

Injector linac status

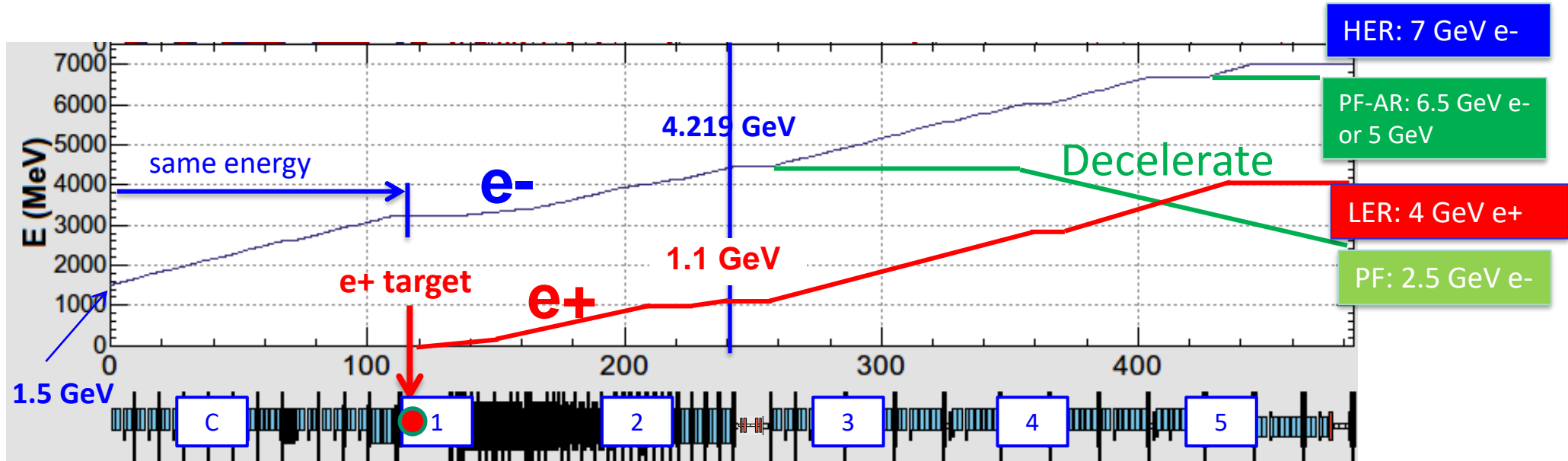
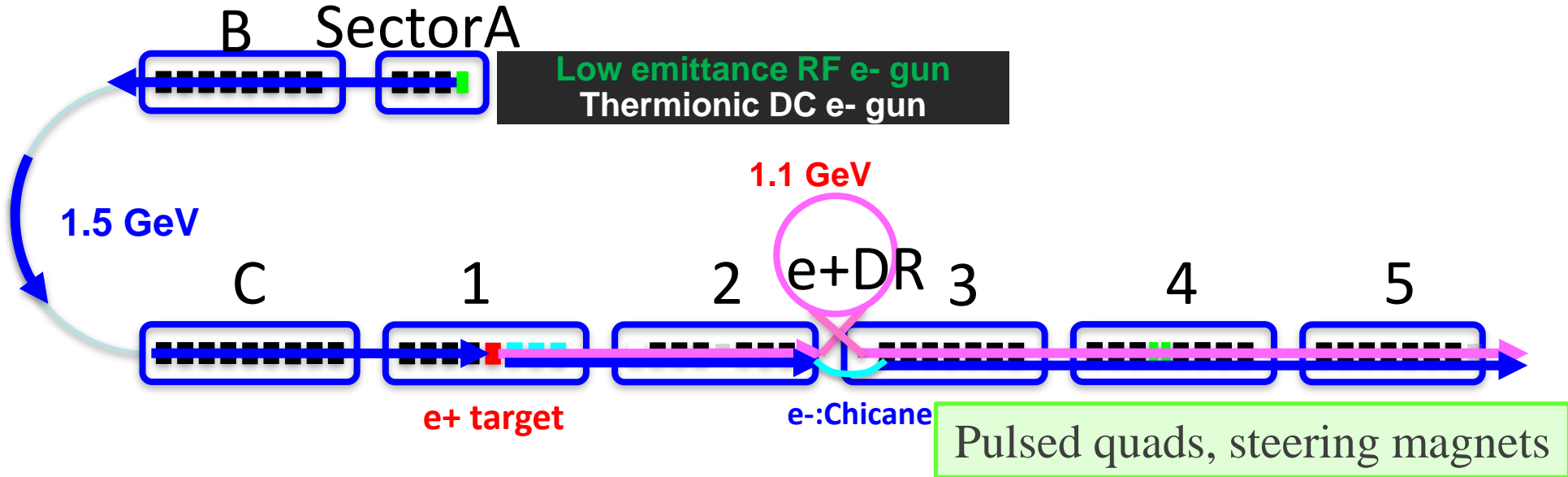
Masanori Satoh (KEK, Acc. Lab.)
for Injector Linac Group

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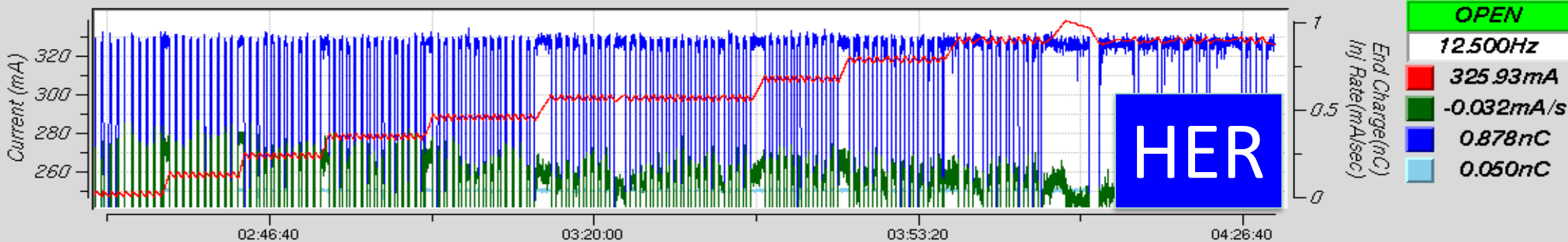
- Operation overview
- Recent progress
- New accelerating structure
- Summary

