

Operation status and upgrade plan of the KEK-LINAC

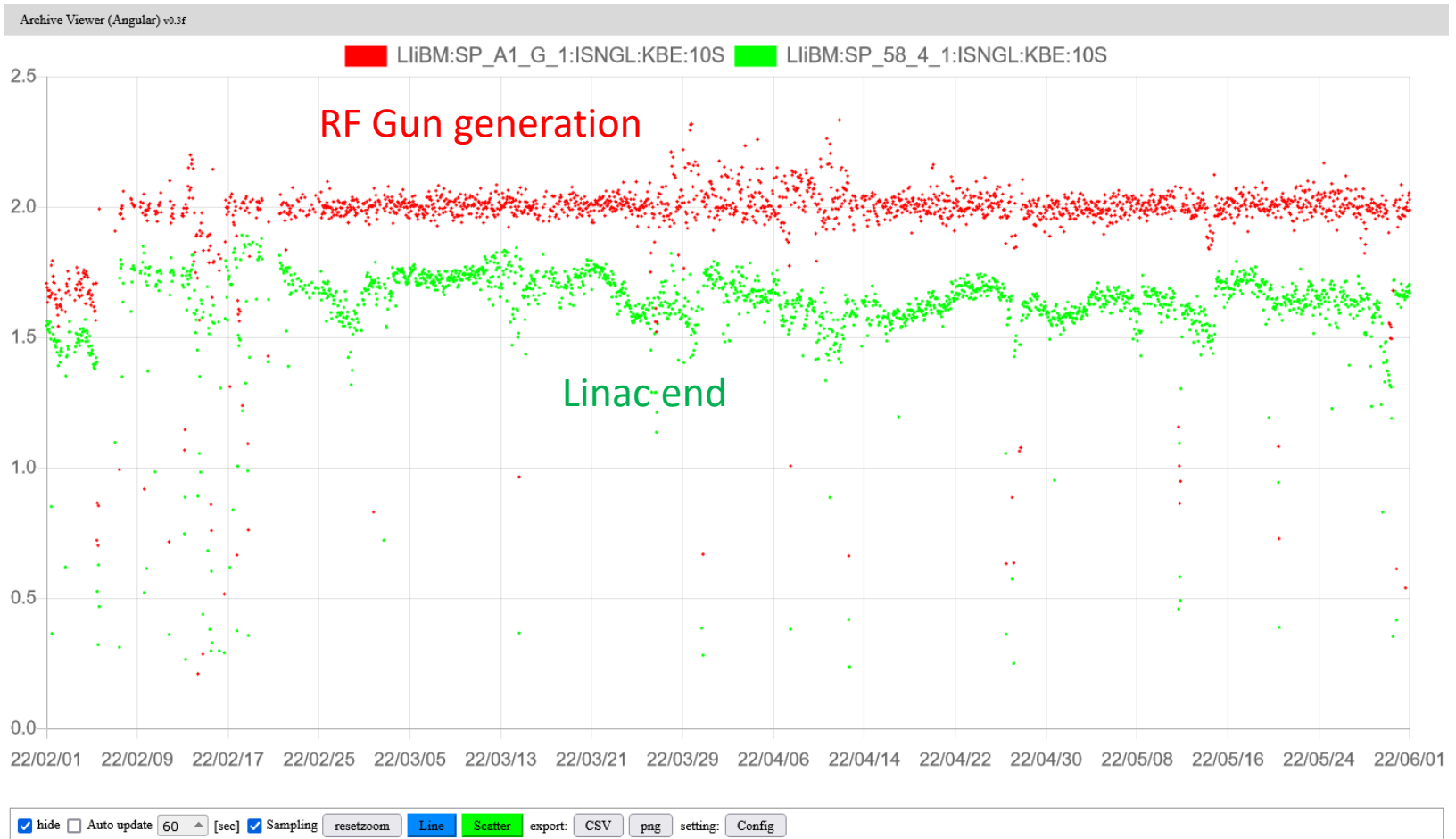
Takuya Natsui

Beam status

	2022ab		Final goal	
Beam	e+	e-	e+	e-
Energy	4.0 GeV	7.0 GeV	4.0 GeV	7.0 GeV
Bunch charge 1 st , 2 nd [nC]	3.5 , 3.0	1.8 , 1.5	4.0, 4.0	4.0, 4.0
Normalized emittance [mm-mrad]	120, 5 (Hor. , Ver.)	40-20, 40-20 (Hor. , Ver.)	100, 15 (Hor. , Ver.)	40, 20 (Hor. , Ver.)
Simultaneous top-up injection	4+1 rings (LER, HER, DR, PF, PF-AR)		4+1 rings (LER, HER, DR, PF, PF-AR)	

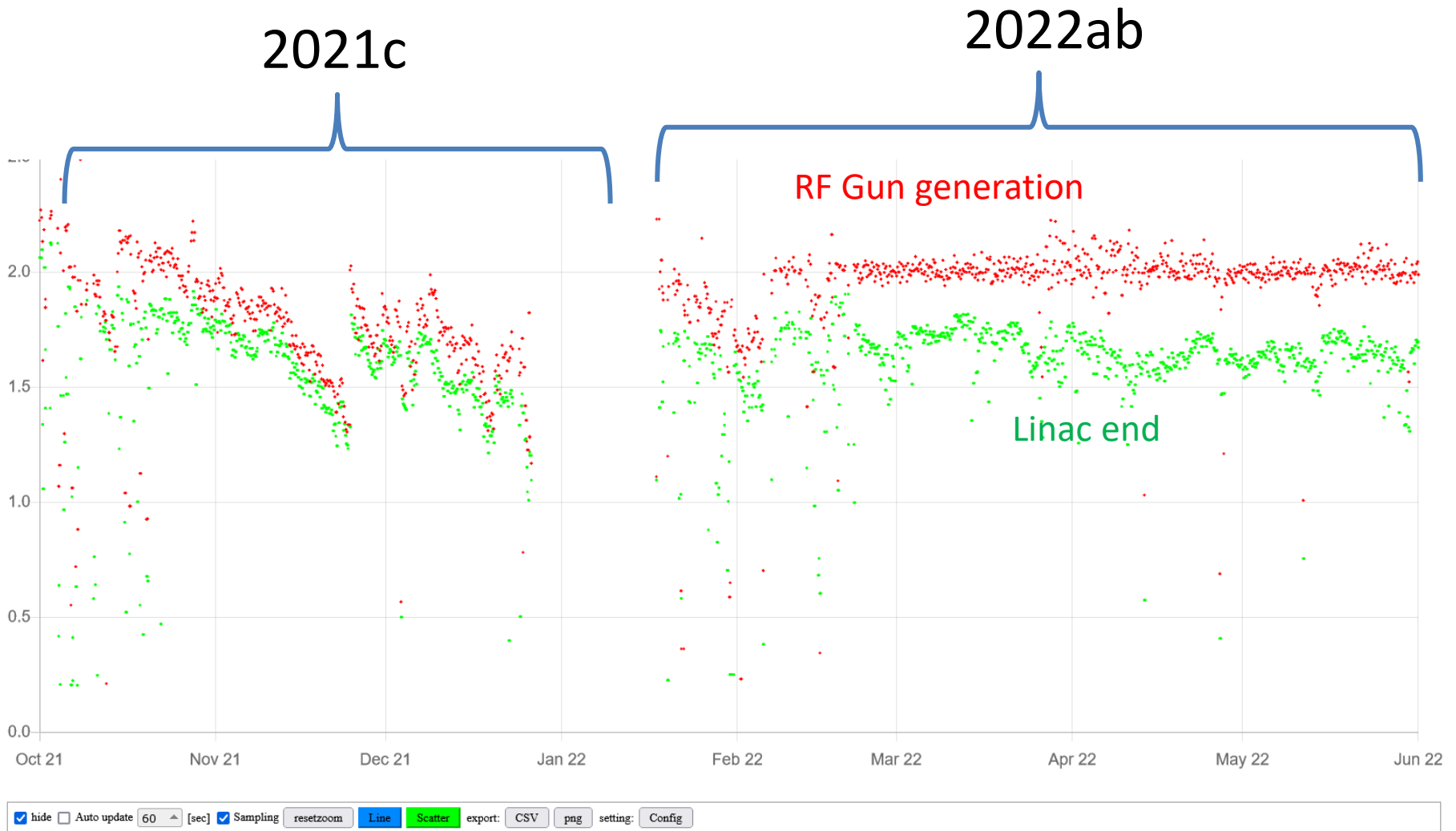
Electron beam charge history of 2022ab

Four months history



Stable beam charge due to charge feedback using laser power adjustment

Charge stabilization of KBE beam



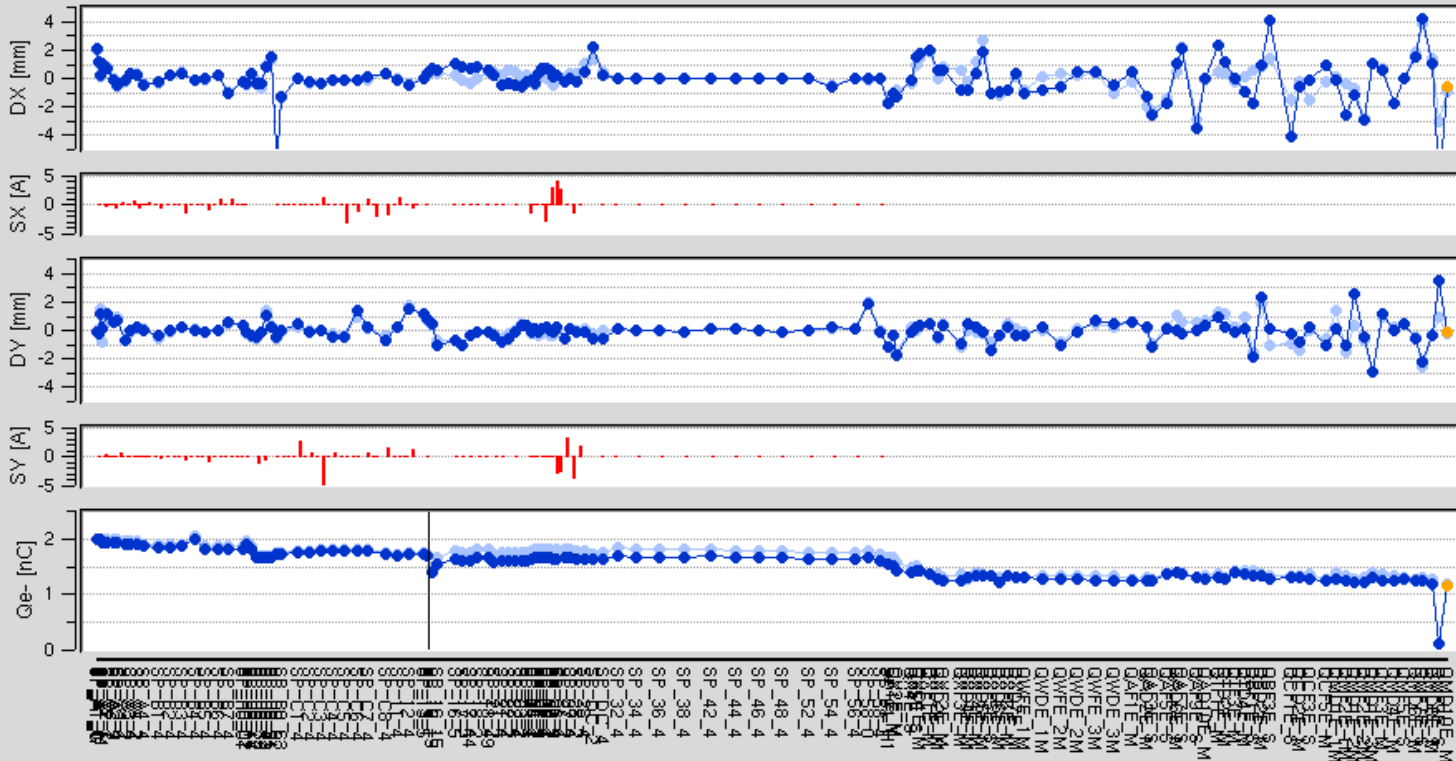
The bunch charge stability was significantly improved compared to the previous period.

