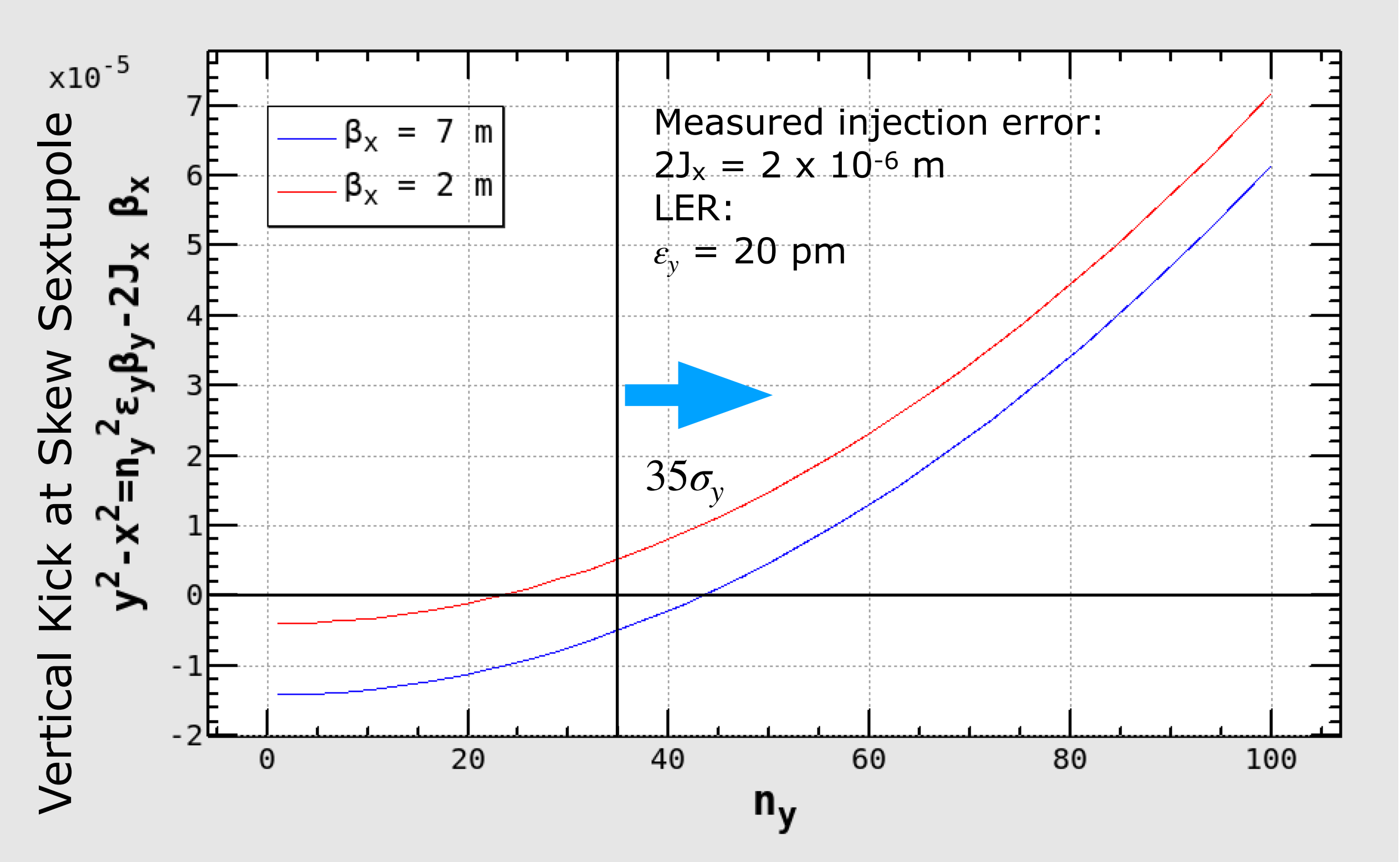


- Increase Bunch Current. Max. Number of Bunches is 2346 (Design Value).
 - Sudden Beam Loss Problem Has to Be Fixed. Clearing Electrode Is SBL Source ? How to ?
 - Sudden Lifetime Drop in LER (Found in 2024b Run)
 - Larger Dynamic Aperture and Physical Aperture Should Be Realized by Sextupole Setting and Better Detector Background Controls. (Trial and Error)
- Beam Injection
 - Emittance Blowup in the Beam Transport Line (BT) Has to Be Fixed. No Concrete Solution so far.
Nonlinear Magnetic Field in BTp
- Luminosity Performance at High Beam Currents
 - Single Beam Blowup Has to Be Suppressed Enough.
 - Reduce Machine Error (SR Heating Problem, also LER)
- How to Squeeze Beta Function at IP ?
 - First Target is 0.8 mm. Then, Try 0.6 mm.
 - Machine Study Is Needed to Make Larger Dynamic Aperture (Longer Lifetime).

Appendix

We Consider Lower β_x at Skew Sextupoles to Reduce Injection Beam Background as well as Stored Beam Background.

β_x at skew sextupole for D05V1 (nonlinear collimator)



$$n_y = \frac{\Delta y}{\sigma_y}$$

Lower β_x at the skew sextupole is preferable for the vertical size larger than $35\sigma_y$.