Injector: Simultaneous top-up to five rings

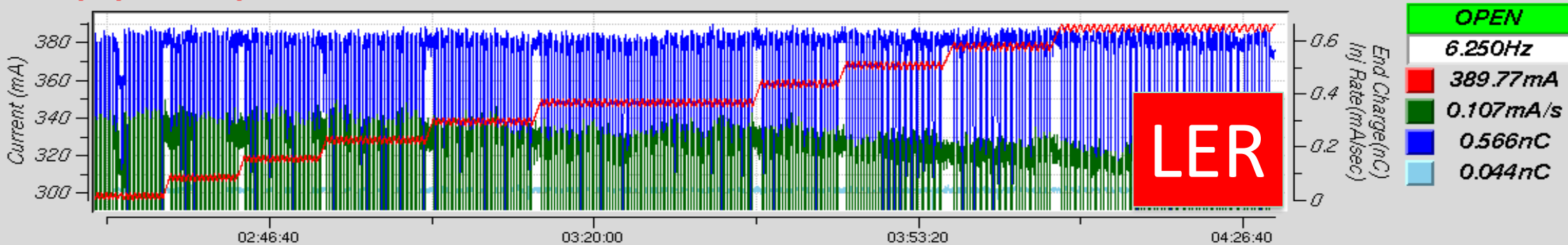
- Photocathode RF gun for HER injection
- Thermionic gun for LER (via DR), PF, PF-AR



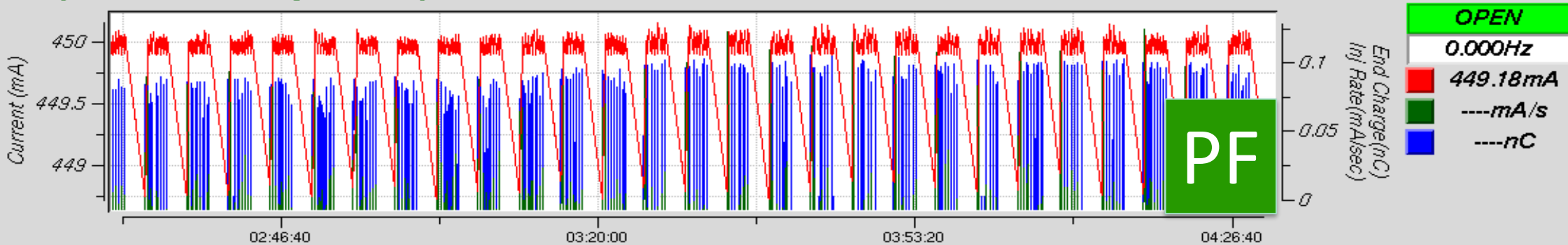
HER (Physics Run)



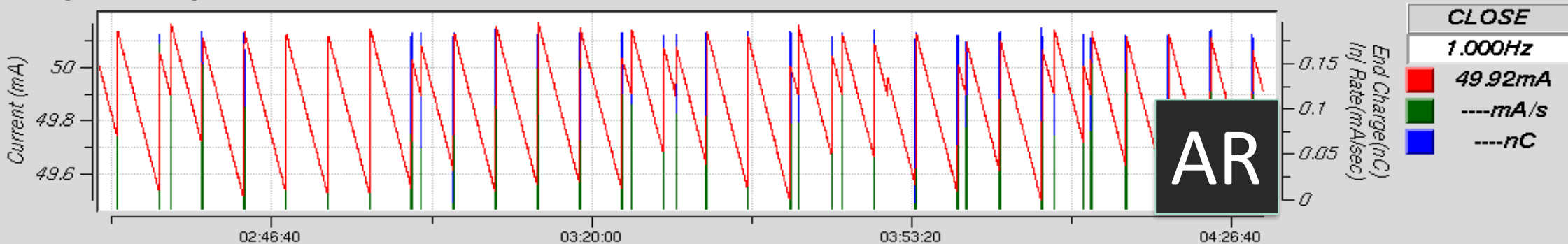
LER (Physics Run)



PF (2.5GeV MB Continj UserRun)



AR (User Run)