Electron beam orbit in Linac and BT

File Data Mag BPM Update

2022/06/04 09:04:30 v8.1

Linac KEKB e- Orbit (GR_A1)



2022/06/04 09:04:30

DX 1st
 RMS : 1.417
 Max : 4.195@QMF7E_S
 Min : -7.557@QMF9E_S

DY 1st
 RMS : 0.794
 Max : 3.485@QMF9E_S
 Min : -2.963@QMD1E_3M

QMD10E_M
 DX(1st): -0.646 mm
 DX(2nd): -5.117 mm
 DY(1st): -0.161 mm
 DY(2nd): 3.121 mm
 Q(1st): 1.167 nC
 Q(2nd): 0.102 nC

Beam Gate FC_15 Bucket Sel Bunch BT Collimator CHE1: OUT 0.858 BT LossMonitor QXD2E: 3.127 SE1: 0.240 Beam Rep 25.000 16.250 [Hz] 65.000 [%]

Range DX 5 DY 5 Qe- 2.5 Qe+ 2.5 Replot

Sector A B R C 1 2 3 4 5 6 BT 1st 2nd Sigma visible

QMD10E_M : DX=[-0.58, -5.12] DY=[-0.12, 3.12] Qe+=[1.11, 0.10]

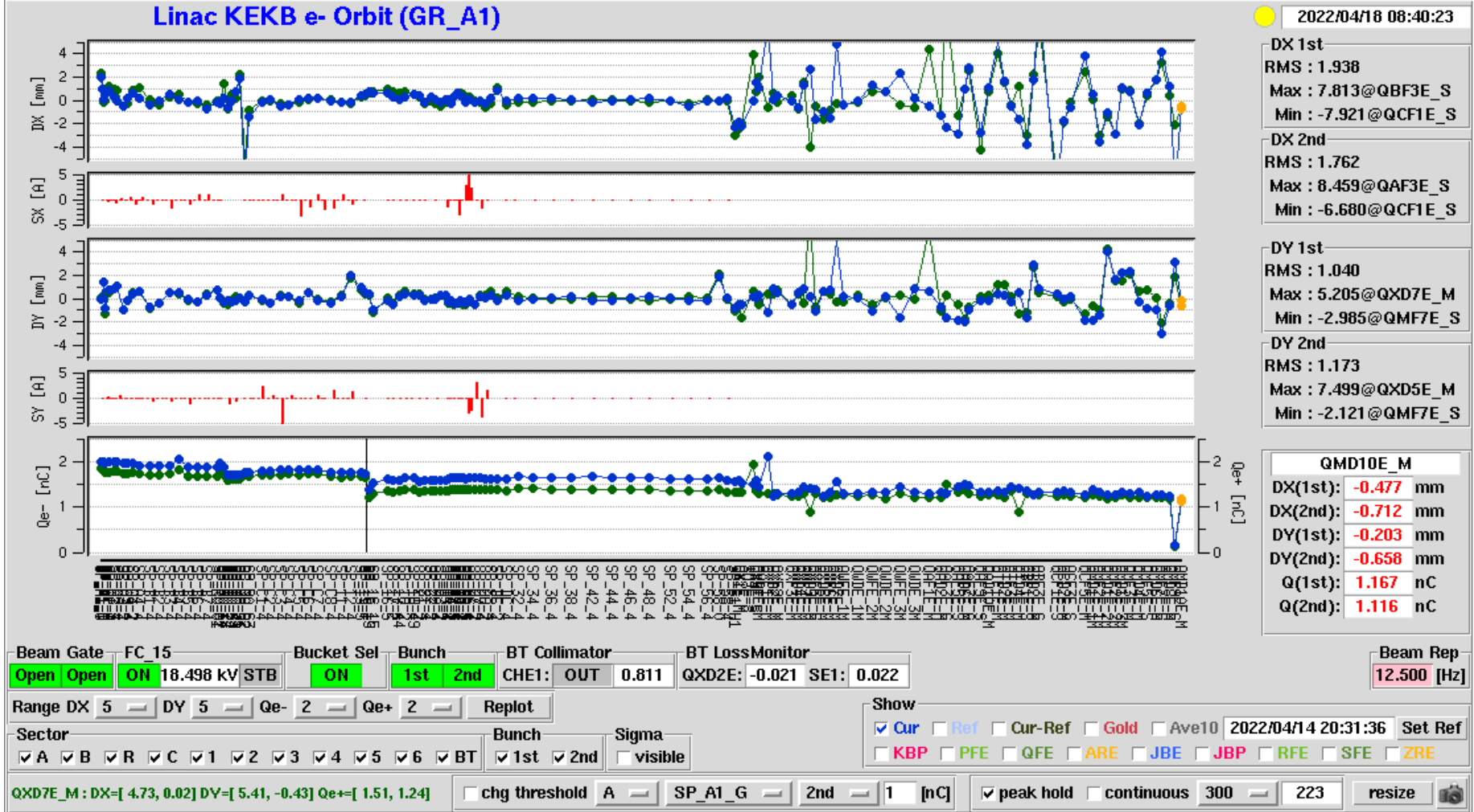
Show Cur Ref Cur-Ref Gold Ave10 KBP PFE QFE ARE JBE JBP RFE SFE ZRE

chg th A SP_A1_G 1st 0.1 [nC] P.H conti 300 0 resize

2 bunch operation of KBE

File Data Mag BPM Update

2022/04/18 08:40:23 v7.9



Sometimes we try to 2 bunch operation.

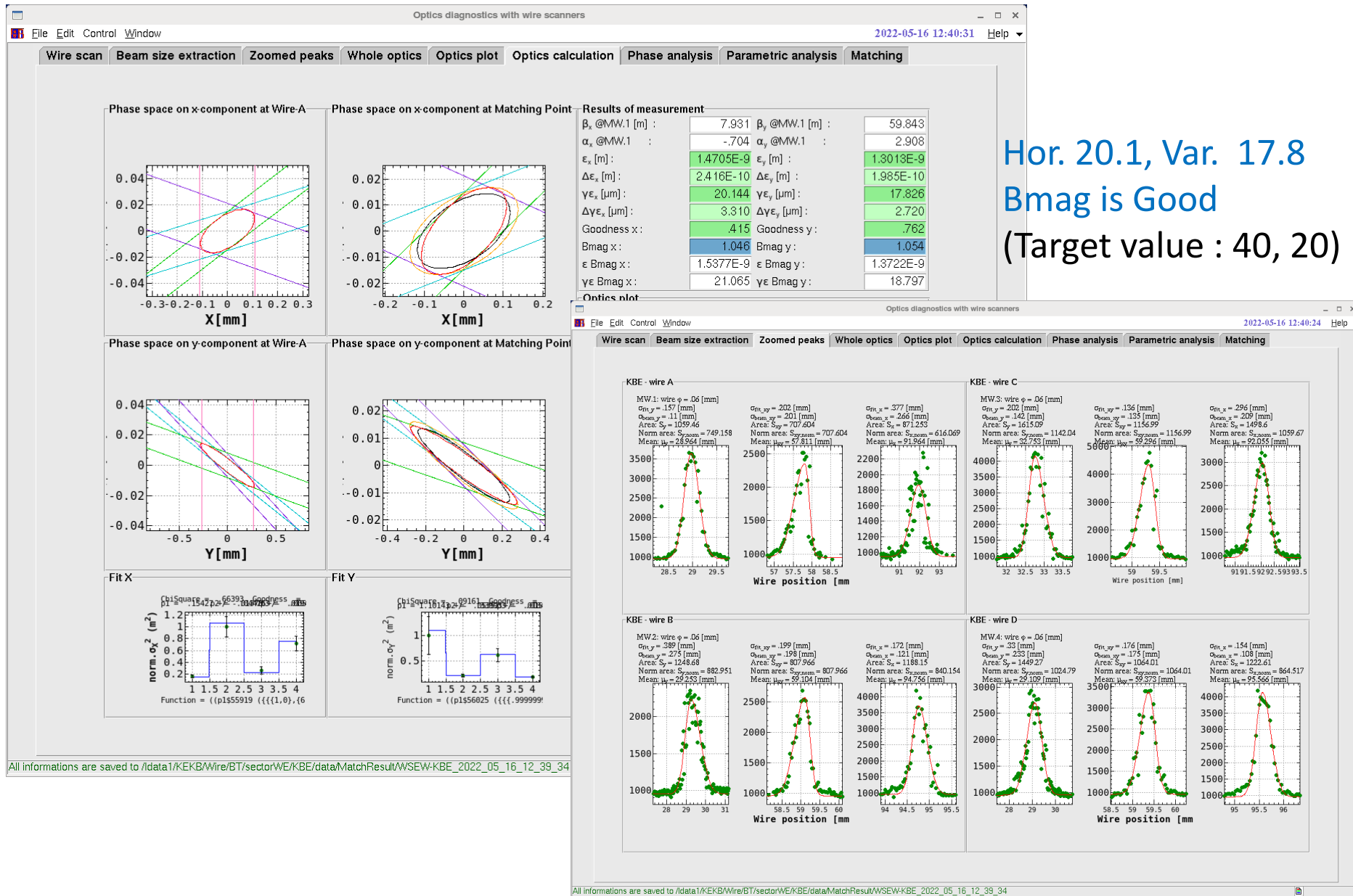
But injection rate is not so good. We use 1 bunch operation in usual.

Beam orbit seems good. But emittance value is not so good, maybe.

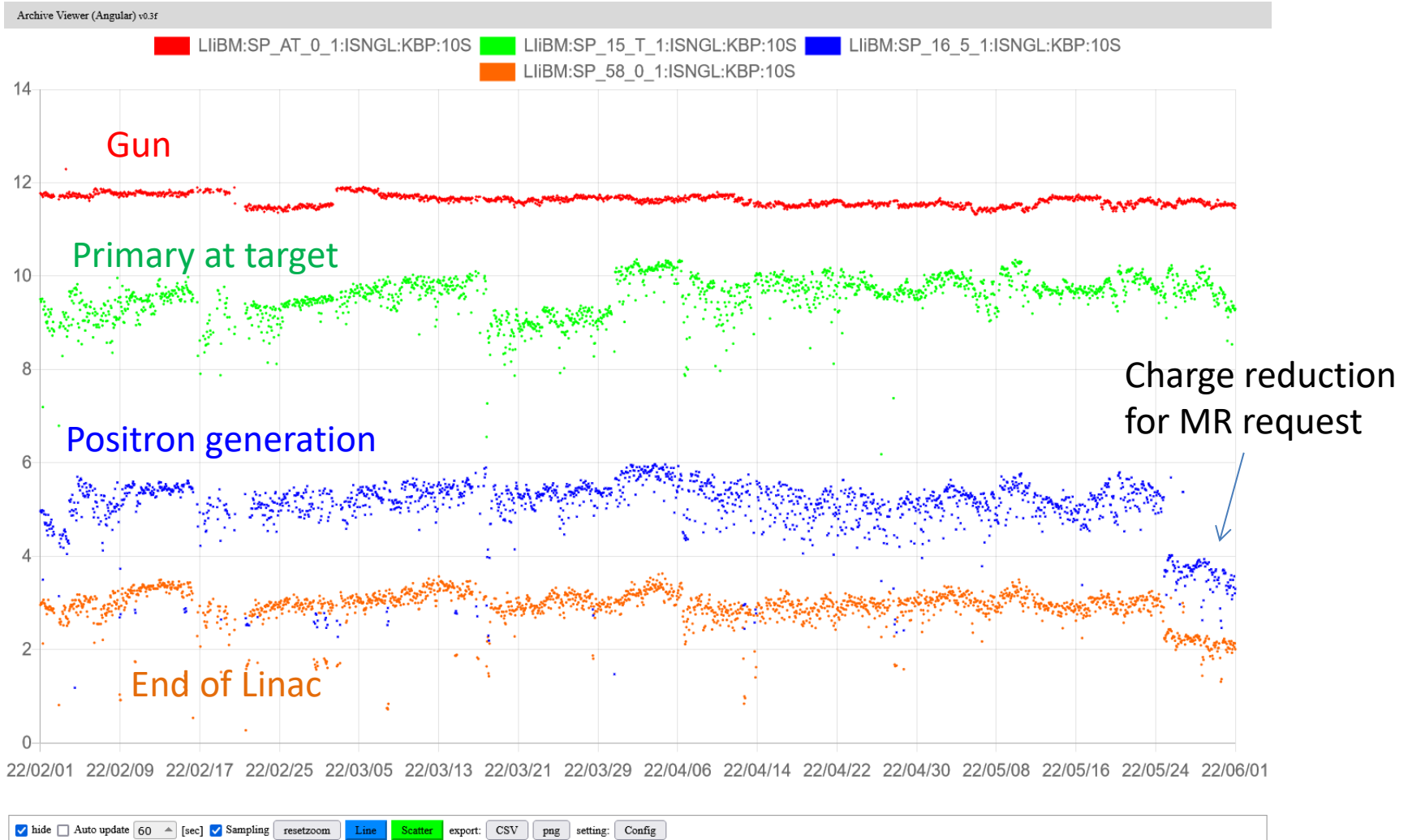
Electron emittance measurement.

Sometimes we achieve a very good condition. The next task is to maintain this condition.

Hor. 20.1, Var. 17.8
Bmag is Good
(Target value : 40, 20)

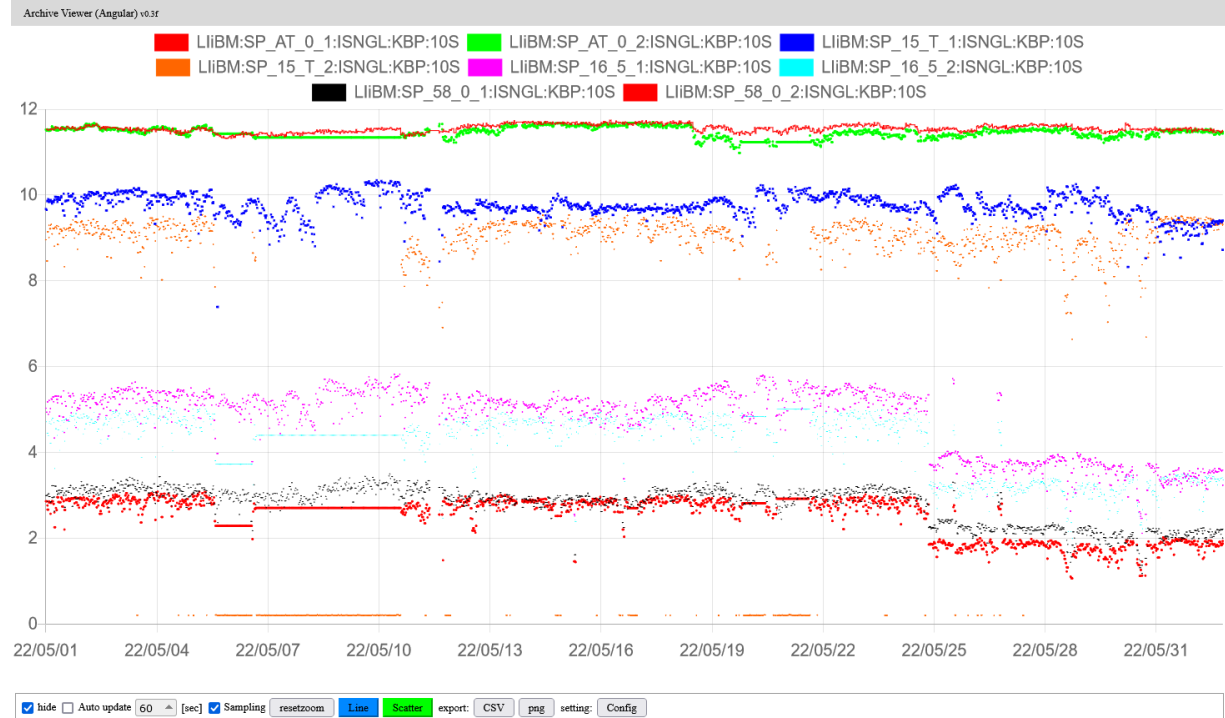


Positron beam charge history of 2022ab

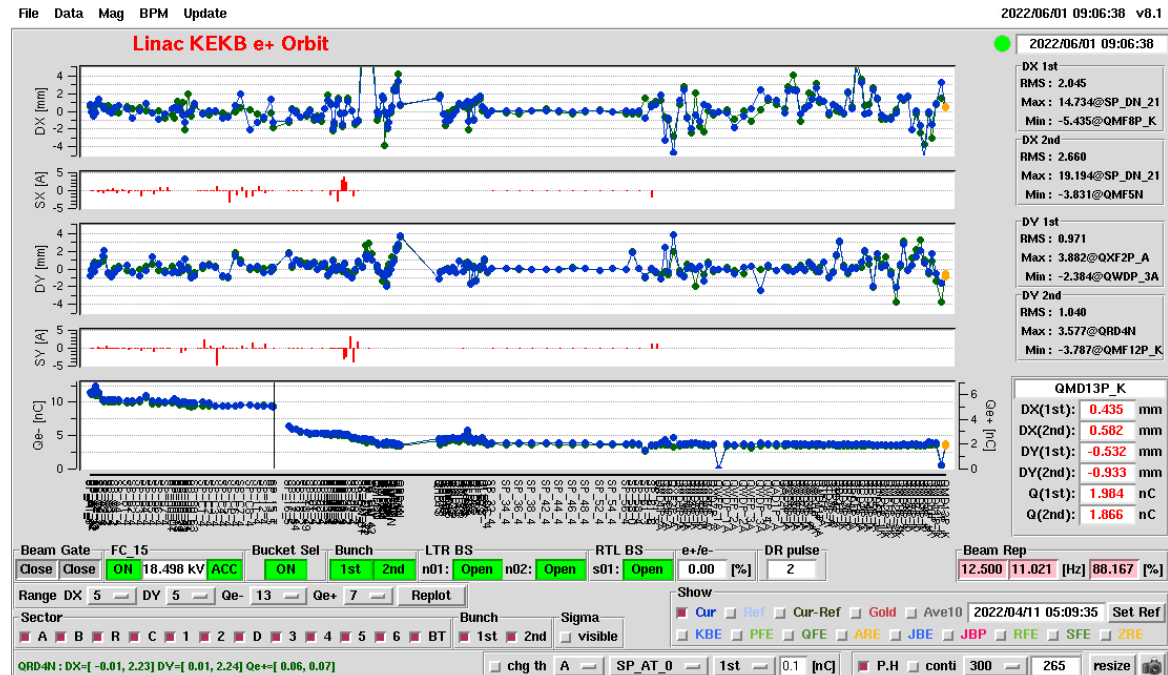


Maximum beam charge is 3.5 nC

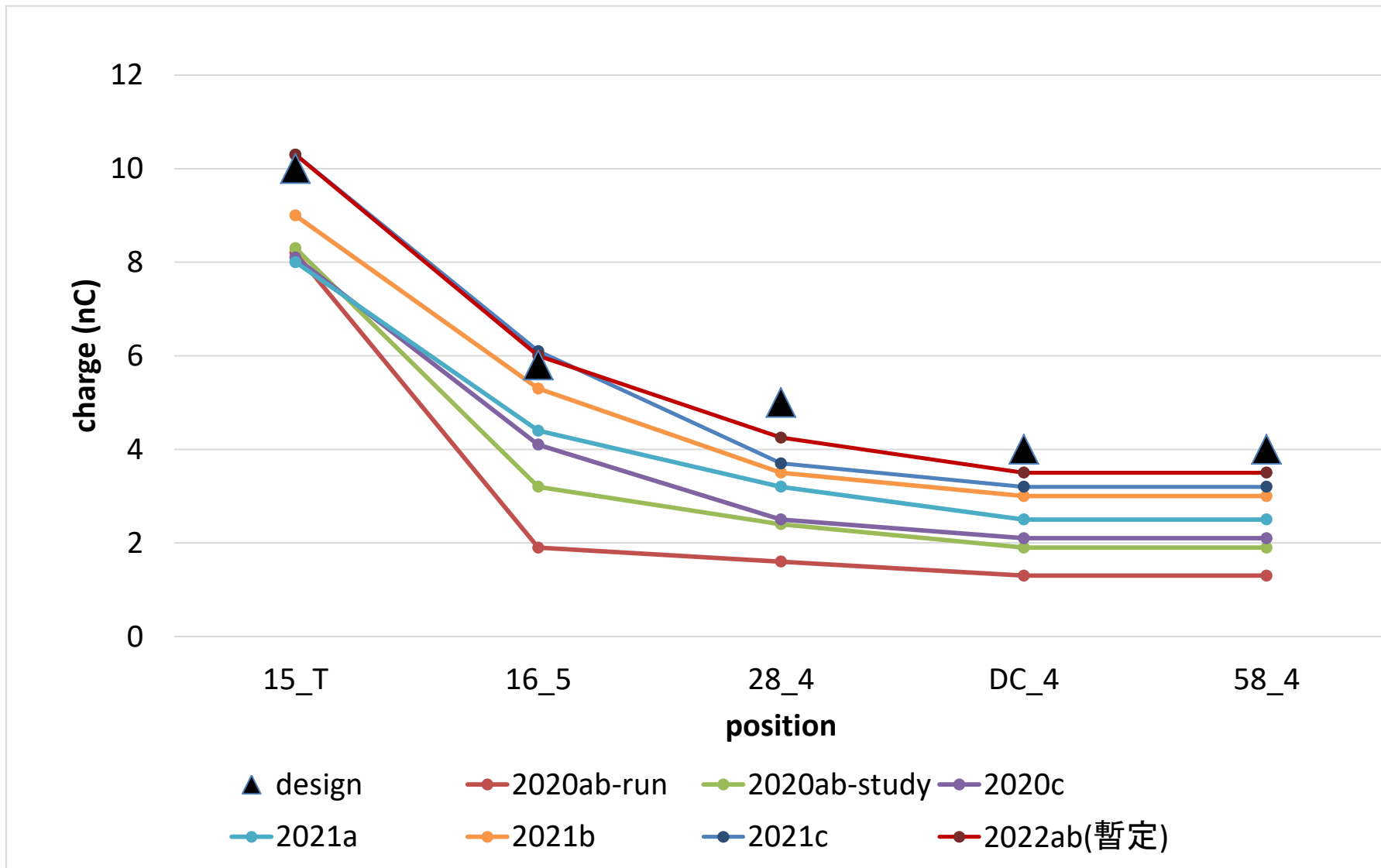
Two bunches operation history of KBP



We succeeded to the two bunches operation for KBP. 2nd bunch charge is almost same as 1st bunch charge. We can maintain a stable two bunches injection.