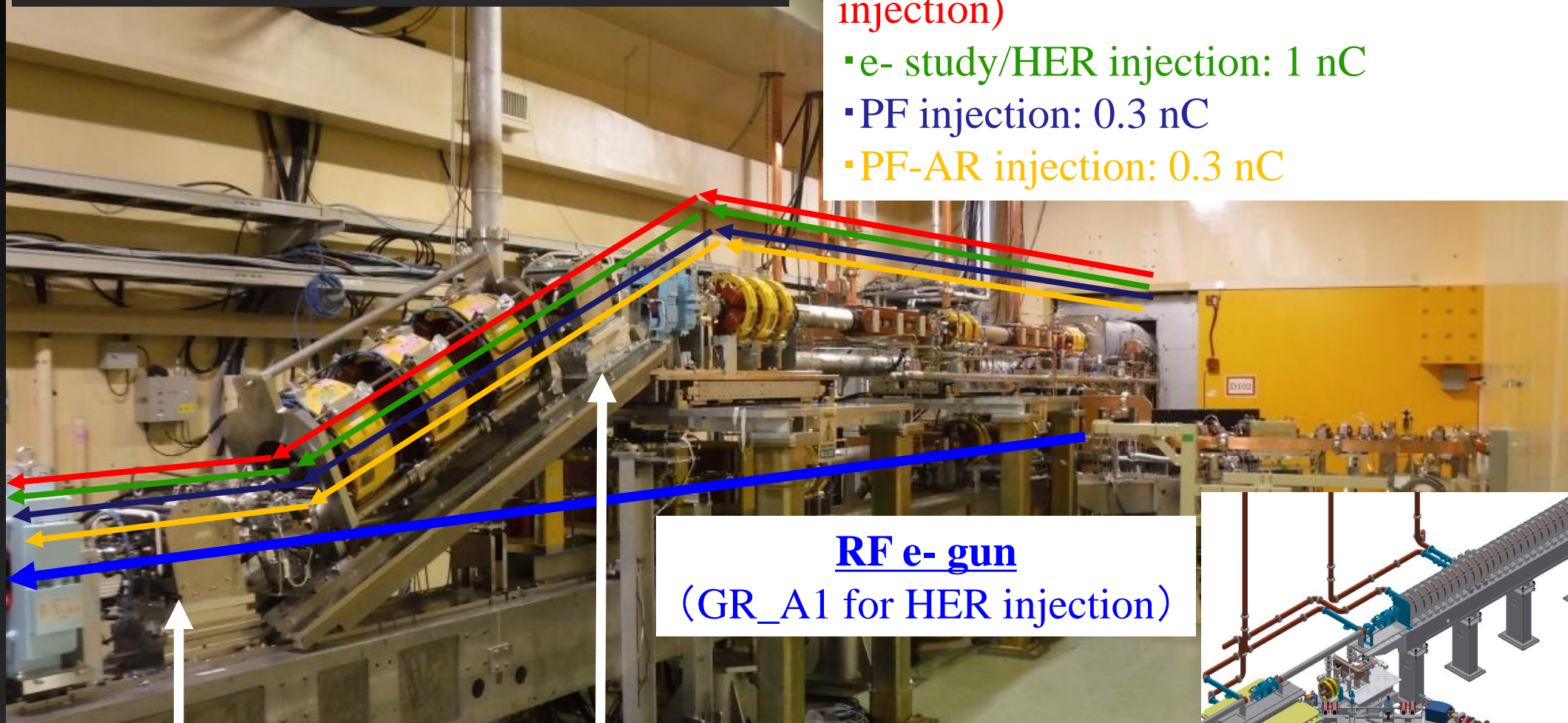


Pulse to pulse switching: rf e- gun/thermionic e- gun

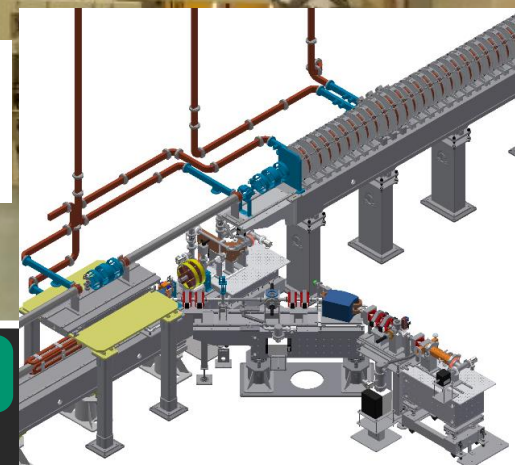
Thermionic DC e- gun (GU_AT)

w/ 2 subharmonic bunchers and 2 bunchers

- e+ production e-: 10 nC (for LER injection)
- e- study/HER injection: 1 nC
- PF injection: 0.3 nC
- PF-AR injection: 0.3 nC



RF e- gun
(GR_A1 for HER injection)



Beam repetition of thermal gun limit: 25 Hz => 50 Hz

(LER + PF + PF-AR)

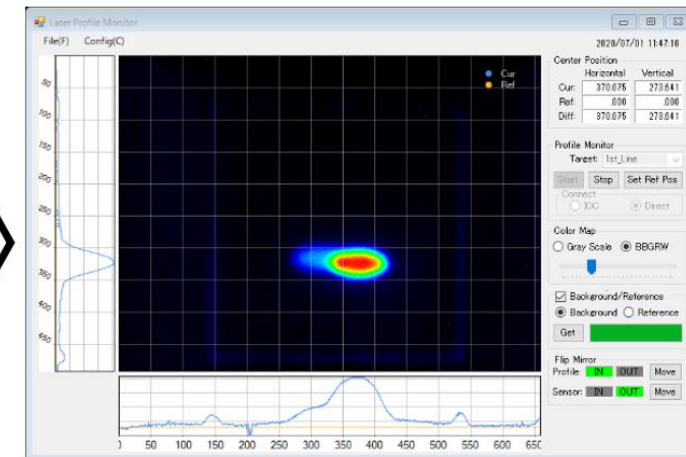
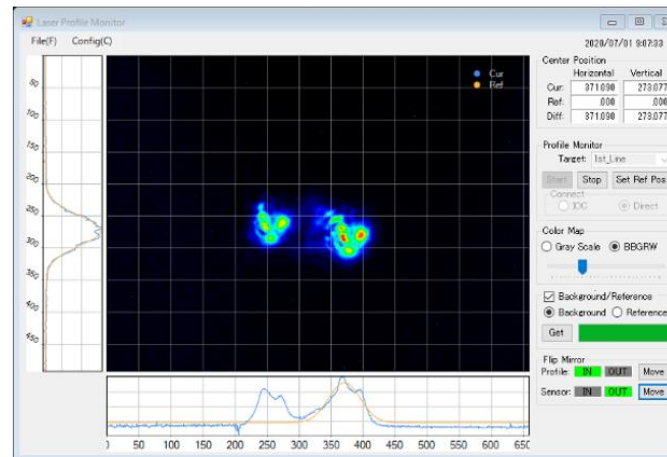
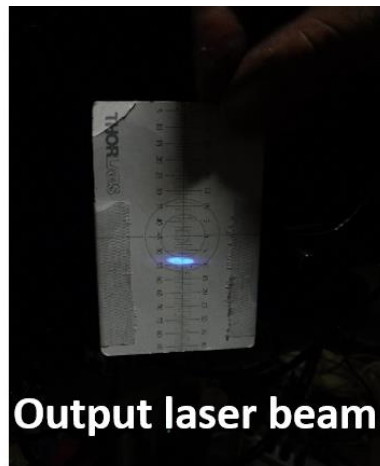
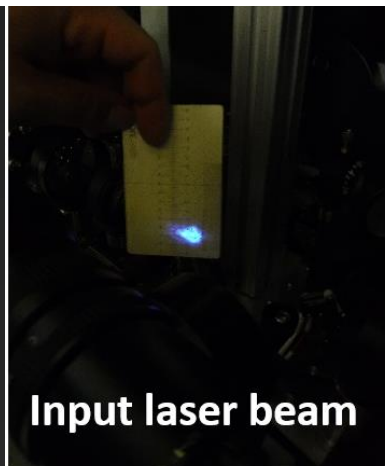
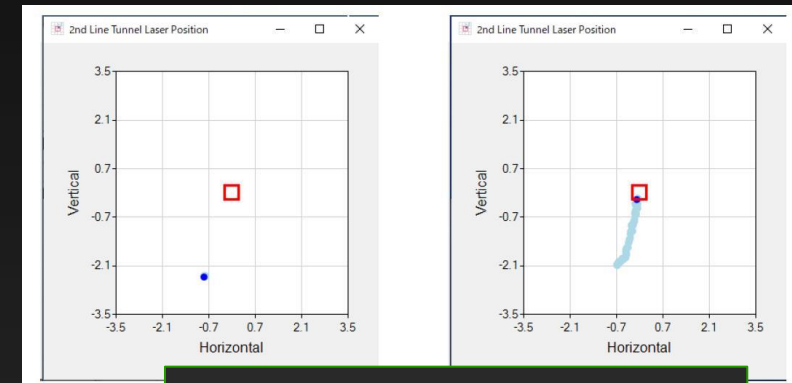
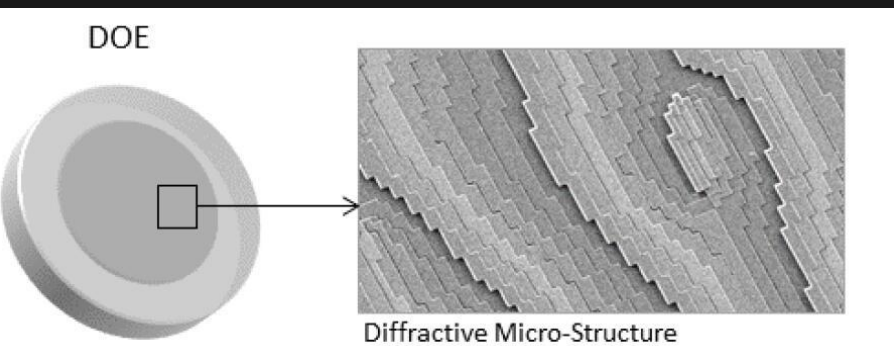
- Pulsed bends, chamber, DC quads were replaced. Two BPMs were newly installed in merger line for precise beam tuning. (magnet coil and chamber heating issues have been resolved.)