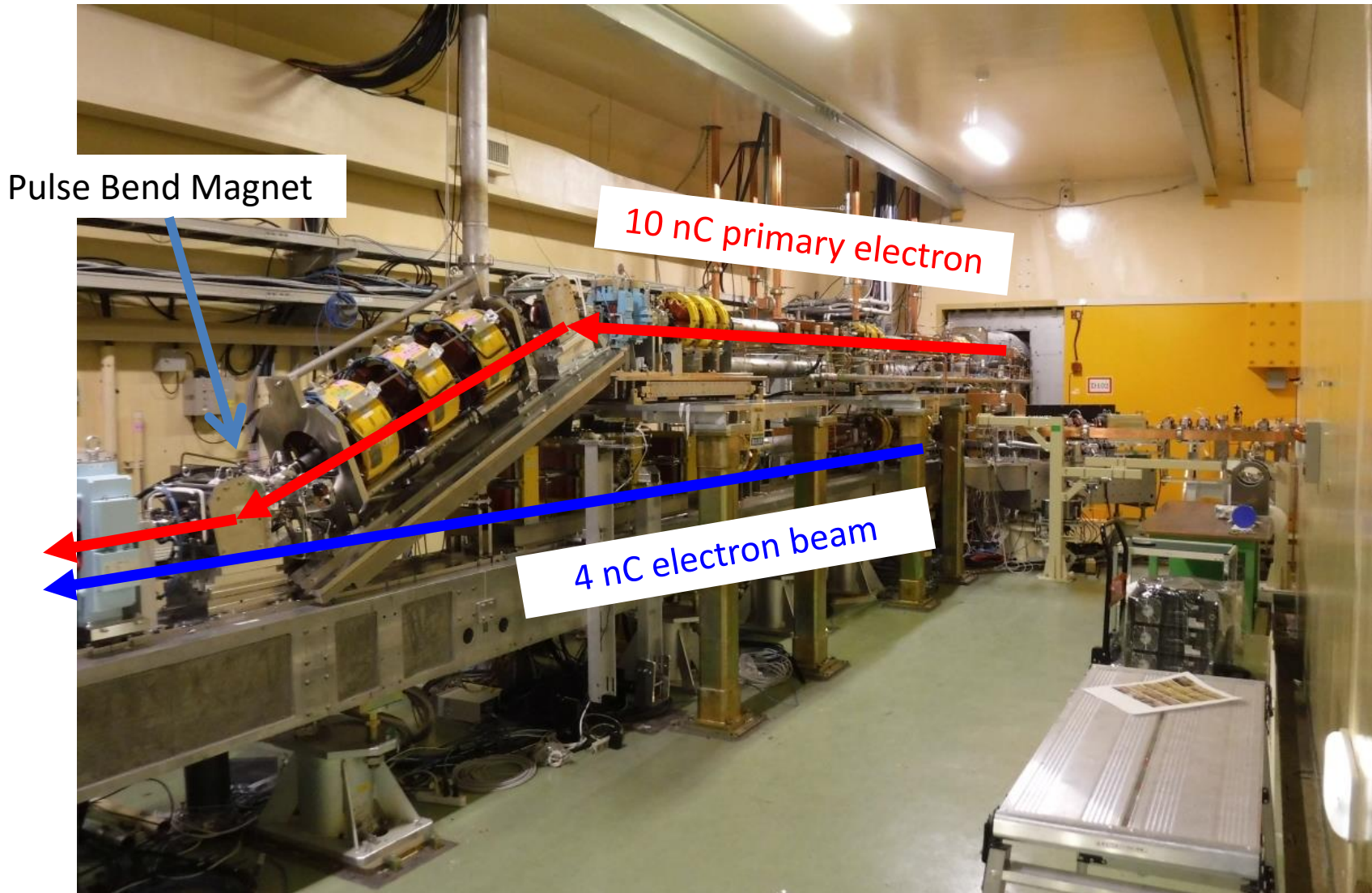


Long term charge history of KBP beam



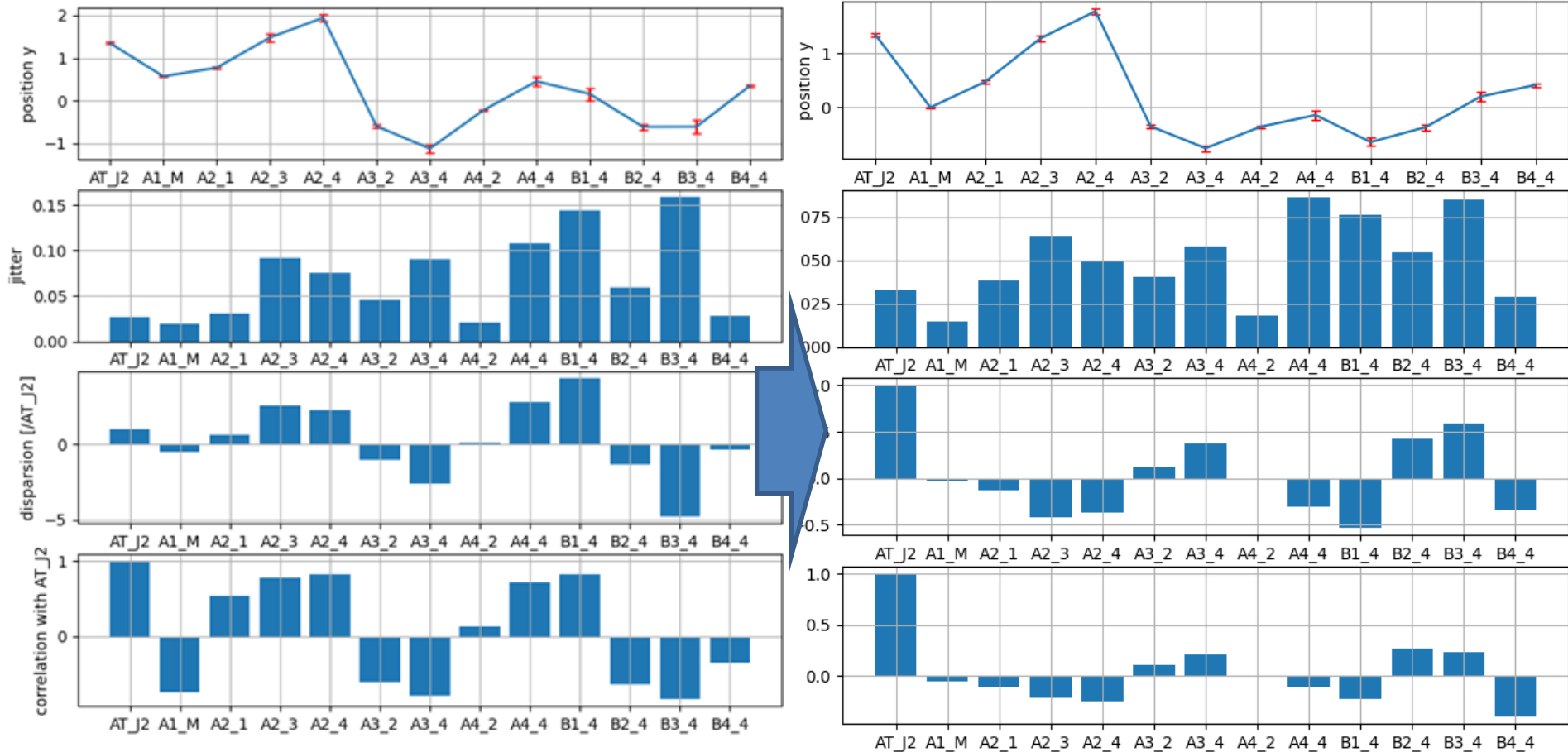
Injector line

We have two lines in injector sector for positron and electron beam.



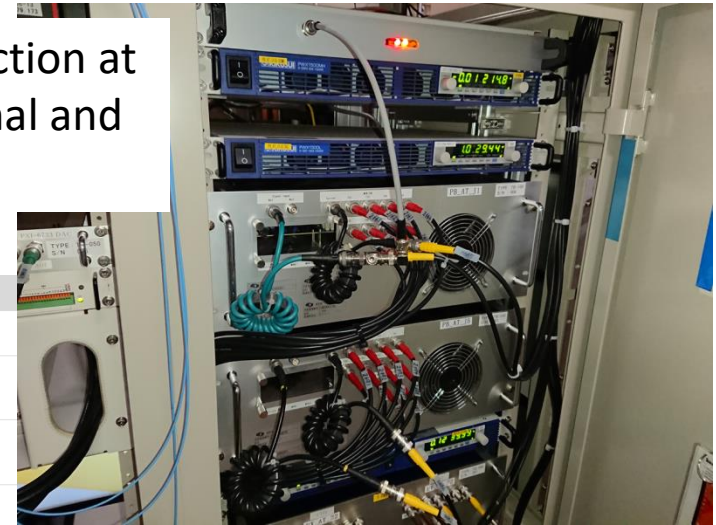
Adjust magnets (PB_J1, J5, Q mag J2, J3, J4)

We found a better magnet condition

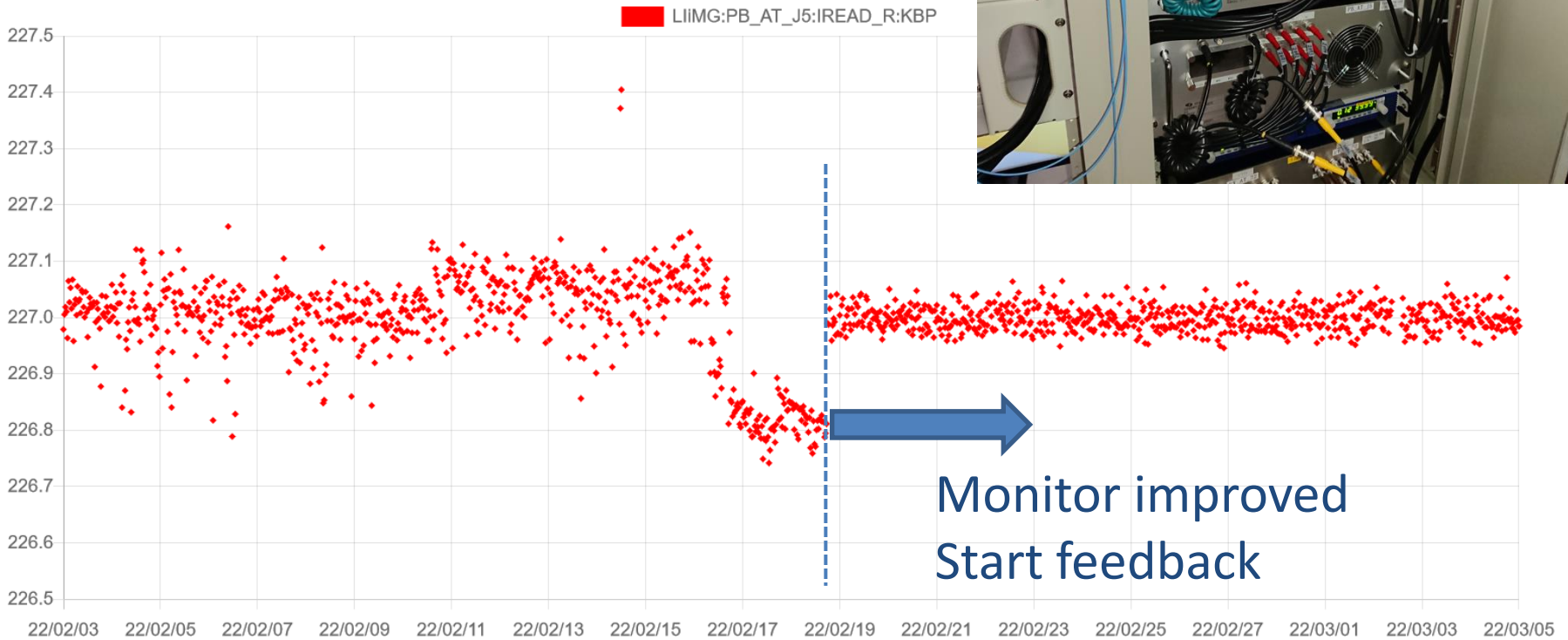


Pulse bend magnet current (AT_J1, J5) improvement

Noise reduction at control signal and monitor



Archive Viewer (Angular) v0.3f

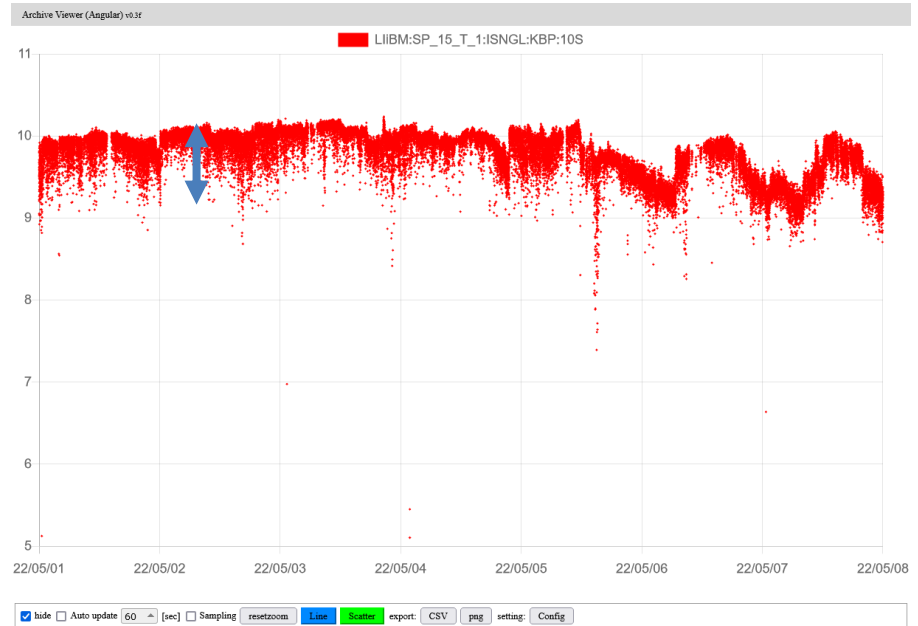
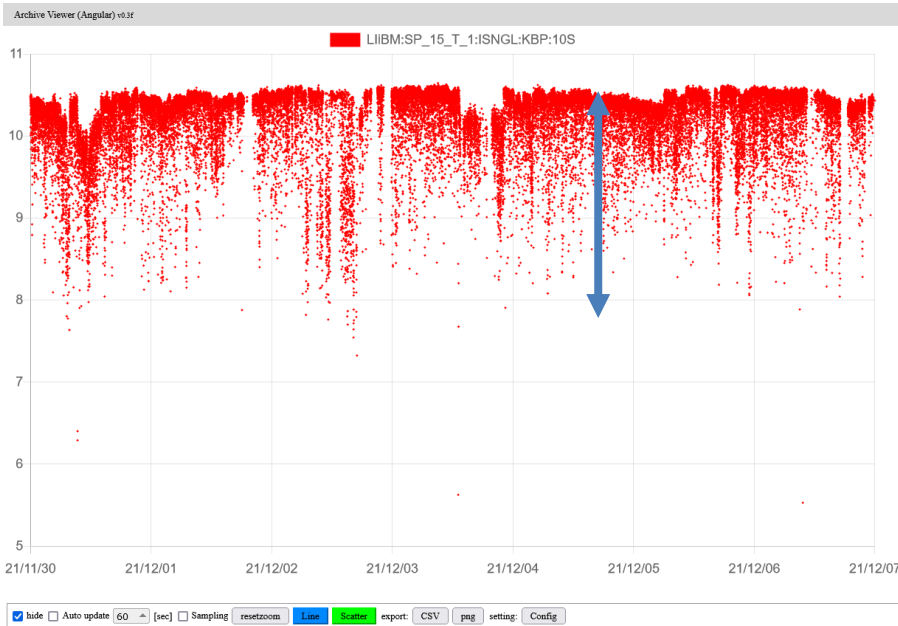


Stable pulse magnet operation was realized in 2022ab

Improvement of beam fluctuation of KBP

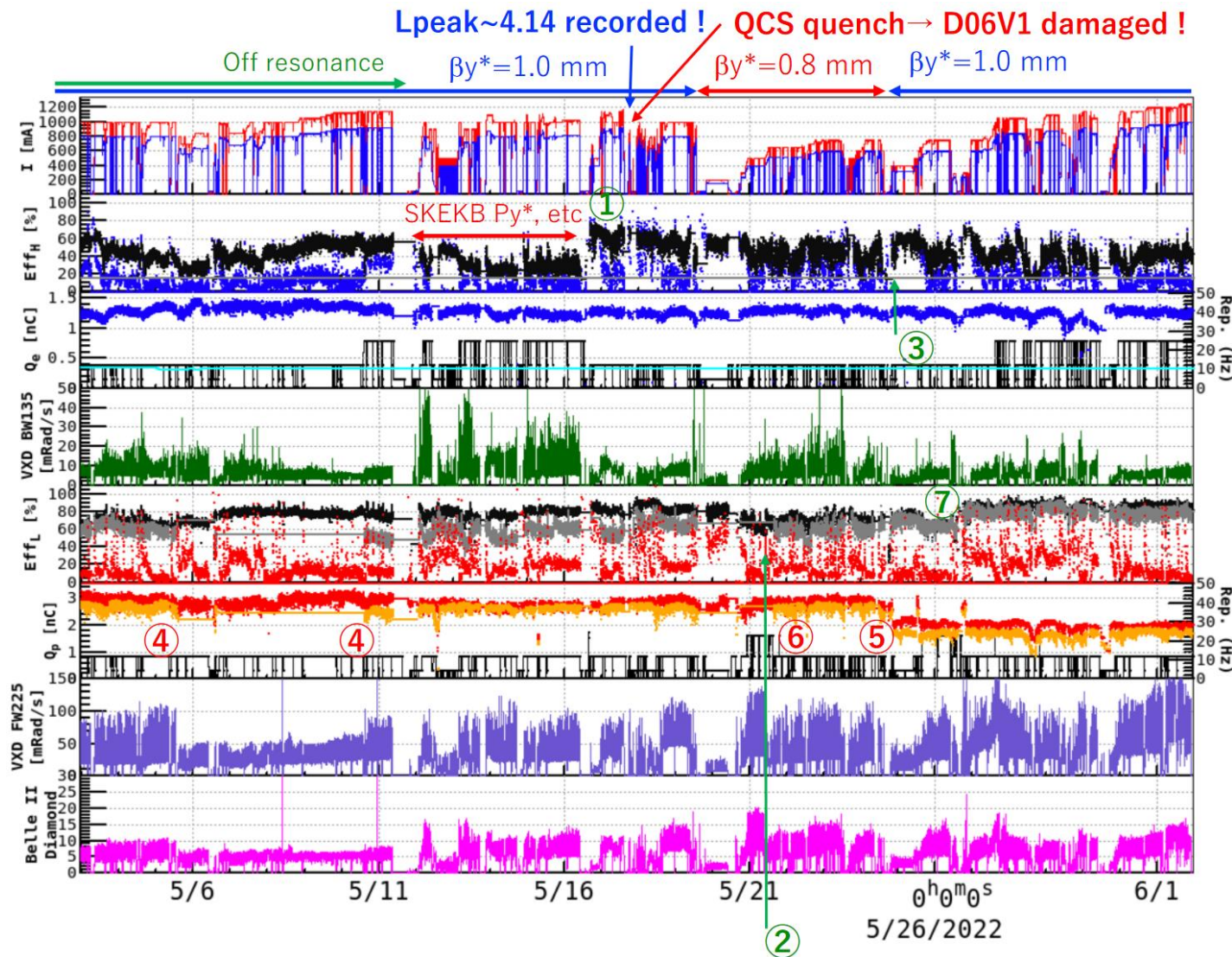
2021c

2022b



Small beam charge fluctuation at target.

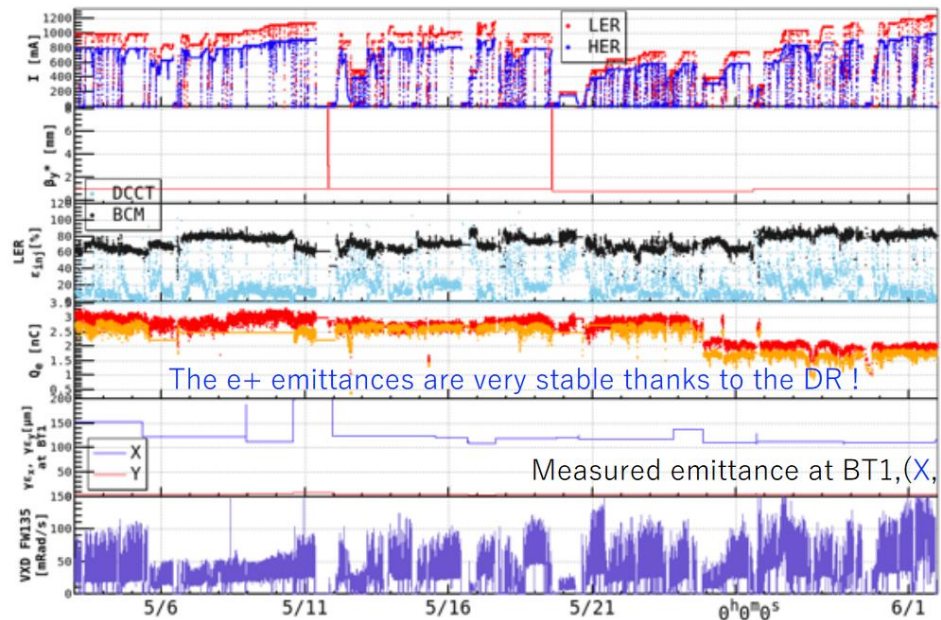
Injection summary



- ① The horizontal orbits at SLY* in the KEKB rings affects to the injection.
- ② Installed a fast strip line kicker for LER 2nd bunch.
- ③ Continuous operation of HER Septum 25Hz started.
- ④ 2 bunch injection given up to avoid frequent aborts, is recovered by lengthening CLAWS VETO.
- ⑤ e+ charge is reduced for avoiding CLAWS aborts.
- ⑥ 25Hz injection was given up for the high VXD.
- ⑦ D06V1 tuning

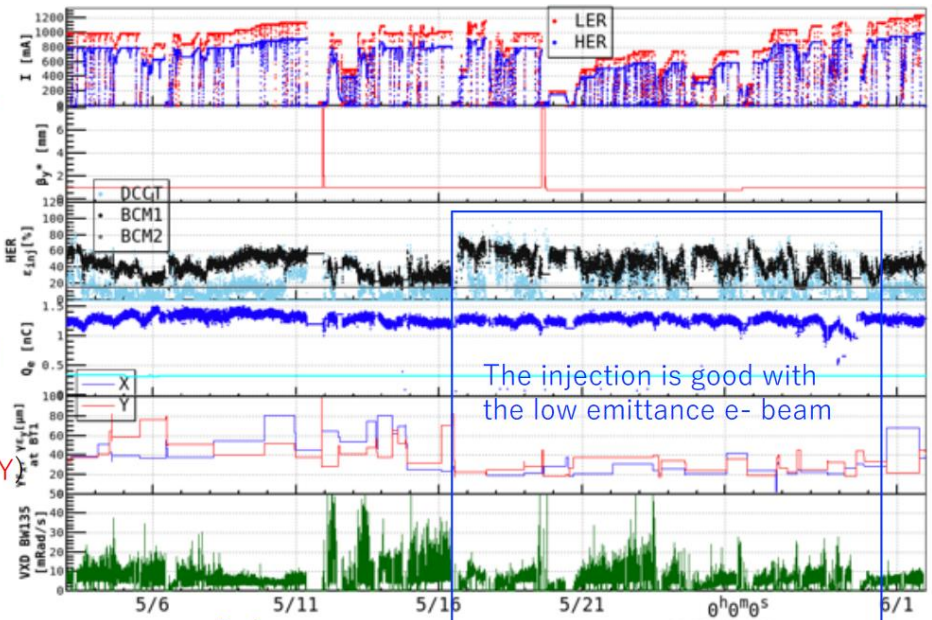
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Measured emittances of the injection beam

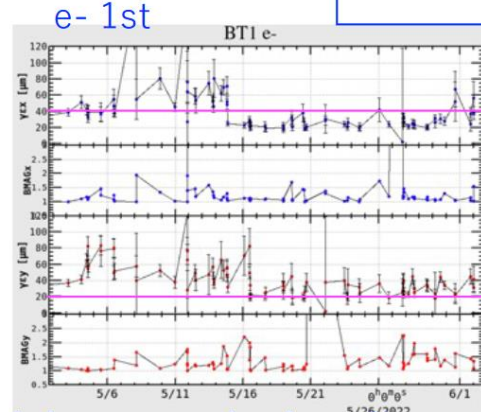
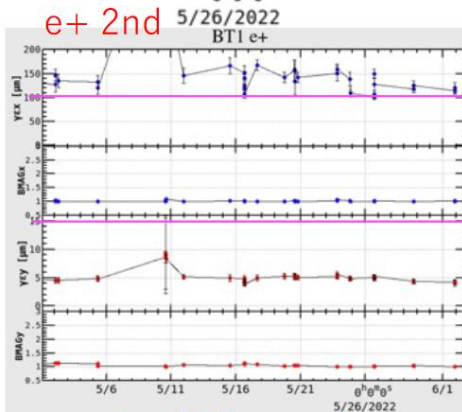
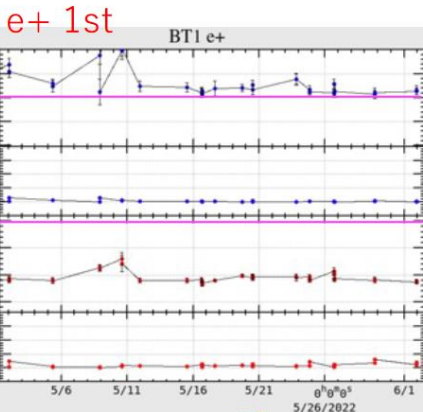


The e+ emittances are very stable thanks to the DR !

Measured emittance at BT1, (X, Y)



The injection is good with the low emittance e- beam



The emittances are the lowest level !
It thanks to the tuning with BT dump mode by LINAC operators when aborts happened .

Request values from SuperKEKB

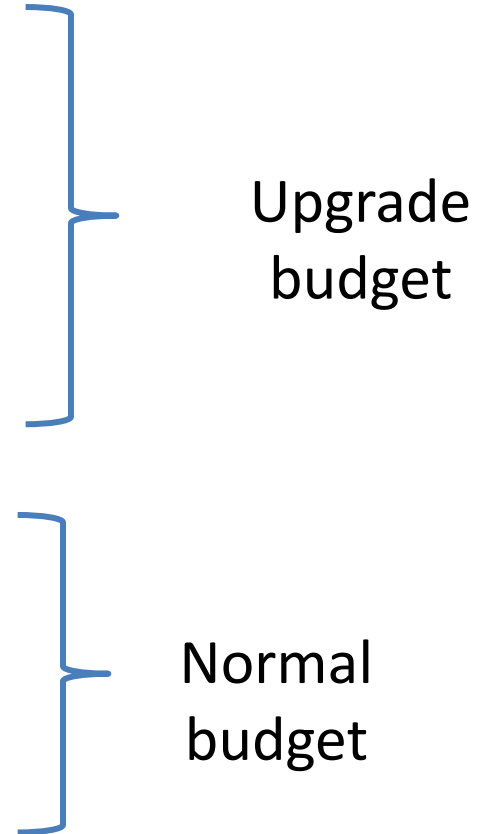
The emittances at the BT1 are almost satisfied the required values from rings.

Still remain a emittance brow up in BT. We have to study the brow up problem.

Linac Upgrade 2022-2026

- Pulse magnet
- Girder Mover
- PCB capacitor replace
- electron ECS

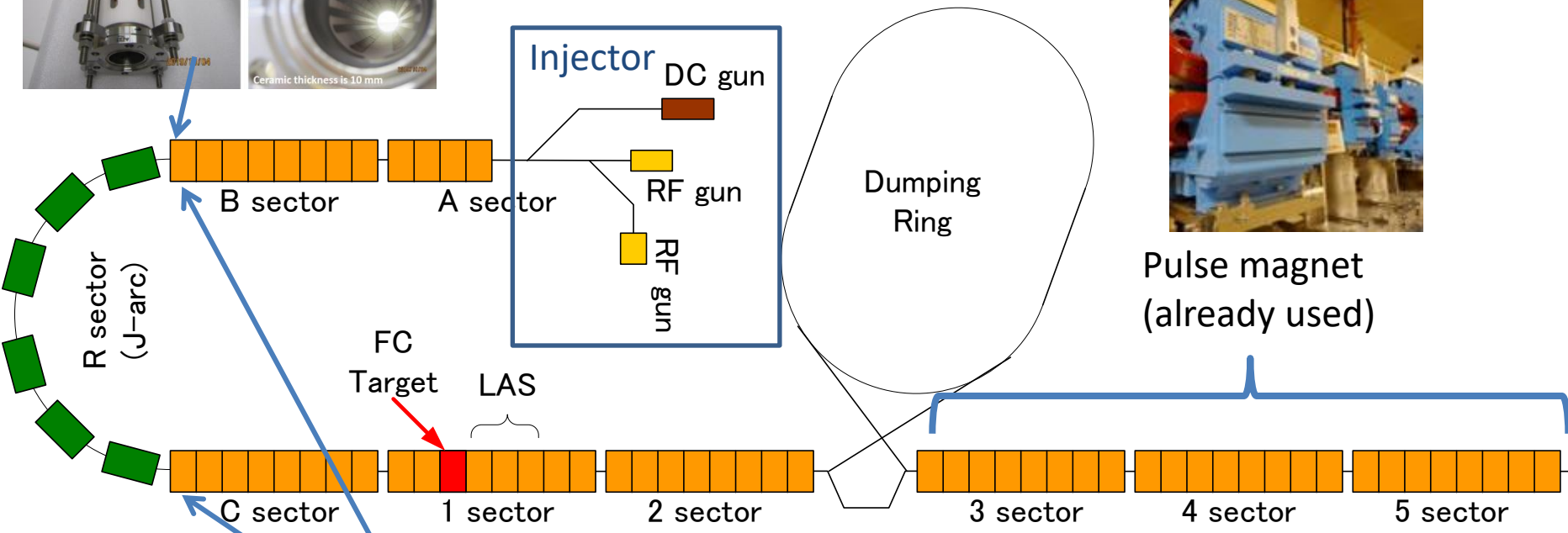
- RF gun
- Positron target and capture
- Acceleration structure