e- beam (rf gun) improvement

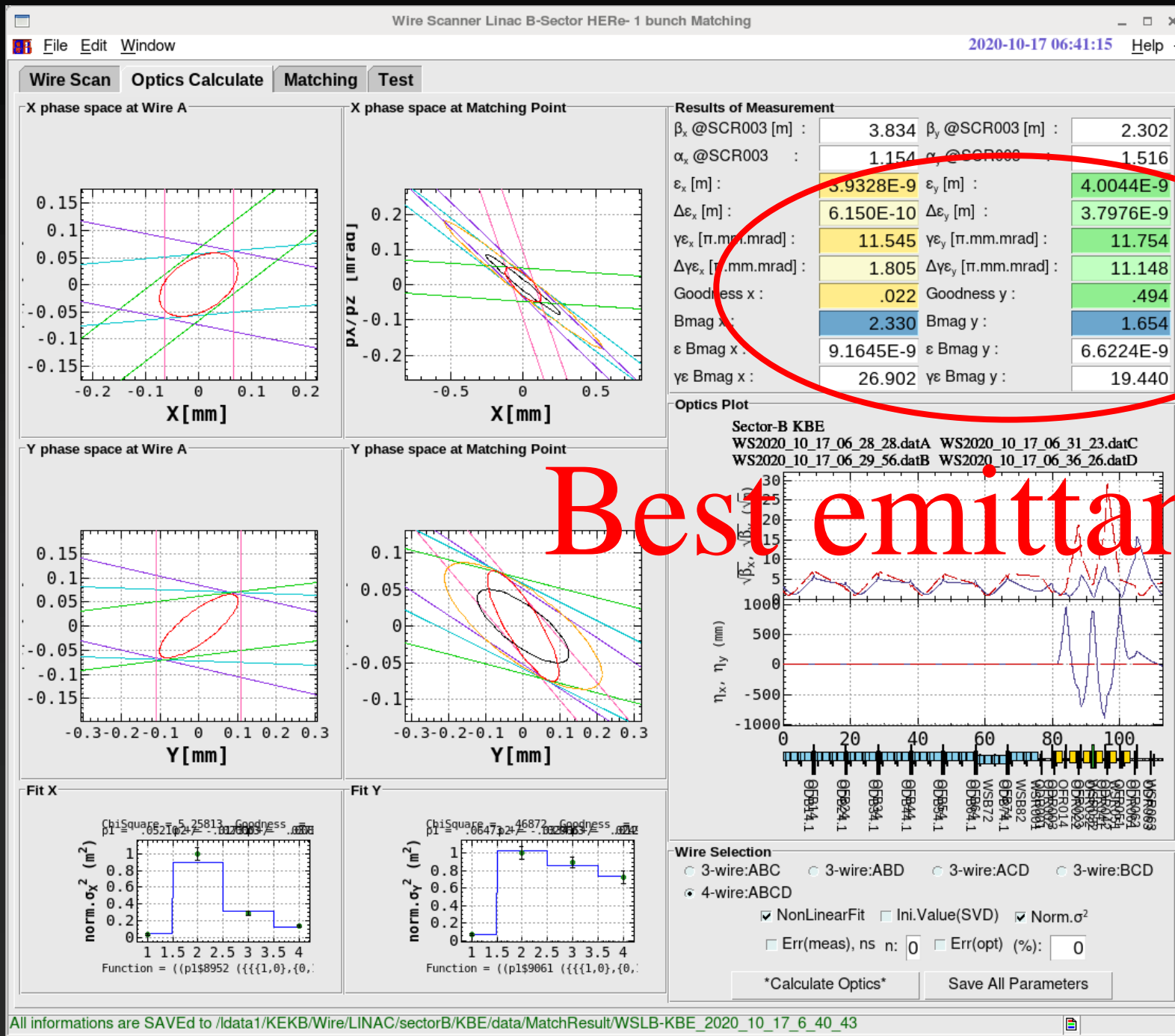
- Summer shutdown in 2020
 - Cathode (Ir_7Ce_2)
 - Cathode type: Backside electron irradiation heating cathode => original type
 - DOE in 1st laser line for reshaping transverse laser profile
 - Laser position feedback has been implemented.
 - Inter pulse laser cleaning has been implemented.

Reshaping of rf gun laser w/ DOE

- **Diffraction Optical Element (DOE): Laser beam homogenizer**
(DOE for UV laser is a world first.)
- Inside vacuum chamber (sensitive to dust). Laser power loss $\sim 15\%$
- For 1st laser line only. 2nd laser line has not enough space.