Pulse magnet upgrade



Fast kicker



Pulse magnet (already used)

New large pulse Q magnet and fast kicker

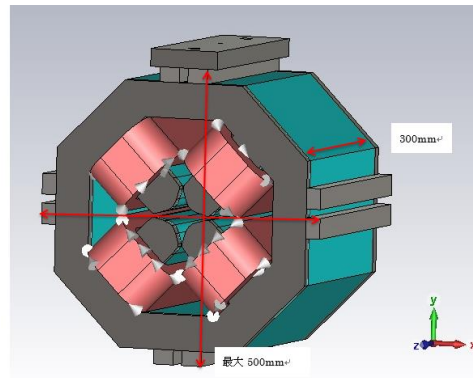
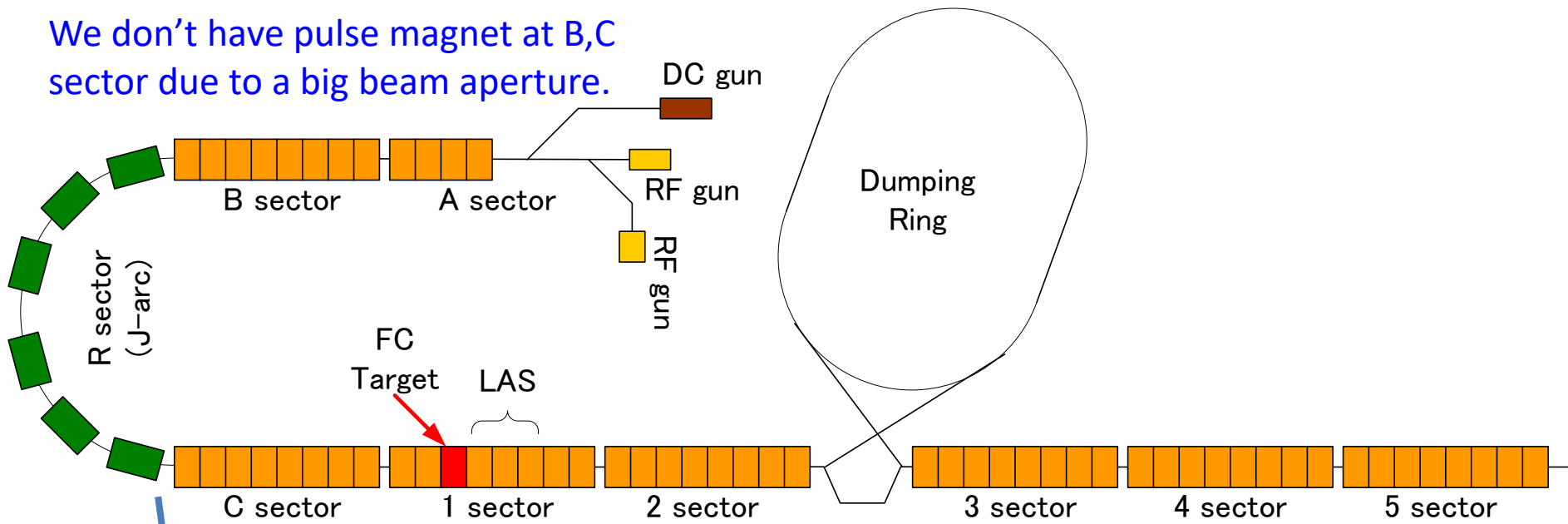


図1 外形形状案 (参考図) パルス四極電磁石

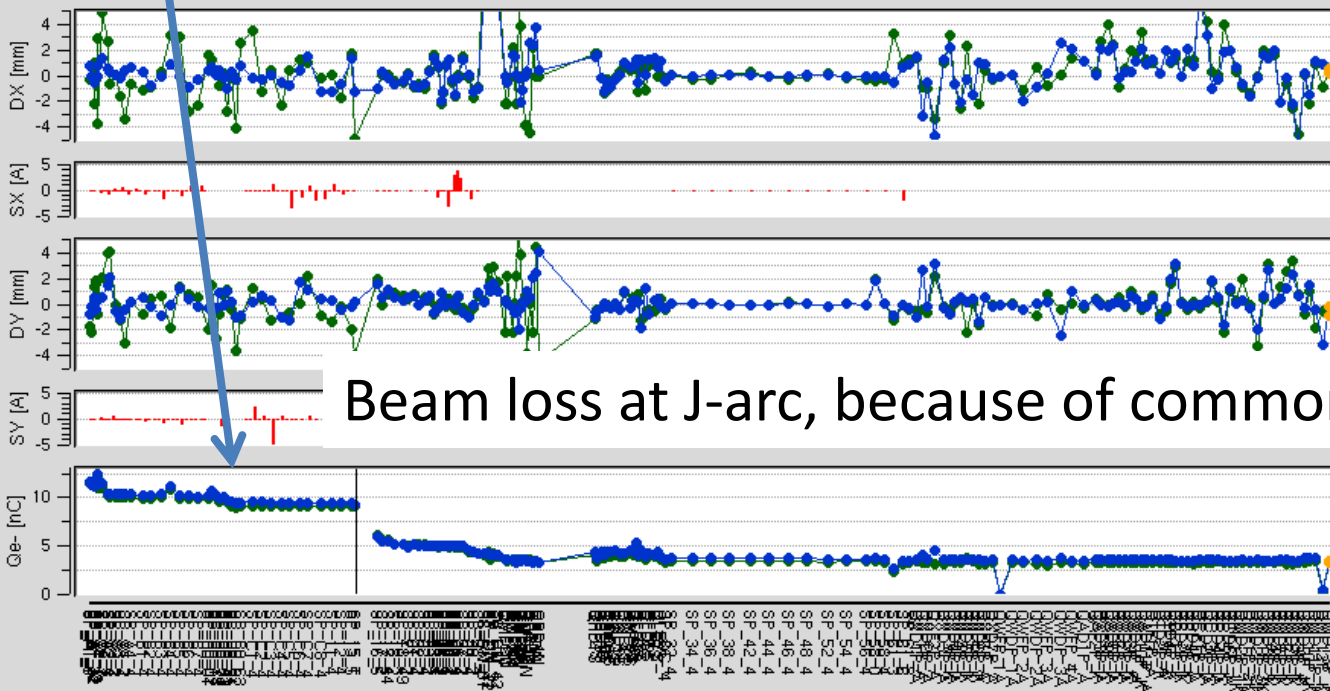
We already use a pulse magnet in 3-5 sector.

But we need additional pulse magnet at J-arc for matching with both beam of KBP and KBE

We don't have pulse magnet at B,C sector due to a big beam aperture.



Linac KEKB e+ Orbit



2022/05/31 08:54:54

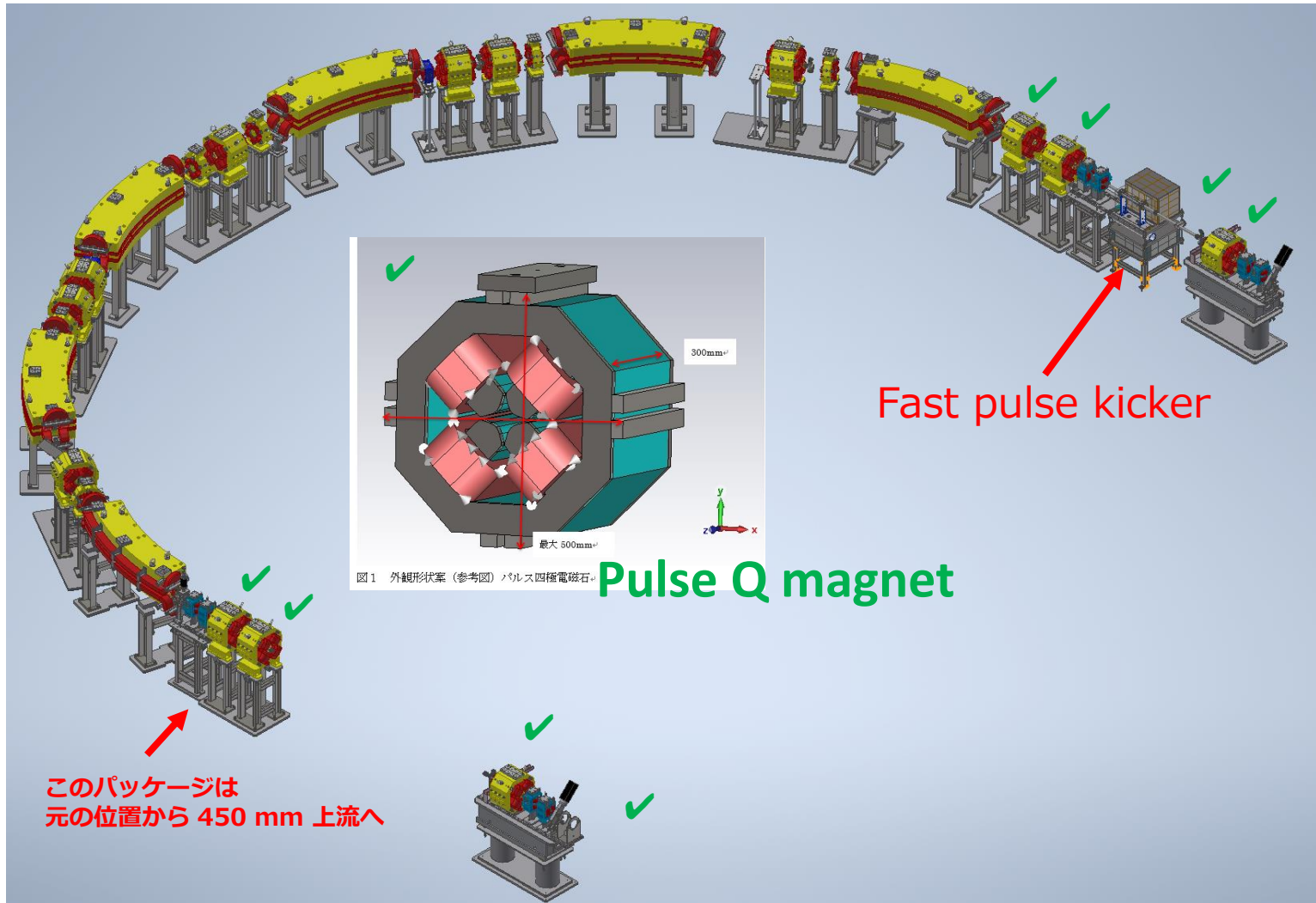
-DX 1st	RMS: 2.156
	Max: 15.718@SP_DN_21
	Min: -5.690@QMF8P_K
-DX 2nd	RMS: 2.971
	Max: 19.075@SP_DN_21
	Min: -4.927@SP_15_T
-DY 1st	RMS: 0.977
	Max: 4.111@QRD4N
	Min: -3.151@QMF12P_K
-DY 2nd	

Beam loss at J-arc, because of common optics

QMD13P_K

DX(1st):	0.196	mm
DX(2nd):	0.591	mm
DY(1st):	-0.192	mm
DY(2nd):	-0.890	mm
Q(1st):	1.876	nC
Q(2nd):	1.777	nC

8 large pulse magnets will be installed at entrance and exit of J-arc



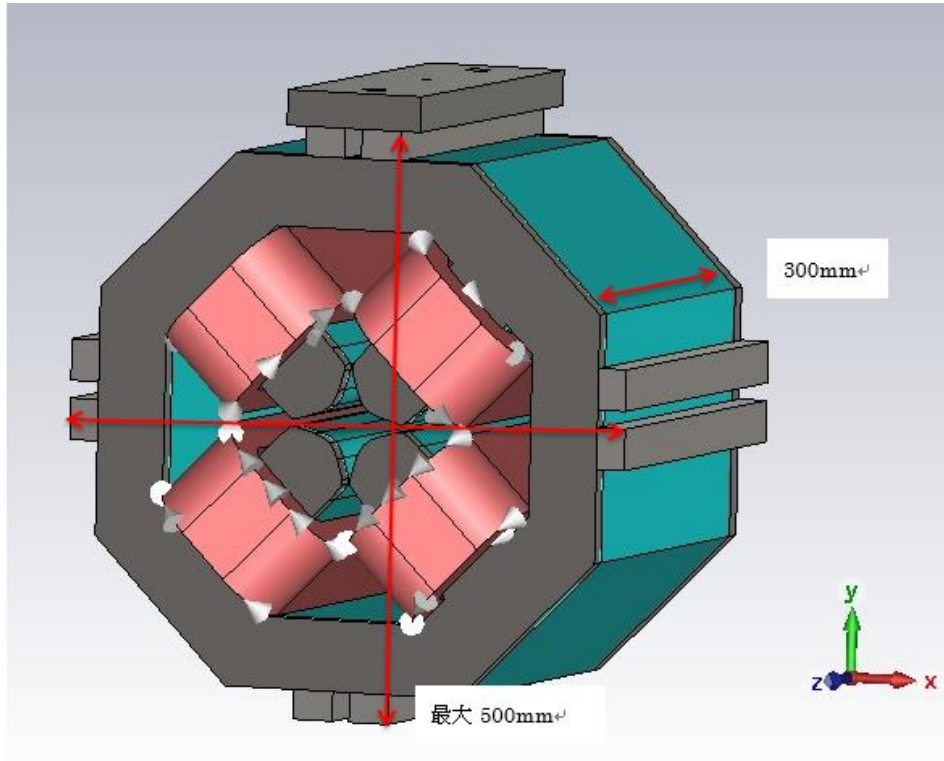


図1 外観形状案 (参考図) パルス四極電磁石

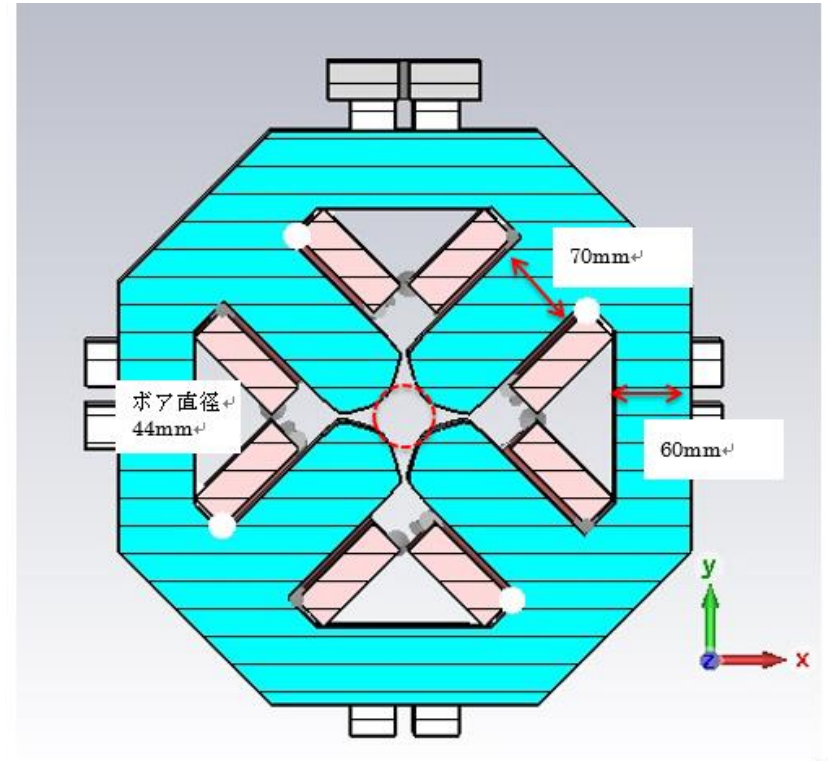
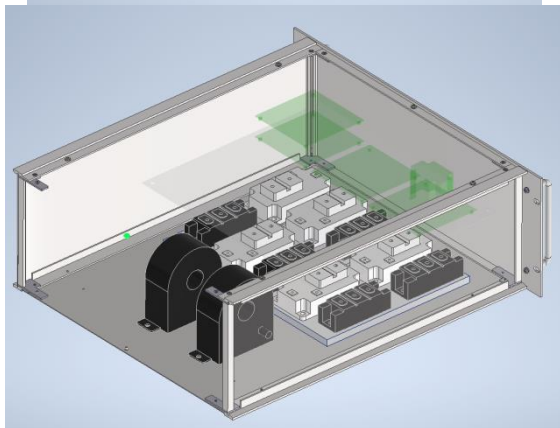
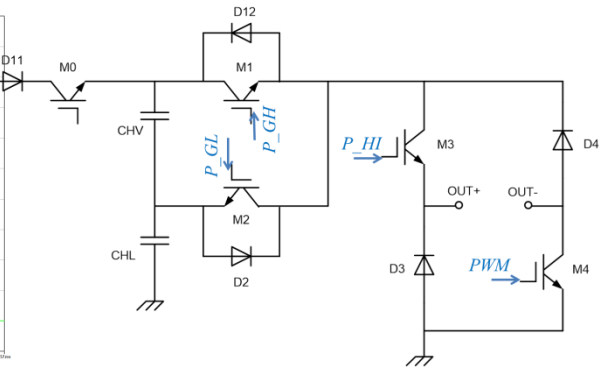
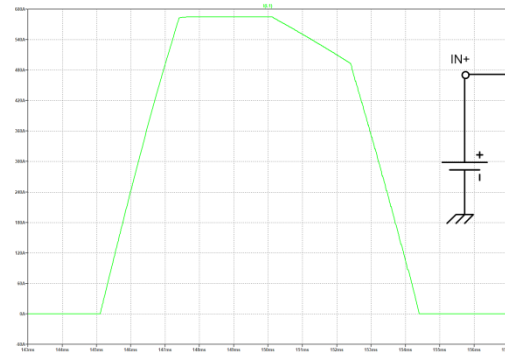
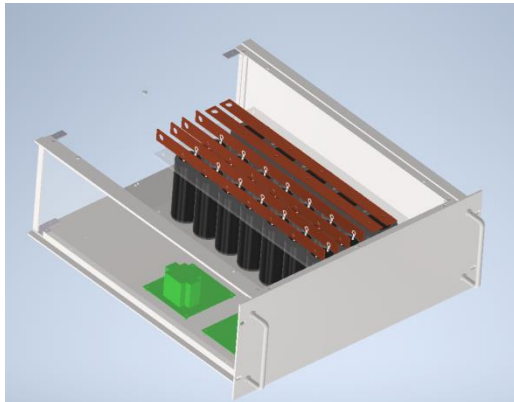


図2 断面形状 (参考図) パルス四極電磁石

New pulse Q magnet has large aperture for positron primary

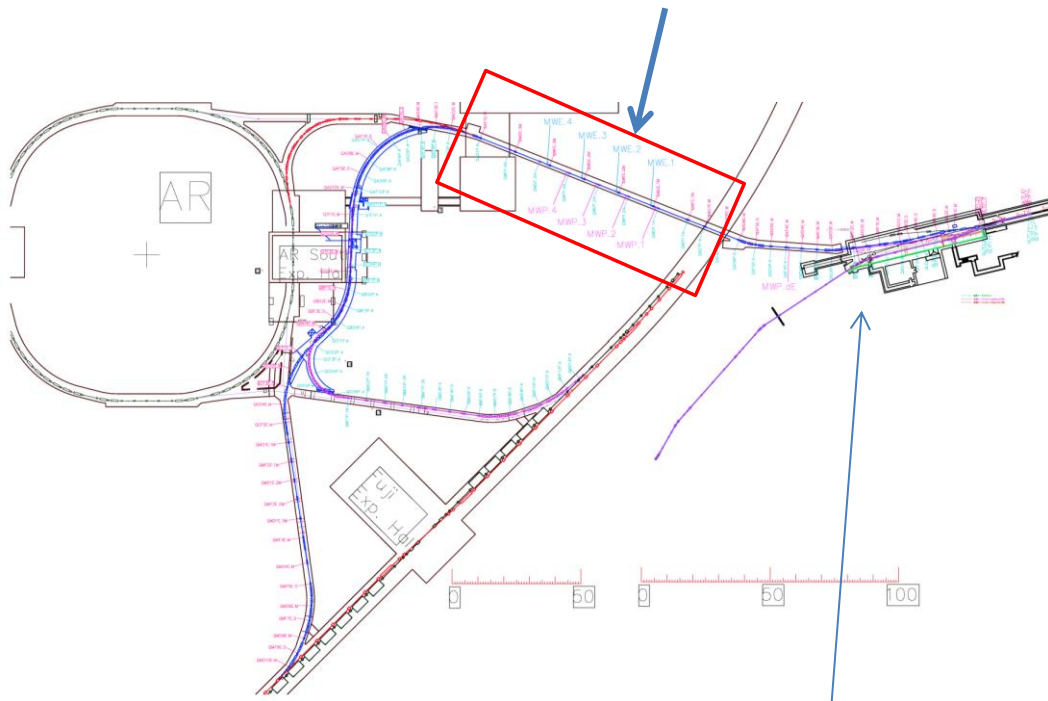
New pulse magnet driver is also developing.

	3-5 sector type	New driver
Max Voltage [V]	230	400
Max Current [A]	330	600
Magnet inductance [mH]	1	1.5
Control method	I_D - V_{GE} analog control	PWM

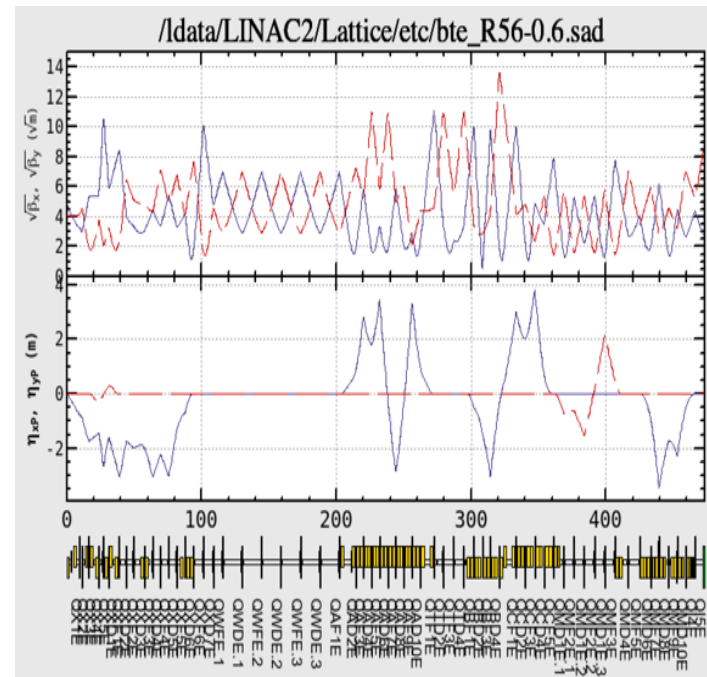


Energy Compression System (ECS) for KBE

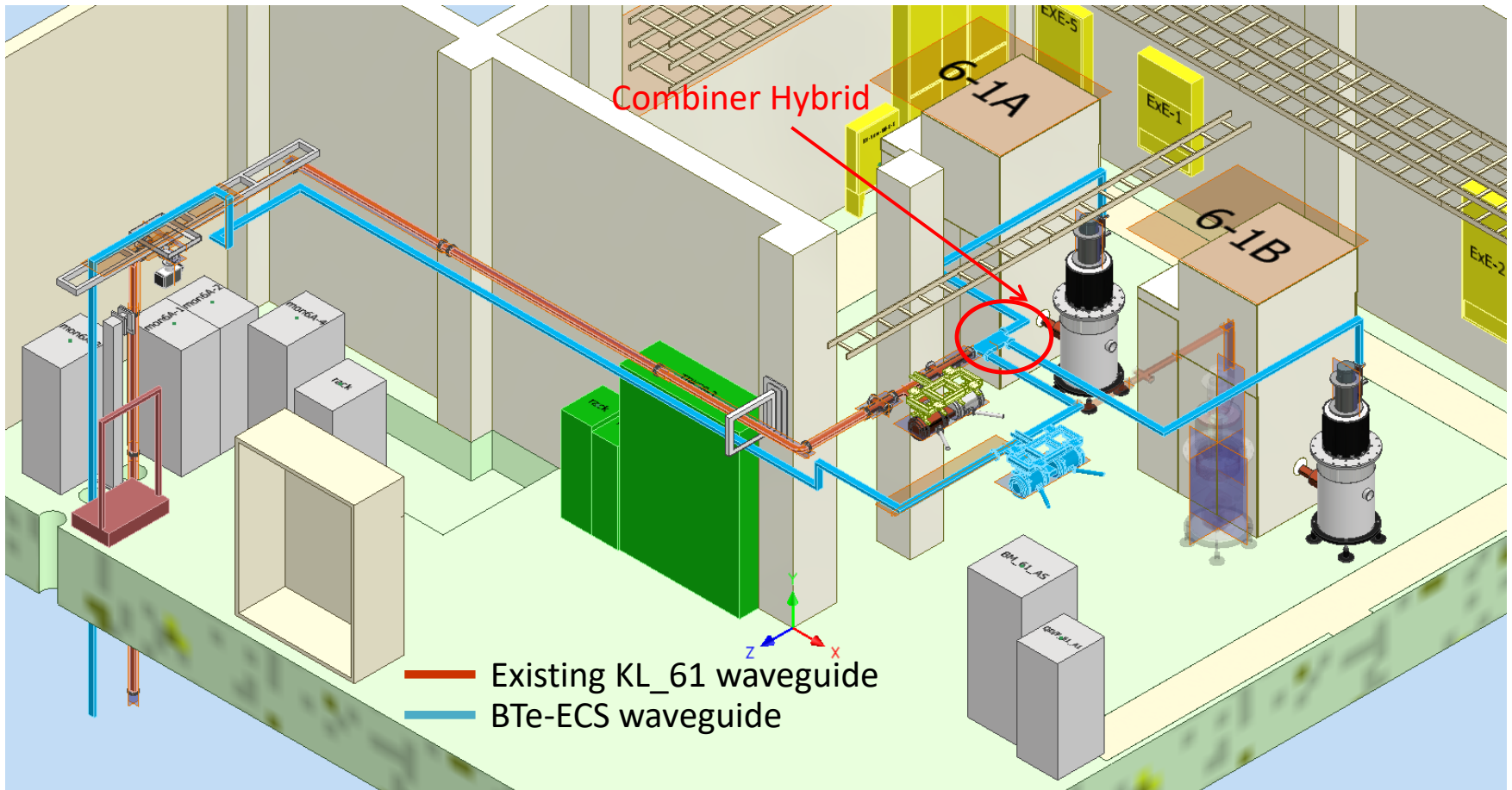
Install accelerating structure in BTeV



We make R56 in Arc0 of BTeV



We will add a klystron in end of linac for electron ECS.
Now we are ready to install a new klystron and modulator.