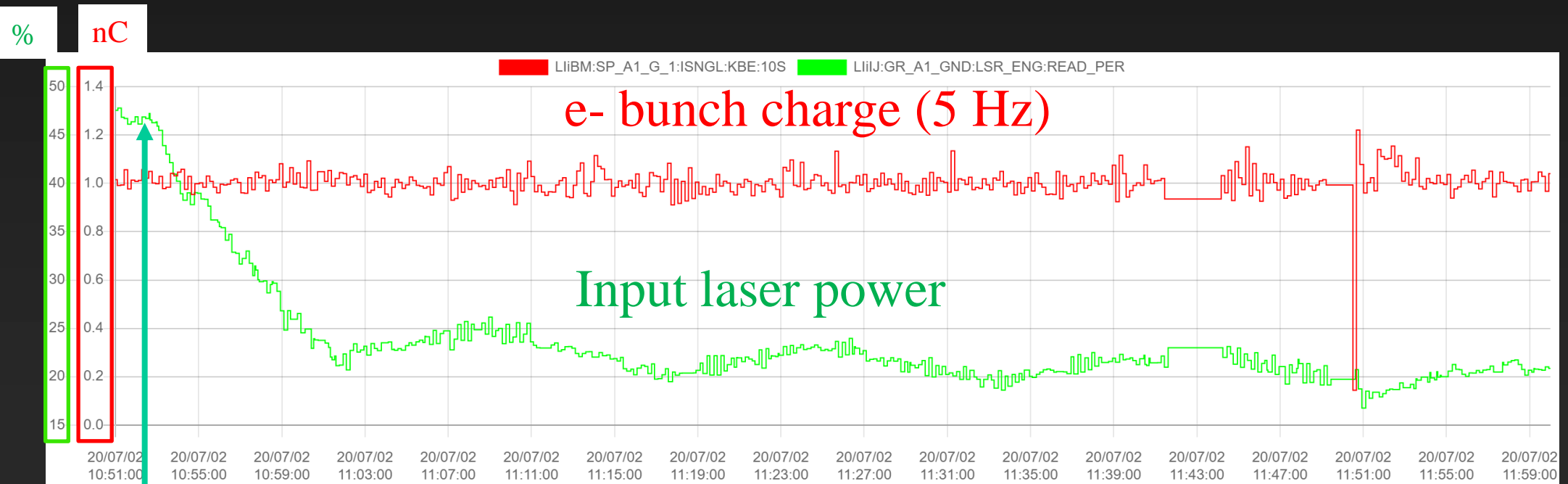
Wire scanner (B-sector) @ 2 nC



M. Yoshida

Inter pulse laser cleaning

- Laser cleaning works fine for recovering Q_e .
- Usually, it takes 30 min. \sim 1 hour. (every two weeks).
- Fast switching scheme between beam on (rf on) and laser cleaning (rf off) was tested (Jul. 2nd, 2020).
- In summer shutdown of 2020, this scheme was implemented for operation software.



Laser cleaning on (5 Hz)

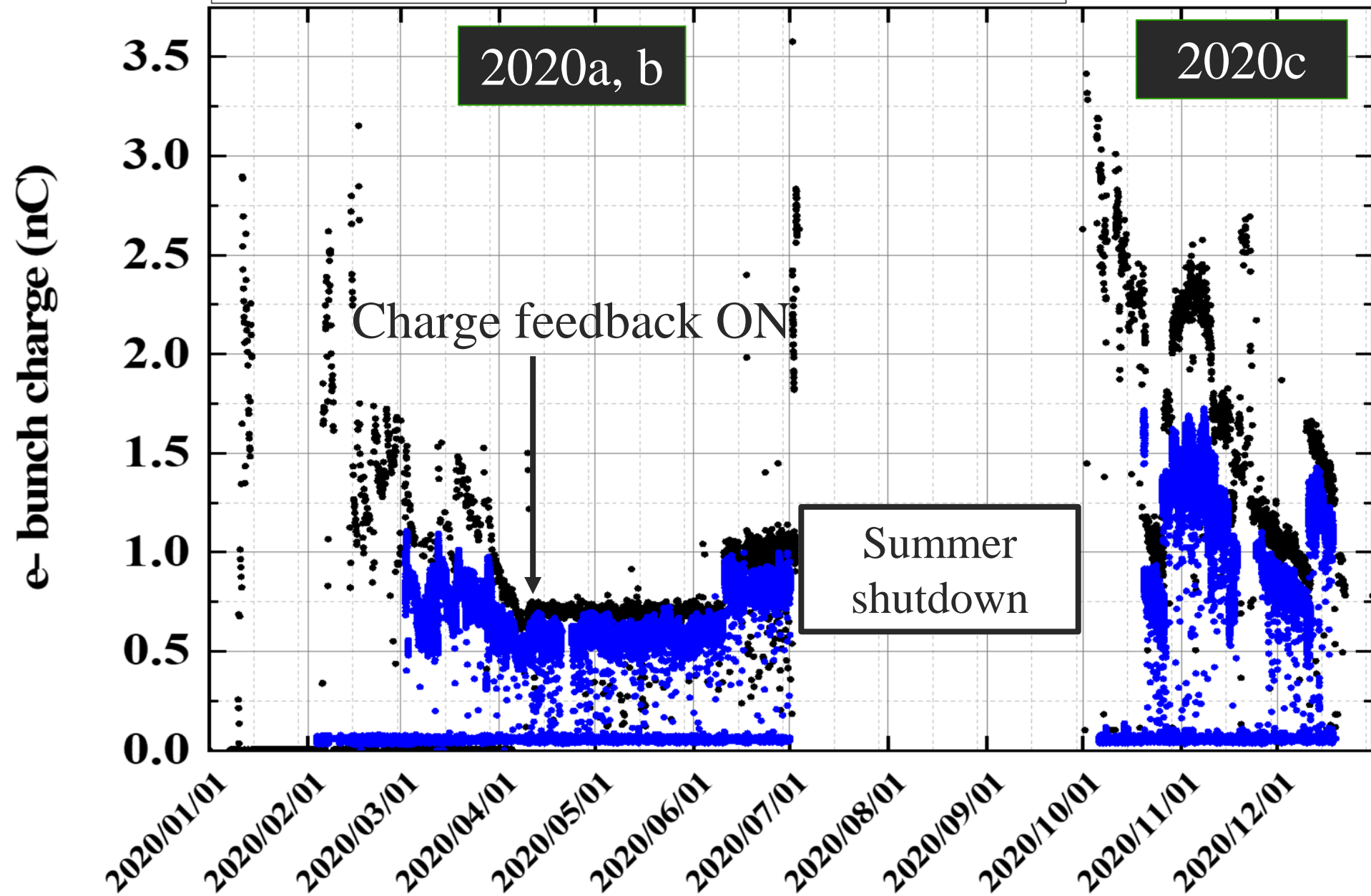
e- bunch charge (2020a, b, c)

Ir₇Ce₂

- LIiBM:SP_A1_G_1:ISNGL:KBE:10S
- BTeVBPM:QMD10E_M_1:NC

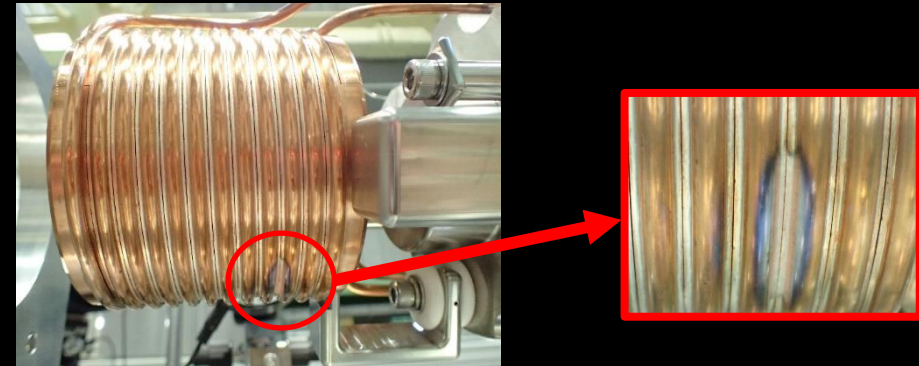
(rf gun)

(BT)



e+ beam improvement

- Flux concentrator (FC)
 - After large discharge in phase2, not possible to apply high voltage.



- 2019/1 ~ 2020/6: 2.5 kA operation (design operation current: 12 kA)
 - **New FC was developed** w/ Cu alloy (NC50: Cu-Si-Ni) instead of oxygen free copper. It has worked fine in 2020c w/o any significant trouble.
- DC solenoid section in Sector1 (positron capture section)
 - DC steering magnets (x4) and BPMs (x4) have been installed for improving the beam loss in DC solenoid section.
 - Solenoid field is increased to design value.

FC assembly, base summary

	Phase 1	Phase 2	Phase 3	2019 autumn	2020 spring	2020 autumn	2021 winter~	delivery	removal	Present status (2020/6)	remark
Assembly 1								Before 2015	2017/3	Tunnel	
Assembly 2								2016/3		Beam line	
Assembly 3								2017/11		Test bench	
FC base 1								before 2015			Trial product
FC base 2								before 2015			Trial product
FC base 3								before 2015	2017/3	Assembly 1	
FC base 4									2018/9	Tunnel	
FC base 5								2016/7	2020/9	Beam line for operation	
FC base 6								2017/11		Reserved	Hardening (Toyama)
FC base 7*								2019/10		Finished long term test	
FC base 8**								2020/5		Under test	Final version modified
FC base 9**								2021/3		Under design	Final version spare

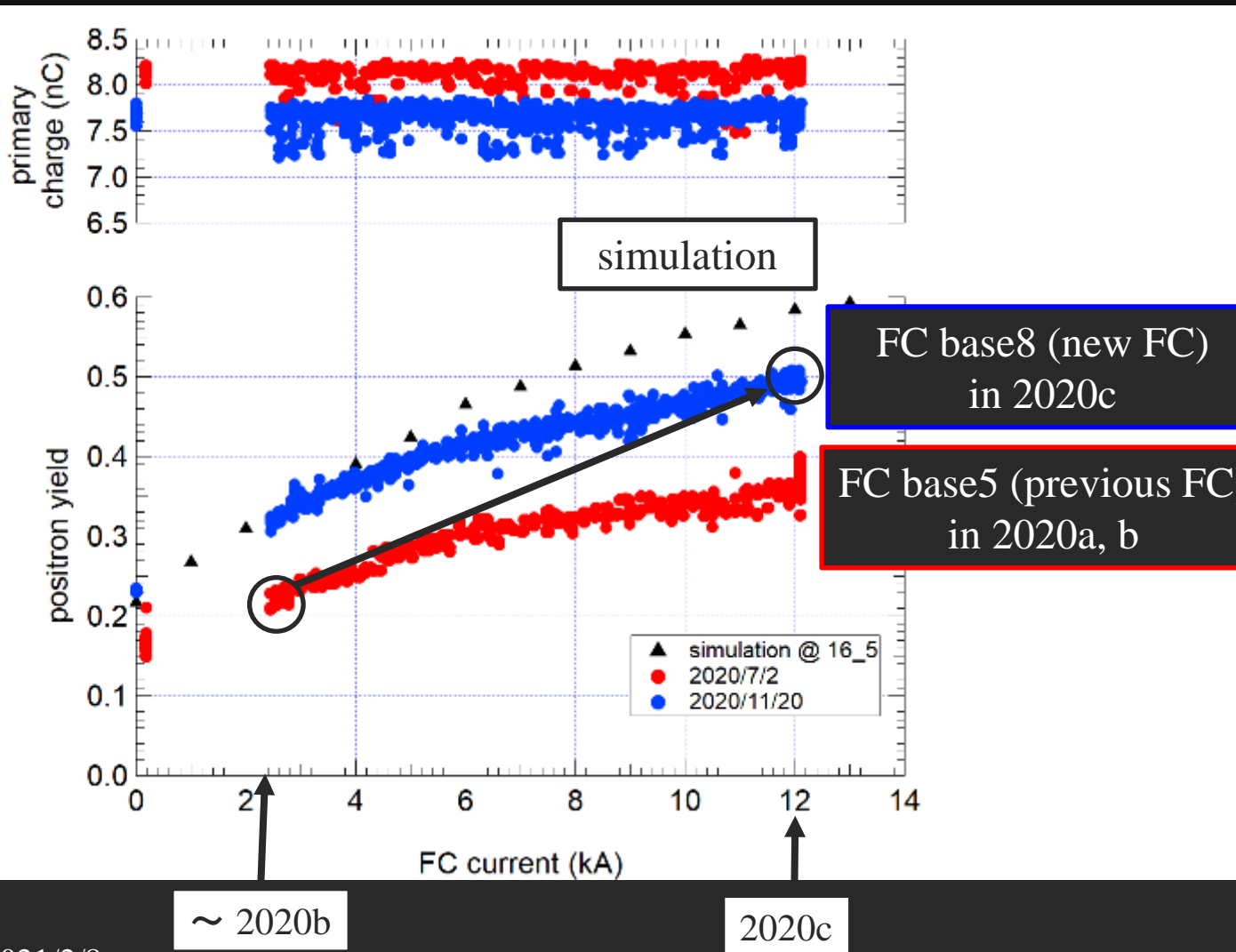
- *Base 7, 8, 9 (head : Cu → NC50, return yoke : SS400 → permendur)
- **Base 8, 9 Shape optimization (insulation, leakage magnetic field)