PFN capacitor replace for PCB countermeasures

PCB : Poly Chlorinated Biphenyl

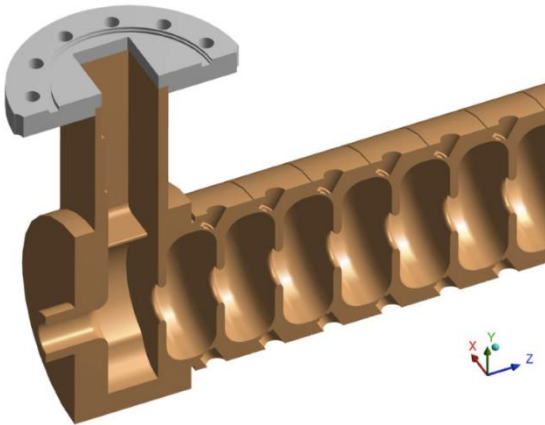
- 40 capacitors in one klystron modulator
 - 2 series, 20 ladder PFN
- We have to replace about 600 capacitors
- This upgrade does not contribute to performance improvement.

PFN



- Voltage : 47kV
- Capacitance : 0.0155 μ F

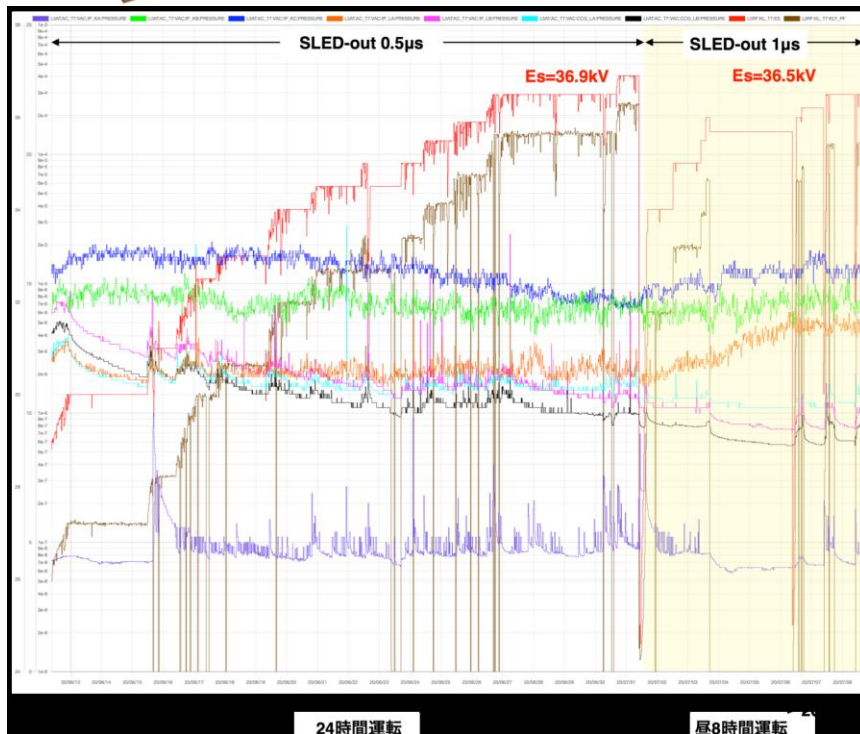
New acceleration structure



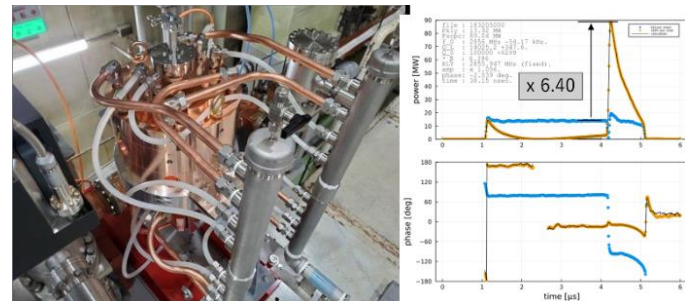
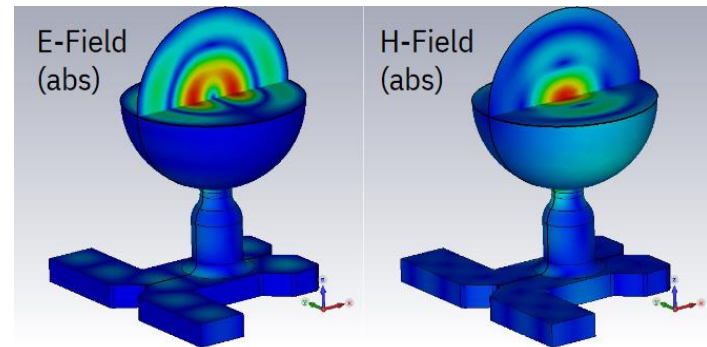
The old acceleration tube must be replaced.

New structures have higher accelerating gradient and lower surface electric field.

We will replace to a new accelerating structure to reach a collision at the higher energy resonance of (6S).

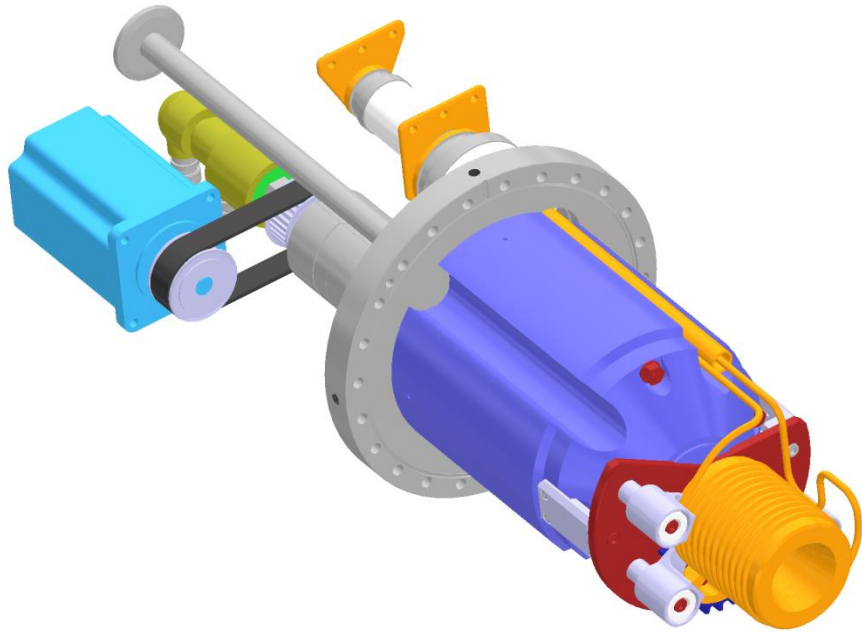


New accelerating structure is high quality

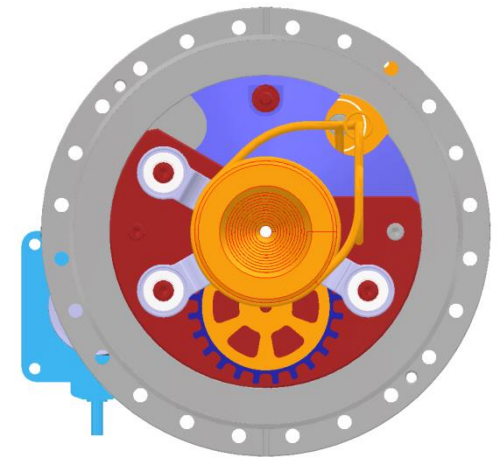
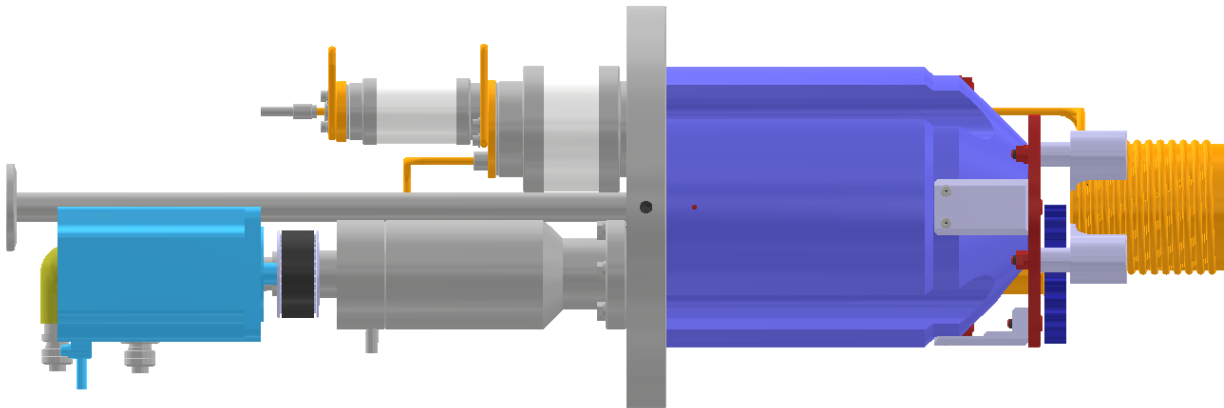


New pulse compression system also developed.

New positron rotation target and FC



Rotation target is very nice system for not only positron beam but also electron beam. That why, both beam orbit will be on the axis and big aperture for electron beam.



7 items of injector upgrades by 2026

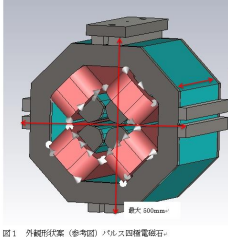


图1 外结构详图(参考图) / 5代超导磁体磁石

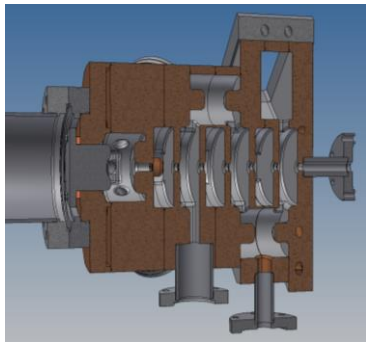


Pulse magnet

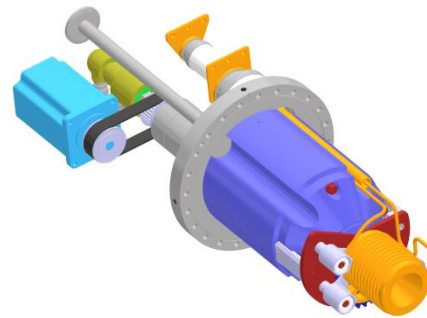
Girder Mover

PCB

ECS

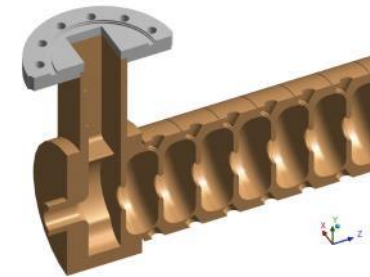


RF gun



Positron

图 10-1-1



Accelerating structure

Summary

Electron beam

- Beam charge is very stable.
- Emittance is almost satisfied a required value.

Next challenges

- 2 bunches operation.
- How to maintain good emittance.
- Increase beam charge, over 2.0 nC.
- Avoid emittance brow up at BT.

Positron beam

- Beam charge is almost reach the target value.
- 2 bunch operation is succeeded.
- Emittance is almost satisfied a required value.

Next challenges

- Increase beam charge to 4.0 nC
- Stable operation.
- Avoid emittance brow up at BT.

Linac upgrade is on going.