red: operation
 blue: spare
 black: test bench

Y. Enomoto

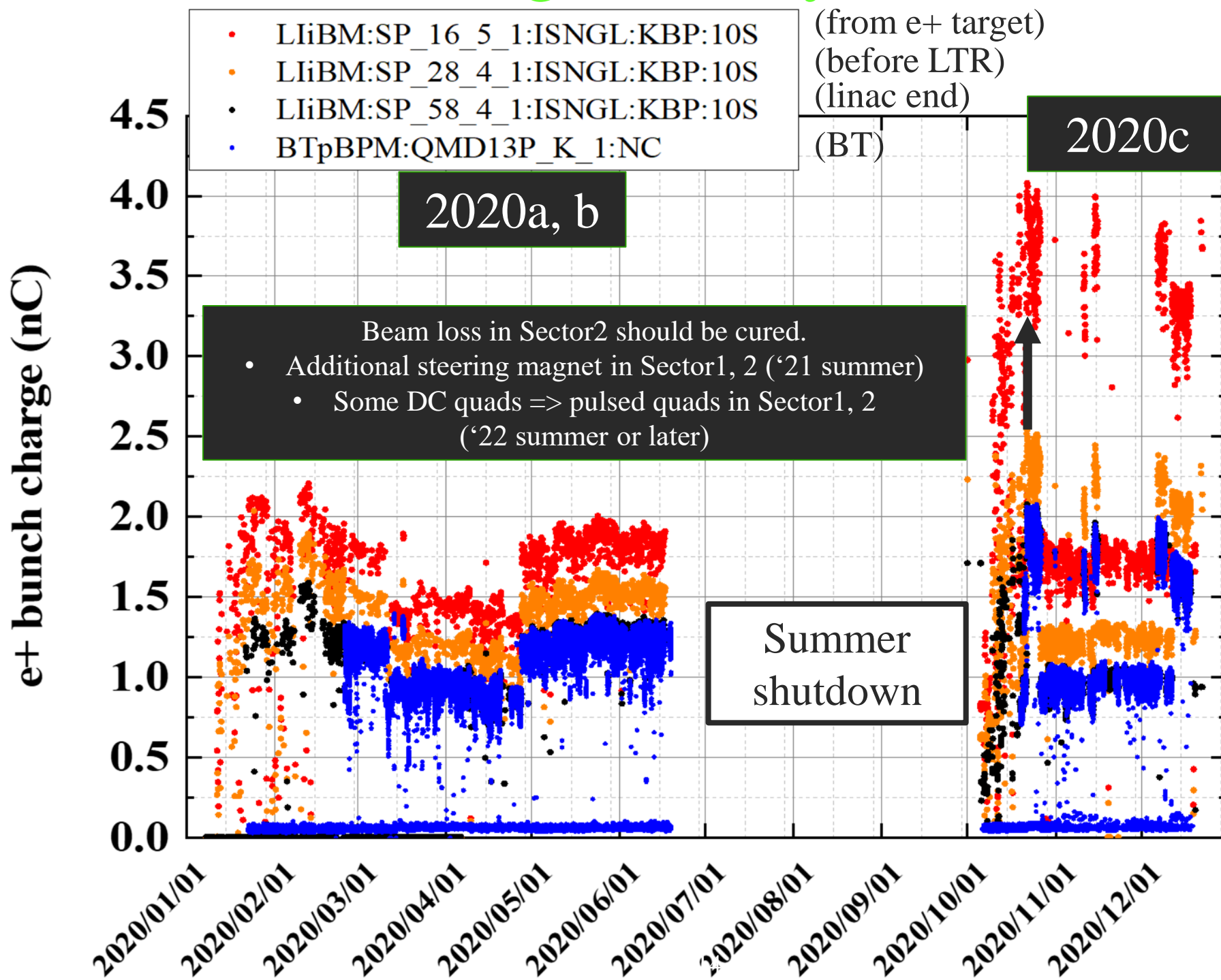
Positron yield improvement

- Positron yield has been increased w/ new FC.
- Stable operation w/ design current (12 kA)



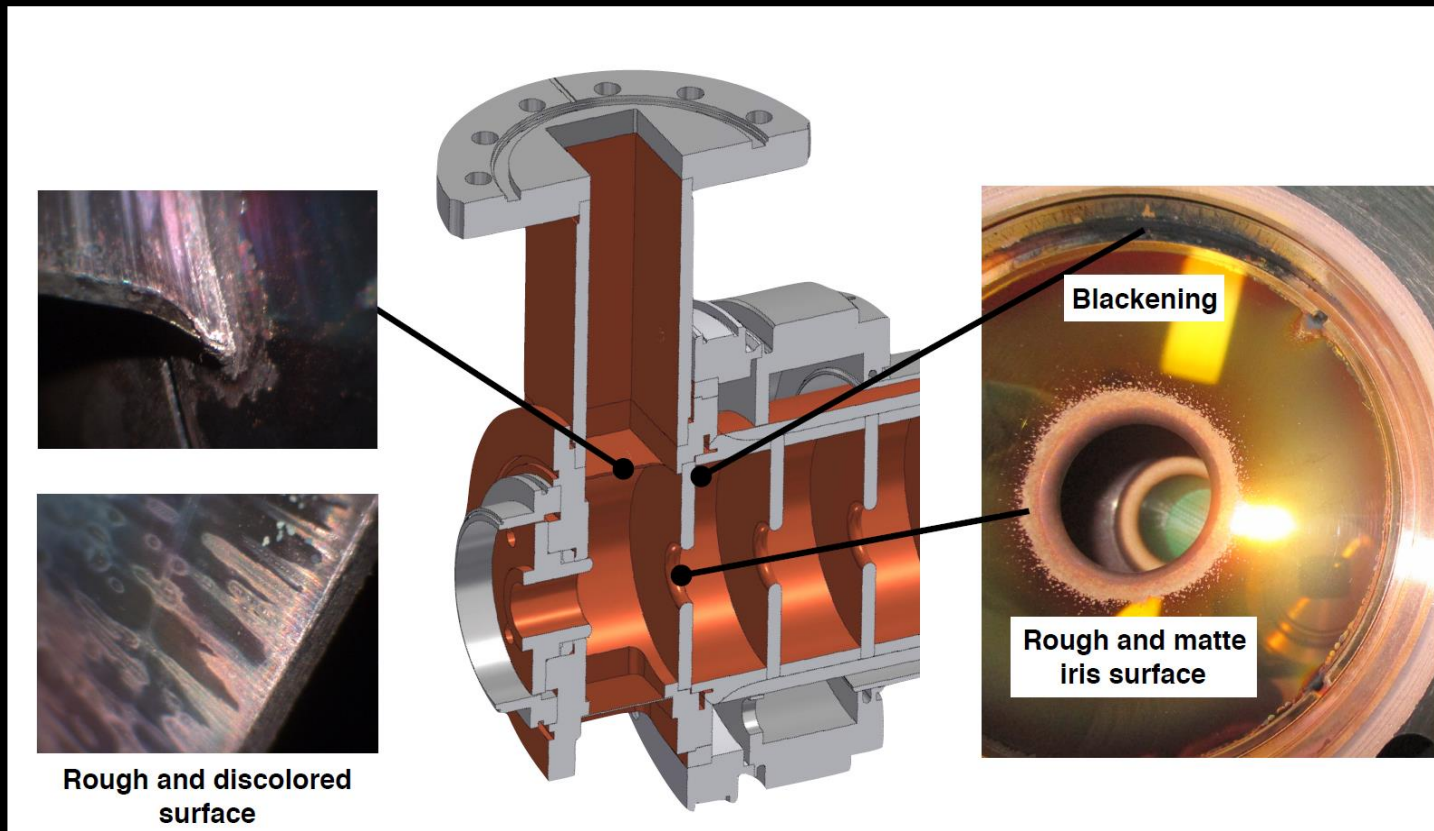
- New FC (design current)
- Steering magnets in solenoid section mitigate beam loss in DC solenoid section.
- DC solenoid current can be set at design value.

e+ bunch charge history (2020a, b, c)



New accelerating structure (1)

- Old accelerating structures (fabricated 35 years ago) are deteriorated. (damaged coupler, water leakage). Designed for 8 MV/m (PF injector), now used at 20 MV/m since KEKB project.
- No good spare (Spares also suffer from power reflection and excessive field emission)
- Toward Y(6s), damaged structure should be replaced.



New accelerating structure (2)

- New structure has been developed. (improved coupler design)
- Unit energy gain is improved to 180 MeV from 160 MeV.
- In this winter (Jan.), one unit (Sector4) was replaced by new one. It works fine.

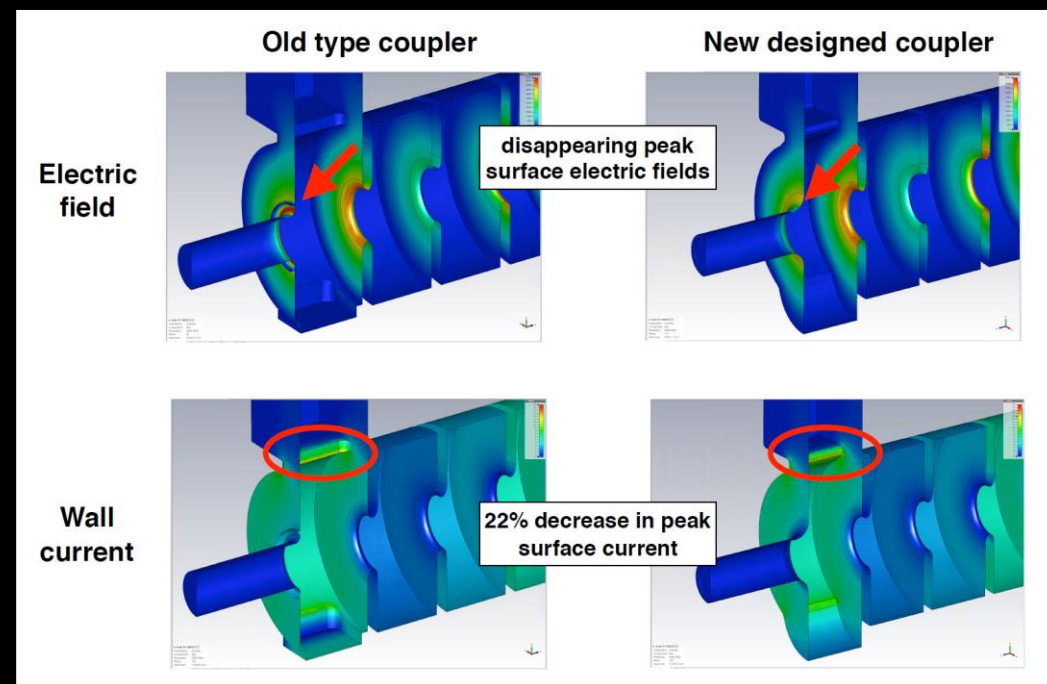
– Three units will be installed in Jan. 2023 (FY2022).

- 10.75 GeV operation in 2021c (e+ : 4.071 GeV, e- : 7.124 GeV)

– Linac: possible w/ 2 nC/bunch

– BT: possible

- e+ 4.290 GeV, e- 8.465 GeV (both coil heating limit)



H. Ego, B2GM, June 2019

Summary

- Simultaneous top up operation
- New vertical pulsed bends and chambers in SectorA can work up to 50 Hz. Before 2020c, it was limited up to 25 Hz (coil/chamber heating issue is fixed).
- e- beam
 - DOE, laser position feedback work fine.
 - **2 nC operation. Best emittance ~ 11 μm @ SectorB**
 - Inter pulse laser cleaning scheme was implemented.
- e+ beam
 - **New FC works well**
 - DC steering and BPM in solenoid section (Sector1)
- **New accelerating structure (1 unit, 4 structures) in operation**